



PRONAR Sp. z o.o.

17-210 NAREW, UL. MICKIEWICZA 101A, WOJ. PODLASKIE

tel.:	+48 085 681 63 29	+48 085 681 64 29
	+48 085 681 63 81	+48 085 681 63 82
fax:	+48 085 681 63 83	+48 085 682 71 10

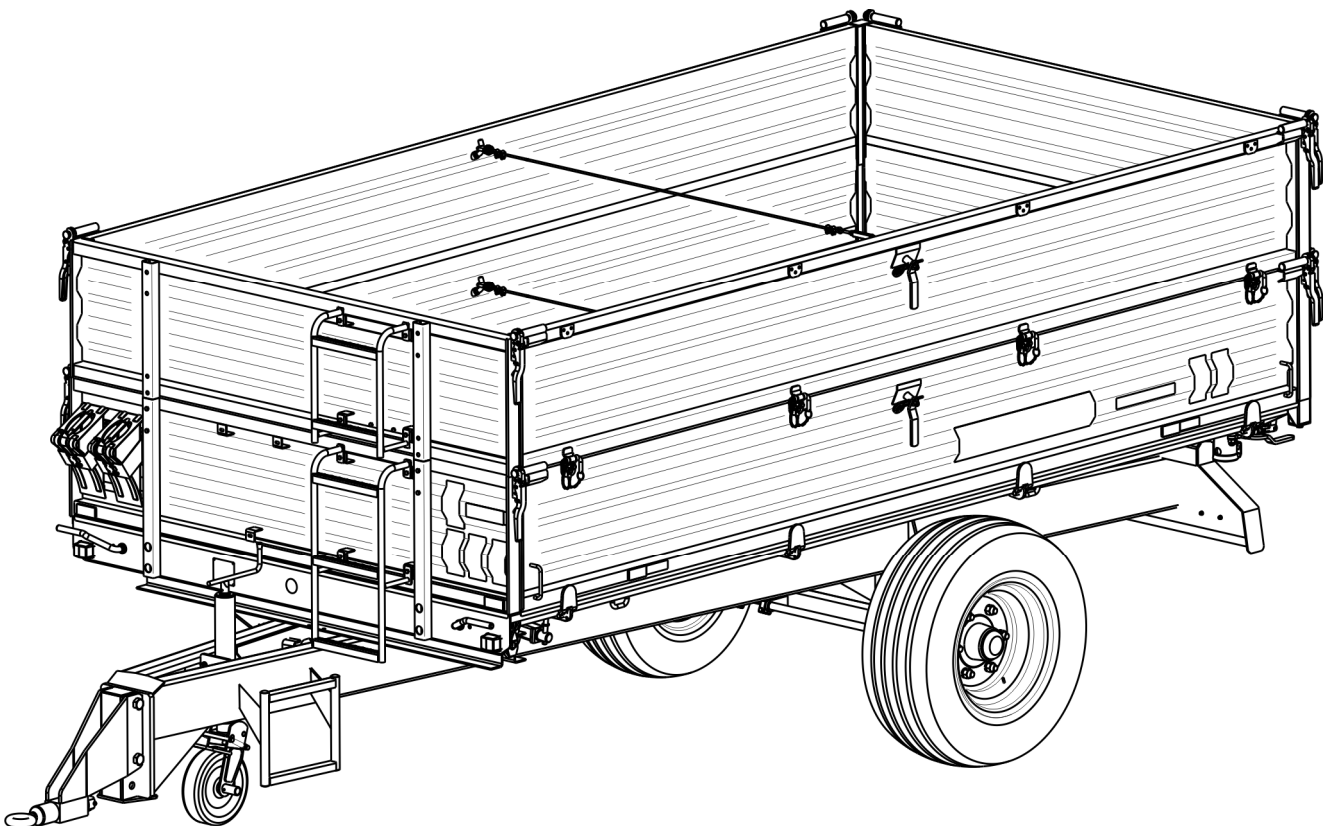
www.pronar.pl

OPERATOR'S MANUAL

AGRICULTURAL TRAILER

PRONAR T671

TRANSLATION OF THE ORIGINAL COPY OF THE MANUAL



Thank you for purchasing our trailer. In the interests of your safety and care for the reliability and durability of the machine, we ask that you familiarise yourself with the content of this manual.

Remember!!!

Before using the trailer for the first time, check if the wheels are properly tightened!!! Regularly check the technical condition of the machine in accordance with the attached schedule.

INTRODUCTION

Information contained herein is current at date of publication. As a result of improvements, some numerical values and illustrations contained in this publication may not correspond to the factual specification of the machine supplied to the user. The manufacturer reserves the right to introduce design changes in machines produced that facilitate operation and improve the quality of their work, without making minor amendments to this Operator's Manual.

This Operator's Manual is an integral part of the machine's documentation. Before using the machine, the user must carefully read this Operator's Manual and observe all recommendations. This guarantees safe operation and ensures malfunction free work of the machine. The machine is designed to meet obligatory standards, documents and legal regulations currently in force.

The manual describes the basic safety rules and operation of agricultural trailer Pronar T671. If the information contained in the Operator's Manual needs clarification then the user should refer for assistance to the sale point where the machine was purchased or to the Manufacturer.

MANUFACTURER'S ADDRESS:

*PRONAR Sp. z o.o.
ul. Mickiewicza 101A
17-210 Narew*

CONTACT TELEPHONES

<i>+48 085 681 63 29</i>	<i>+48 085 681 64 29</i>
<i>+48 085 681 63 81</i>	<i>+48 085 681 63 82</i>

SYMBOLS APPEARING IN THIS OPERATOR'S MANUAL

Information, descriptions of danger and precautions and also recommendations and prohibitions associated with user safety instructions are marked:



and also preceded by the word "**DANGER**". Failure to observe the instructions may endanger the machine operator's or other person's health or life.

Particularly important information and instructions, the observance of which is essential, are distinguished in the text by the sign:



and also preceded by the word "**ATTENTION**". Failure to observe the instructions may lead to damage to the machine as a result of improper operation, adjustment or use.

In order to focus the user's attention on the need to perform maintenance, the relevant section of the Operator's Manual is marked with the pictogram:



Additional tips and advice for machine operation are marked:



and also preceded by the word „**TIP**”.

DIRECTIONS USED IN THIS OPERATOR'S MANUAL

Left side – side to the left hand of the operator facing in the direction of machine's forward travel.

Right side – side to the right hand of the operator facing in the direction of machine's forward travel.

REQUIRED SERVICE ACTIONS

Service actions described in the manual are marked: ➡

Result of service/adjustment actions or comments concerning the performance of actions are marked: ⇨



PRONAR Sp. z o.o.

ul. Mickiewicza 101 A

17-210 Narew, Polska

tel./fax (+48 85) 681 63 29, 681 63 81, 681 63 82,
681 63 84, 681 64 29

fax (+48 85) 681 63 83

<http://www.pronar.pl>

e-mail: pronar@pronar.pl

EC DECLARATION OF CONFORMITY OF THE MACHINERY

PRONAR Sp. z o.o. declares with full responsibility, that the machine:

Description and identification of the machinery	
Generic denomination and function:	AGRICULTURAL TRAILER
Type:	T671
Model:	-----
Serial number:	
Commercial name:	AGRICULTURAL TRAILER PRONAR T671

to which this declaration relates, fulfills all the relevant provisions of the Directive **2006/42/EC** of The European Parliament and of The Council of 17 May 2006 on machinery, and amending Directive 95/16/EC (Official Journal of the EU, L 157/24 of 09.06.2006).

The person authorized to compile the technical file is the Head of Research and Development Department at PRONAR Sp. z o.o., 17-210 Narew, ul. Mickiewicza 101A, Poland.

This declaration relates exclusively to the machinery in the state in which it was placed on the market, and excludes components which are added and/or operations carried out subsequently by the final user.

Narew, the 2014 -08- 2 8

Place and date

Z-CIA DYREKTORA
d/s technicznych
człowiek
Romion
Full name of the empowered person
position, signature

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SECTION

1

BASIC INFORMATION

1.1 IDENTIFICATION

1.1.1 TRAILER IDENTIFICATION

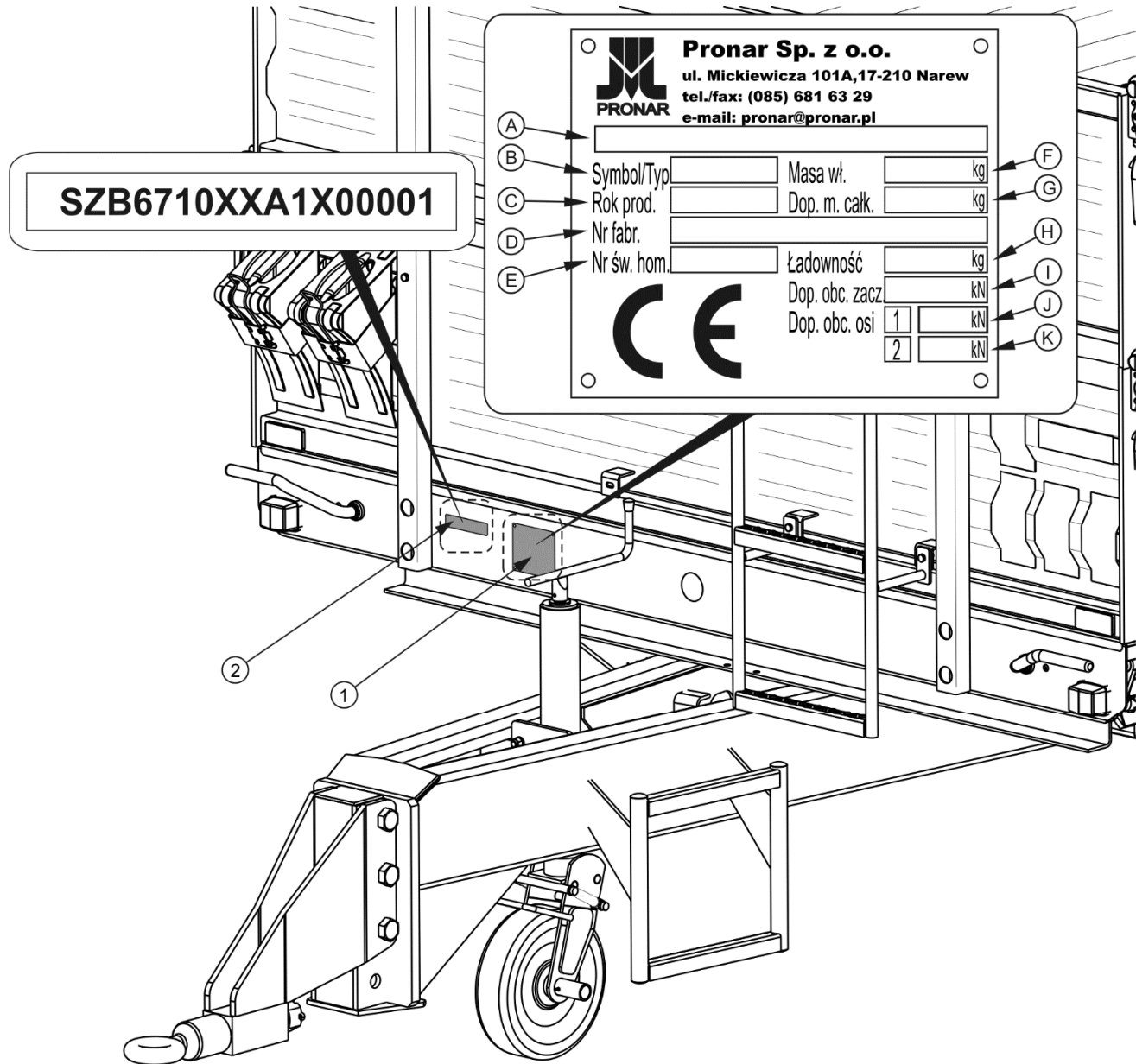


FIGURE 1.1 Location of the data plate and serial number

(1) data plate, (2) serial number

The trailer is marked with the data plate (1), and the serial number (2) located on a gold painted rectangle. The serial number and data plate are located on the front beam of the upper frame – figure (1.1).

When buying the trailer check that the serial numbers on the machine agree with the number written in the *WARRANTY BOOK*, in the sales documents and in the *OPERATOR'S MANUAL*. The meanings of the individual fields found on the data plate are presented in the table below:

TABLE 1.1 Markings on data plate

ITEM	MARKING
A	General description and purpose
B	Symbol / type of trailer
C	Trailer's year of manufacture
D	Seventeen digit vehicle identification number (VIN)
E	Official certificate number
F	Tare weight
G	Maximum gross weight
H	Carrying capacity
I	Permissible hitching system loading
J	Permissible front axle load
K	Permissible rear axle load

1.1.2 AXLE IDENTIFICATION

The serial number of the wheel axle and its type are stamped onto the data plate (2) secured to the wheel axle beam (1) – figure (1.2).

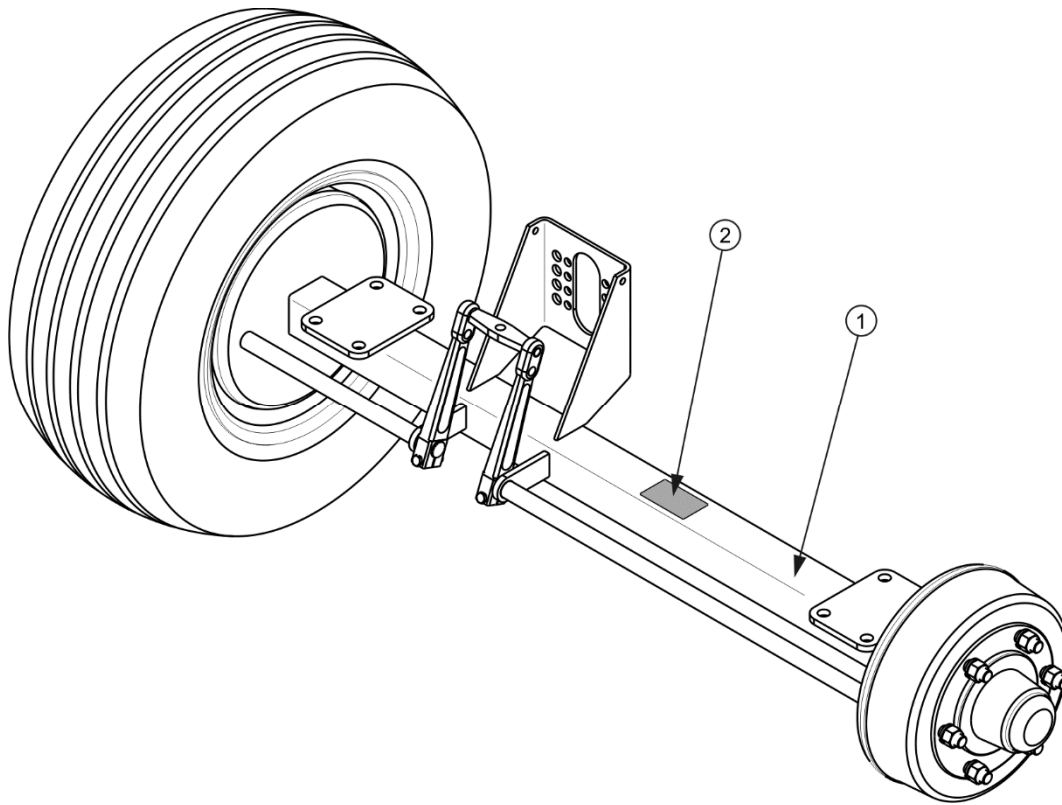



FIGURE 1.2 Location of the axle data plate

(1) axle, (2) data plate

1.1.3 LIST OF SERIAL NUMBERS

	<p>TIP</p> <p>In the event of ordering a replacement part or in the case of the appearance of problems it is often essential to give the factory numbers of parts or the VIN number of the trailer, therefore it is recommended that these numbers are inscribed in the spaces below.</p>
---	--

VIN

S	Z	B	6	7	1	0	X	X			X				
---	---	---	---	---	---	---	---	---	--	--	---	--	--	--	--

FRONT AXLE FACTORY NUMBER AND TYPE

REAR AXLE FACTORY NUMBER AND TYPE

1.2 INTENDED USE

The trailer is designed for transport of harvested crops and agricultural products as well as loose, bulk and long load materials at the farm and on public roads. It is acceptable to transport construction materials, mineral fertilisers and other loads, if fulfilling conditions indicated in subsection 4.4 „Loading”. Non-compliance with the recommendations of the carriage and loading of goods described by the Manufacturer and the road transport regulations in force in the country in which the trailer is used, shall void the warranty and is regarded as use of the machine not according to its intended purpose.

The trailer is not intended or designed for transporting people, animals or goods classified as dangerous materials.

ATTENTION

The trailer must not be used for purposes other than those for which it is intended. The user **MUST NOT**:



- transport people, animals, hazardous materials, chemically aggressive loads that will corrode the structural elements of the trailer (causing corrosion of steel, destruction of paint coat, dissolving plastic elements and destruction of rubber elements etc.),
- transport incorrectly secured load, which during travel may cause contamination of the road and natural environment,
- transport incorrectly secured load, which during travel may change position in load box or fall out of the load box,
- transport loads, whose centre of gravity may destabilise the trailer,
- transport loads, which have uneven load distribution and/or overload axles and suspension elements.

The trailer is designed according to current safety requirements and engineering standards. The brake system and the light and indicator system meet the requirements of road traffic regulations. The maximum speed of the trailer on public roads in Poland is 30 km/h (pursuant to Road Traffic Act of June 20th 1997, article 20). In the countries where the trailer is used, the limits stipulated by the road traffic legislation in force in a given country must be

observed. The trailer speed must not, however, be greater than the maximum design speed of 30 km/h.

Using it as intended also involves all actions connected with the safe and proper operation and maintenance of the machine. Due to the above, the user is obliged to:

- carefully read the *OPERATOR'S MANUAL* of the trailer and the *WARRANTY BOOK* and conform with the recommendations contained in these documents,
- understand the trailer's operating principle and how to operate it safely and correctly,
- adhere to the established maintenance and adjustment plans,
- comply with general safety regulations while working,
- prevent accidents,
- comply with the road traffic regulations and transport regulations in force in a given country, in which the trailer is used,
- carefully read the Operator's Manual and comply with its recommendations,
- only hitch the trailer to an agricultural tractor which fulfils all the requirements made by the trailer's Manufacturer.

The trailer may only be used by persons, who:

- are familiar with the contents of this publication and with the contents of the agricultural tractor Operator's Manual,
- have been trained in trailer operation and work safety,
- have the required authorisation to drive carrying vehicles and are familiar with the road traffic regulations and transport regulations.

TABLE 1.2 Requirements for agricultural tractor

CONTENTS	UNIT	REQUIREMENTS
Brake system - sockets		
Single conduit pneumatic system	-	according to ISO 1728
Double conduit pneumatic system	-	according to ISO 1728
Hydraulic system	-	according to ISO 7421-1
Maximum system pressure		
Pneumatic system 1 - line	bar / kPa	5.8 / 580
Pneumatic system 2 - line	bar / kPa	8 / 800
Hydraulic system	bar / MPa	150 / 15
Hydraulic tipper system		
Hydraulic oil	-	L HL 32 Lotos ⁽¹⁾
Maximum system pressure	bar / MPa	160 / 16
Oil demand:	l	8
Electrical system		
Electrical system voltage	V	12
Connection socket	-	7-pole socket compliant with ISO 1724
Required tractor hitch		
Type	-	Hitch for single axle trailer
	-	Upper transport hitch
Other requirements		
Minimum tractor power	kW / hp	26.7 / 36.4
Minimum vertical load capacity of hitch	kg	1,200

⁽¹⁾ – use of other oil is permitted on condition that it may be mixed with the oil in the trailer. Detailed information can be found on the product information card.

In the event that the trailer shall be hitched to a second trailer it must fulfil the requirements stipulated in table (1.3).

**TIP**

Tractor requirements depend on trailer configuration

TABLE 1.3 Requirements for second trailer

CONTENTS	UNIT	REQUIREMENTS
Maximum gross weight	kg	6,855
Brake system - connectors		
Single conduit pneumatic system	-	coupler compliant with ISO 1728
Double conduit pneumatic system	-	coupler compliant with ISO 1728
Hydraulic system	-	coupler compliant with ISO 7421-1
Maximum system pressure		
Pneumatic system 1 - line	bar / kPa	5.8 / 580
Pneumatic system 2 - line	bar / kPa	8 / 800
Hydraulic system	bar / MPa	150 / 15
Hydraulic tipper system		
Hydraulic oil	-	L HL 32 Lotos ⁽¹⁾
Maximum system pressure	bar / MPa	160 / 16
Electrical system		
Electrical system voltage	V	12
Connection socket	-	7-pole socket compliant with ISO 1724
Trailer's drawbar		
Diameter of drawbar eye	mm	40

⁽¹⁾ – use of other oil is permitted on condition that it may be mixed with the oil in the trailer. Detailed information can be found on the product information card.

1.3 EQUIPMENT

TABLE 1.4 Trailer's equipment

EQUIPMENT	STANDARD	ADDITIONAL
Operator's Manual	•	
Warranty Book	•	
Pneumatic system 1 - line	•	
Connection lead for the electrical system	•	
Rear hitch		•
Slow-moving vehicle warning sign		•
Reflective warning triangle		•
Frame with tarpaulin cover		•
Complete set of wall extensions, lower ladder	•	
Hand brake	•	
Wheel chocks	•	
Clamping cable with cable extraction mechanism	•	
Chute		•

Some standard equipment elements, which were listed in table (1.4), may not be present in the delivered trailer. This allows the possibility of ordering new machines with a different set of optional equipment, replacing standard equipment.

Information on tyres is provided at the end of this publication in *ANNEX A*.

1.4 TERMS & CONDITIONS OF WARRANTY

PRONAR Sp. z o.o., Narew guarantees the reliable operation of the machine when it is used according to its intended purpose as described in the *OPERATOR'S MANUAL*. The repair period is specified in the *WARRANTY BOOK*.

The warranty does not cover those parts and sub-assemblies of the machine which are subject to wear in normal usage conditions, regardless of the warranty period. Consumables include the following parts/sub-assemblies:

- drawbar hitching eye,
- pneumatic system connector filters,
- tyres,
- brake shoes,
- bulbs and LED lamps,
- seals,
- bearings.

The warranty service only applies to such cases as: mechanical damage, which is not the user's fault, factory defects of parts, etc.

In the event of damage arising from:

- mechanical damage which is the user's fault, damage caused by road accidents,
- incorrect use, adjustment or maintenance, use of the trailer for purposes other than those for which it is intended,
- use of damaged machine,
- repairs carried out by unauthorised persons, repairs carried out improperly,
- making unauthorised alterations to machine design,

the user will lose the right to warranty service.

**TIP**

Demand that the seller carefully and precisely fills out the Warranty Book and warranty repair coupons. A missing date of purchase or sale point stamp may make the user ineligible for any warranty repair or refund.

The user is obliged to report immediately on noticing any wear in the paint coating or traces of corrosion, and to have the faults rectified whether they are covered by the warranty or not. For detailed Terms & Conditions of Warranty, please refer to the *WARRANTY BOOK* attached to each newly purchased machine.

Modification of the trailer without the written consent of the Manufacturer is prohibited. In particular, do NOT weld, drill holes in, cut or heat the main structural elements of the machine, which have a direct impact on the machine operation safety.

1.5 TRANSPORT

The trailer is ready for sale completely assembled and does not require packing. Packing is only required for the machine's technical documentation and any extra equipment. The trailer is delivered to the user either transported on a vehicle or, after being attached to a tractor, independently (trailer towed with a tractor).

1.5.1 TRANSPORT ON VEHICLE.

Loading and unloading of trailer from vehicle shall be conducted using loading ramp with the aid of an agricultural tractor. During work, adhere to the general principles of occupational health and safety (OHS) applicable to reloading work. Persons operating reloading equipment must have the qualifications required to operate these machines. The trailer must be properly connected with the tractor according to the requirements in this Operators Manual. The trailer braking system must be started and checked before driving off or onto ramp.

The trailer should be attached firmly to the platform of the vehicle using straps or chains fitted with a tightening mechanism. Securing elements should be attached to the transport catches designed for this purpose (1) – figure (1.3), or permanent structural elements of the trailer (longitudinal members, crossbars etc.) Transport catches (hooks and eyes) are welded to upper longitudinal frame (2), with one pair on each side of the trailer. Use certified and

technically reliable securing measures. Worn straps, cracked securing catches, bent or corroded hooks as well as elements damaged in a different way may be unsuitable for use. Carefully read the information stated in the Operator's Manual for the given securing measure. Chocks, wooden blocks or other objects without sharp edges should be placed under the wheels of the trailer to prevent it from rolling. Trailer wheel blocks must be nailed to the low platform planks of the vehicle or secured in another manner preventing their movement. The number of securing elements (cables, straps, chains and stay etc.) and the force necessary for their tensioning depends on a number of things, including weight of the trailer, the construction of vehicle carrying trailer, speed of travel and other conditions. For this reason it is impossible to define the securing plan precisely. A correctly secured trailer does not change its position with regard to the transport vehicle. The securing elements must be selected according to the guidelines of the Manufacturer of these elements. In case of doubt apply a greater number of securing straps in order to immobilise the trailer. If necessary, sharp edges of trailer should be protected at the same time protecting the securing straps from breaking during transport.

ATTENTION



When being road transported on a motor vehicle the trailer must be mounted on the vehicle's platform in accordance with the transport safety requirements and the regulations.

Driver of the vehicle should be particularly careful during travel. This is due to the vehicle's centre of gravity shifting upwards when loaded with the machine.

Use only certified and technically reliable securing measures. Carefully read the information contained in the Operator's Manuals for the given securing measures.

During reloading work, particular care should be taken not to damage parts of the machine's equipment or the paint coating. The tare weight of the trailer in condition ready for travel is given in table (3.1).



DANGER

Incorrect use of securing measures may cause an accident.

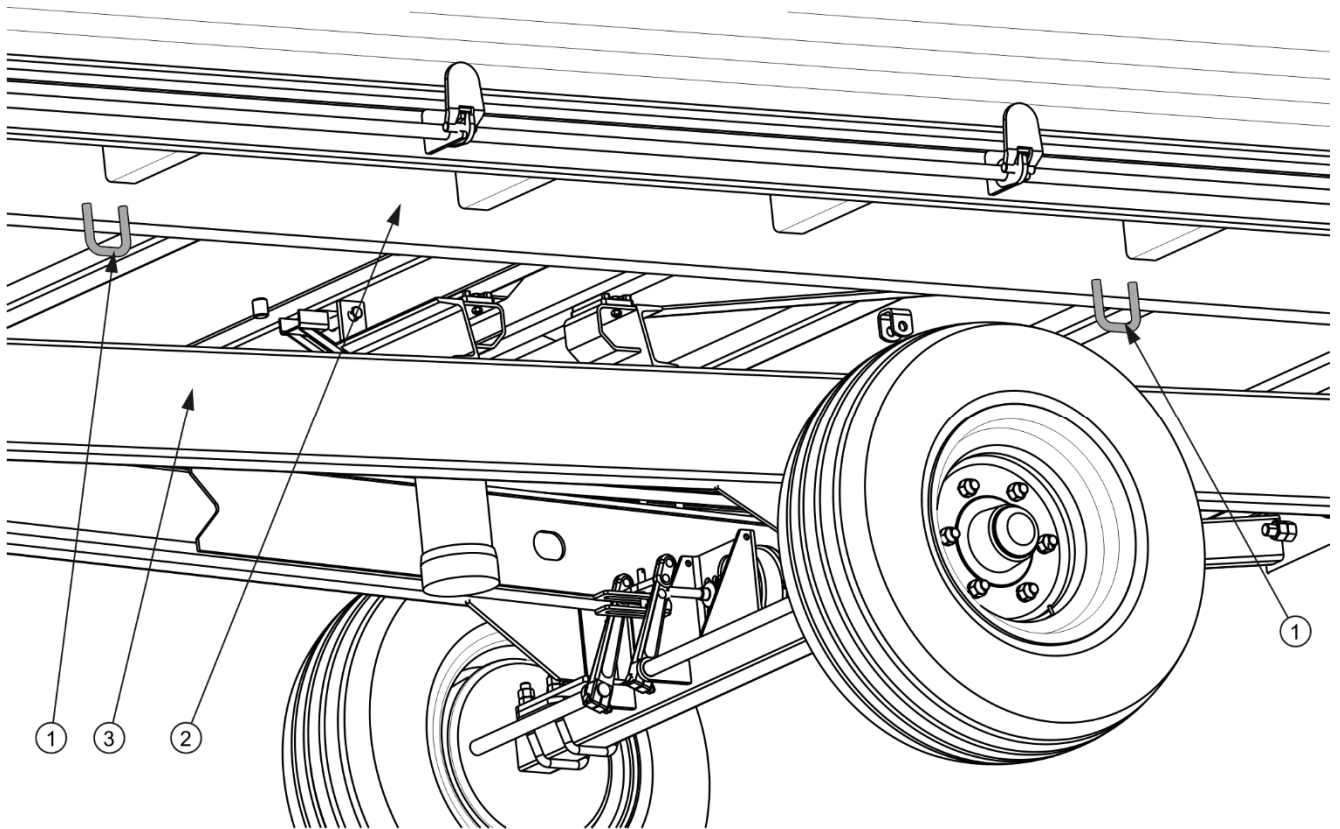


FIGURE 1.3 Positioning of transport lugs

(1) transport lug, (2) longitudinal member of upper frame, (3) longitudinal member of lower frame

1.5.2 INDEPENDENT TRANSPORT BY THE USER.

If a purchased trailer is transported by the user, the user must read the Operator's Manual of the trailer and adhere to the recommendations contained therein. Transport of the trailer by the user involves towing the trailer with own agricultural tractor to destination. During transport adjust travel speed to the prevailing road conditions, but do not exceed the maximum design speed.



ATTENTION

Before transporting independently, the tractor driver must carefully read this Operator's Manual and observe its recommendations.

1.6 ENVIRONMENTAL HAZARDS

A hydraulic oil leak constitutes a direct threat to the natural environment owing to its limited biodegradability. The negligible solubility of hydraulic oil in water does not cause extreme toxicity of organisms living in the aquatic environment. The formation of a film of oil on the water may be the direct cause of physical action on organism, perhaps causing change of oxygen values in the water because of lack of direct contact of air with the water. An oil leak into water reservoirs may however lead to a reduction of the oxygen content.

While carrying out maintenance and repair work, which involves the risk of an oil leak, this work should take place on an oil resistant floor or surface. In the event of oil leaking into the environment, first of all contain the source of the leak, and then collect the leaked oil using available means. Remaining oil should be collected using sorbents, or by mixing the oil with sand, sawdust or other absorbent materials. The oil pollution, once gathered up, should be kept in a sealed, marked, hydrocarbon resistant container. The container should be kept away from heat sources, flammable materials and food.



DANGER

Used hydraulic oil or gathered remains mixed with absorbent material should be stored in a precisely marked container. Do not use food packaging for this purpose.

Used oil or oil unsuitable for further use due to loss of its properties should be stored in its original packaging in the conditions described above. Waste oil should be taken to the appropriate facility dealing with the re-use of this type of waste. Waste code: 13 01 10. Detailed information concerning hydraulic oil may be found on the product's Material Safety Data Sheet.



TIP

The hydraulic system of the trailer is filled with L-HL32 Lotos hydraulic oil.



ATTENTION

Waste oil should only be taken to the appropriate facility dealing with the re-use of this type of waste. Do NOT throw or pour oil into sewerage or water tanks.

1.7 WITHDRAWAL FROM USE

In the event of decision by the user to withdraw the trailer from use, comply with the regulations in force in the given country concerning withdrawal from use and recycling of machines withdrawn from use. Before commencing dismantling, totally remove the oil from the hydraulic system and reduce air pressure completely in the pneumatic braking system (e.g. using air tank drain valve).



DANGER

During disassembly, use proper tools, equipment (cranes, lifts, elevators, etc.) personal protective equipment, such as protective clothing, footwear, gloves, glasses, etc.

Avoid contact of skin with oil. Do not allow used hydraulic oil to spill.

Worn out or damaged parts that cannot be reclaimed should be taken to a collection point for recyclable raw materials. Hydraulic oil should be taken to the appropriate facility dealing with the re-use of this type of waste.

SECTION

2

SAFETY ADVICE

2.1 BASIC SAFETY RULES

2.1.1 USE OF TRAILER

- Before using the machine, the user must carefully read this Operator's Manual and the *WARRANTY BOOK*. When operating the machine, the operator must comply with all recommendations contained in the Operator's Manual.
- The trailer may only be used and operated by persons qualified to drive agricultural tractors with a trailer.
- The user is obliged to acquaint himself with the construction, action and the principles of safe usage of the machine.
- If the information contained in the Operator's Manual is difficult to understand, contact the seller who runs the authorised technical service on behalf of the Manufacturer, or contact the Manufacturer directly.
- Careless and incorrect use and operation of the trailer, and non-compliance with the recommendations given in this operator's manual is dangerous to your health.
- Be aware of the residual risk. Use caution when operating this machine and follow all relevant safety instructions.
- The machine must never be used by persons who are not authorised to drive agricultural tractors, including children and people under the influence of alcohol, drugs or other abusive substances.
- Non-compliance with the safety rules of this Operator's Manual can be dangerous to the health and life of the operator and others.
- The trailer must not be used for purposes other than those for which it is intended. Anyone who uses the trailer other than the way intended takes full responsibility for himself for any consequences of this potentially incorrect use. Use of the machine for purposes other than those for which it is intended by the Manufacturer may invalidate the guarantee.
- Assembly and disassembly of extension walls, the frame and tarpaulin cover, can only be carried out with the use of appropriate platforms, ladders or from a ramp. These devices must be in good condition to fully protect the persons working on

them against falling. The above procedure should be performed by at least two persons.

- In the final phase of folding the tarpaulin cover, at all times hold with one hand the top of the front frame or other permanent structural element. Non-compliance with this rule can put the user at risk of falling.

2.1.2 HITCHING AND UNHITCHING FROM TRACTOR

- Do NOT hitch trailer to tractor, if it does not fulfil the requirements made by the Manufacturer (minimal tractor power requirement, lack of required tractor hitch etc.) – see table (1.2) *REQUIREMENTS FOR AGRICULTURAL TRACTOR*. Before hitching the trailer make certain that oil in external hydraulic system of tractor may be mixed with the hydraulic oil of the trailer.
- Before hitching the trailer check that both machines are in good technical condition.
- To hitch the trailer to a tractor, use exclusively the tractor hitch for single axle trailers. After completed hitching of the machines check the safety of the hitch Carefully read the tractor Operator's Manual. If the tractor is equipped with an automatic hitch, make certain that the coupling operation is completed.
- Be especially careful when hitching the machine.
- When hitching, there must be nobody between the trailer and the tractor.
- Do NOT proceed with unhitching the trailer from the tractor when load box is raised.
- Hitching and unhitching the trailer may only take place when the machine is immobilised with the parking brake.

2.1.3 HITCHING AND UNHITCHING THE SECOND TRAILER

- Do NOT connect a second trailer, if it does not fulfil the requirements made by the Manufacturer of (lack of required drawbar eye, exceeding permissible total weight etc.) – see table (1.3) *REQUIREMENTS FOR SECOND TRAILER*. Before hitching the machines make certain that the oil in both trailers may be mixed.
- Only double axle trailers may be hitched to the trailer.

- Before hitching the trailer check that both machines are in good technical condition.
- After completed hitching of the trailer check the safety of the hitch.
- Be especially careful when hitching the machine.
- When hitching, there must be nobody between the trailers. A person assisting in the hitching of the machine should stand in such a place (beyond the area of danger), in order to be continuously visible to the tractor driver.
- Do NOT proceed with unhitching the second trailer from the tractor when load box is raised.

2.1.4 HYDRAULIC AND PNEUMATIC SYSTEMS

- When operating, the hydraulic and pneumatic systems are under high pressure.
- Regularly check the technical condition of the connections and the hydraulic and pneumatic conduits. There must be no oil or air leaks.
- Cut-off valve in the hydraulic tipping system limits the tipping angle of the load box when tipped to the sides and to the rear. The length of the control cable controlling this valve is factory adjusted by the Manufacturer and must not be changed when the trailer is used.
- In the event of malfunction of the hydraulic or pneumatic system, do not use the trailer until the malfunction is corrected.
- When connecting the hydraulic conduits to the tractor, make sure that the hydraulic system of the tractor and the hydraulic system of the trailer are not under pressure. If necessary, reduce residual pressure in the system.
- In the event of injuries being caused by pressurised hydraulic oil, contact a doctor immediately. Hydraulic oil may penetrate the skin and cause infections. In the event of contact of oil with eyes, rinse eyes with a large quantity of water and in the event of the occurrence of irritation consult a doctor. In the event of contact of oil with skin wash the area of contact with water and soap. Do NOT apply organic solvents (petrol, kerosene).
- Use the hydraulic oil recommended by the Manufacturer.

- After changing the hydraulic oil, the used oil should be properly disposed of. Used oil or oil which has lost its properties should be stored in original containers or replacement containers resistant to action of hydrocarbons. Replacement containers must be clearly marked and appropriately stored.
- Do not store hydraulic oil in packaging designed for storing food or foodstuffs.
- Rubber hydraulic conduits must be replaced every 4 years regardless of their technical condition.

2.1.5 LOADING AND UNLOADING

- Loading and unloading work should be carried out by persons experienced in this type of work.
- Before loading make certain that linking cables are laid and release mechanism is set in proper position and secured with the aid of cotter pin. If the loaded material does not exert any pressure on the trailer sides it is permitted to dismantle clamping cable. Otherwise, load exerting pressure on the walls will cause damage to the walls.
- Use only original tipping pins with a handle. Use of non-original pins could damage the trailer.
- The trailer is not intended for transporting people, animals or hazardous materials.
- The load must be arranged in such a way that it does not threaten the stability of the trailer and does not hinder driving.
- The arrangement of the load may not cause an overload on the axle of the trailer.
- Incorrect load distribution and overloading the machine may cause the trailer to tip over or cause damage to its components.
- Do NOT climb on load box during loading and unloading.
- Unloading and loading of trailer may only take place when the machine is positioned on level and hard surface and connected to tractor. Tractor and trailer must be placed to drive forwards.

- Ensure that during unloading / loading or raising the load box nobody is near the trailer. Before tipping the load box ensure proper visibility and make certain that there are no bystanders near the trailer.
- During loading and unloading the trailer the drawbar eye and the tractor hitch are subjected to great vertical loading.
- Before raising the load box, the tipping pins should be placed on the intended unloading side. Check if the pins are correctly inserted.
- Keep a safe distance from overhead electric power lines during unloading and when load box is raised.
- When opening load box side wall locks take particular care, because of the pressure of the load on the wall.
- Do NOT tip of the load box in windy conditions.
- Bulk materials loaded in excess of 1 m can be unloaded by tipping the load box to the rear only.
- Trailer with net extensions may only be unloaded by tipping load box to the rear.
- If the load does not pour from the raised load box immediately cease unloading. The trailer may only be tipped again after removing the object, which prevented the load from pouring.
- In winter, particular attention must be paid to loads which may freeze during transport. When tipping the load box with frozen load the trailer may become unstable and tip over.
- Do NOT raise the load box if there is any danger whatsoever that the box will tip over.
- Do NOT tip the loaded load box when the sides are closed.
- Do NOT jerk the trailer forwards if load is bulky or reluctant to pour and does not unload.
- After completed unloading, ensure that the load box is empty.
- Do NOT drive with the load box raised.

- When closing or opening the rear grain chute gate or the walls and extensions take particular care to avoid crushing fingers.
- Do NOT go or place hand between opened walls and load box.
- Lower the load box before proceeding to deal with a malfunction. If it is necessary to raise the load box, it should be tipped to the side and secured against dropping with the aid of load box support. The load box may not be loaded. The trailer must be hitched to the tractor and secured with chocks and parking brake.

2.1.6 TRANSPORTING THE MACHINE

- During travel on public roads comply with the road traffic regulations and transport regulations in force in a given country, in which the trailer is used.
- Do not exceed the permitted speed arising from road conditions and design limitations. Adjust travel speed to the prevailing road conditions, trailer load and road traffic regulations limits.
- The machine must NOT be left unsecured. When not connected to the tractor, the trailer must be immobilised with parking brake and protected against rolling with chocks or other objects without sharp edges placed under the front and back trailer wheels.
- Before moving check that the trailer is correctly hitched to the tractor (in particular check security of hitching pin).
- Do NOT move off or drive when load box is raised.
- Prior to moving off make sure that tipping pins connecting the load box and the lower frame and the side wall hinge pins are secured against falling out. Check if the rear wall slide gate is secured. Check that all walls and extensions are properly closed. Check correctness of the securing of linking cables and a security of cable release mechanism.
- Before using the trailer always check its technical condition, especially in terms of safety. In particular, check the technical condition of the hitch system, the axle system, the brake system, indicator lights and the connective elements of the hydraulic, pneumatic and electrical systems.

- Before driving off check that the parking brake is released, the braking force regulator is positioned in the proper position (applies to pneumatic systems with manual three-position regulator).
- Chocks should be placed only under one wheel (one in front of the wheel, the other behind the wheel - figure (2.1)).

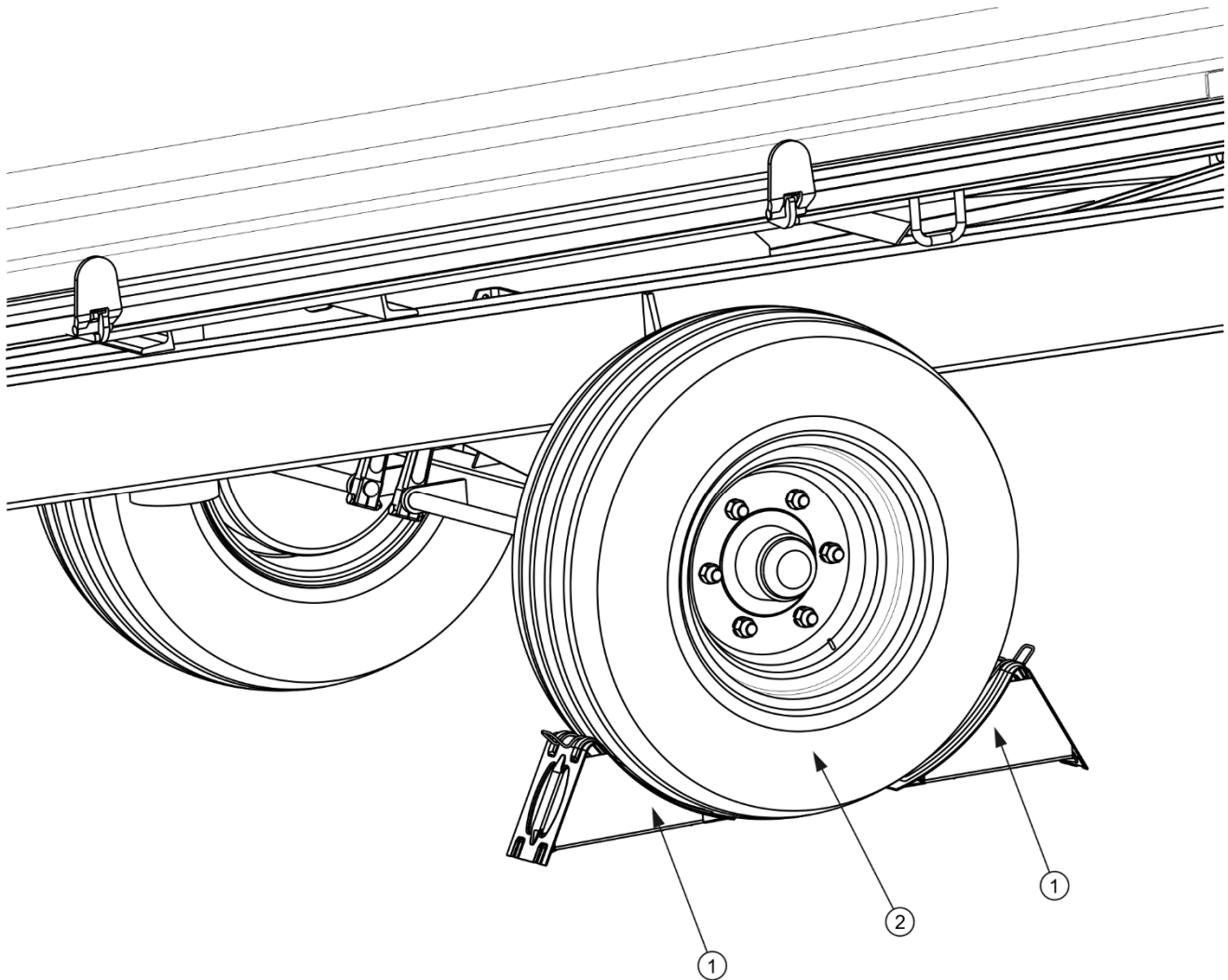


FIGURE 2.1 Method of placing chocks

(1) wheel chock, (2) axle wheel

- The trailer is designed to operate on slopes up to 8° . Driving trailer across ground with steeper slopes may cause the trailer to tip over as a result of loss of stability. Prolonged driving across steep ground may lead to loss of braking efficiency.

- While driving on public roads, the trailer and the tractor must be fitted with a certified or authorised reflective warning triangle.
- Periodically drain water from the air tanks in pneumatic system. During frosts, freezing water may cause damage to pneumatic system components.
- Reckless driving and excessive speed may cause accidents.
- A load protruding beyond the edge of the trailer should be marked according to the road traffic regulations. Do NOT transport loads forbidden by the Manufacturer.
- Do NOT exceed the trailer's maximum carrying capacity. Exceeding the carrying capacity may lead to damage to the machine, loss of stability while driving, scattering of the load and danger while driving. The brake system is adjusted to the gross weight of the trailer, exceeding the weight limit causes drastic reduction of basic braking effectiveness.

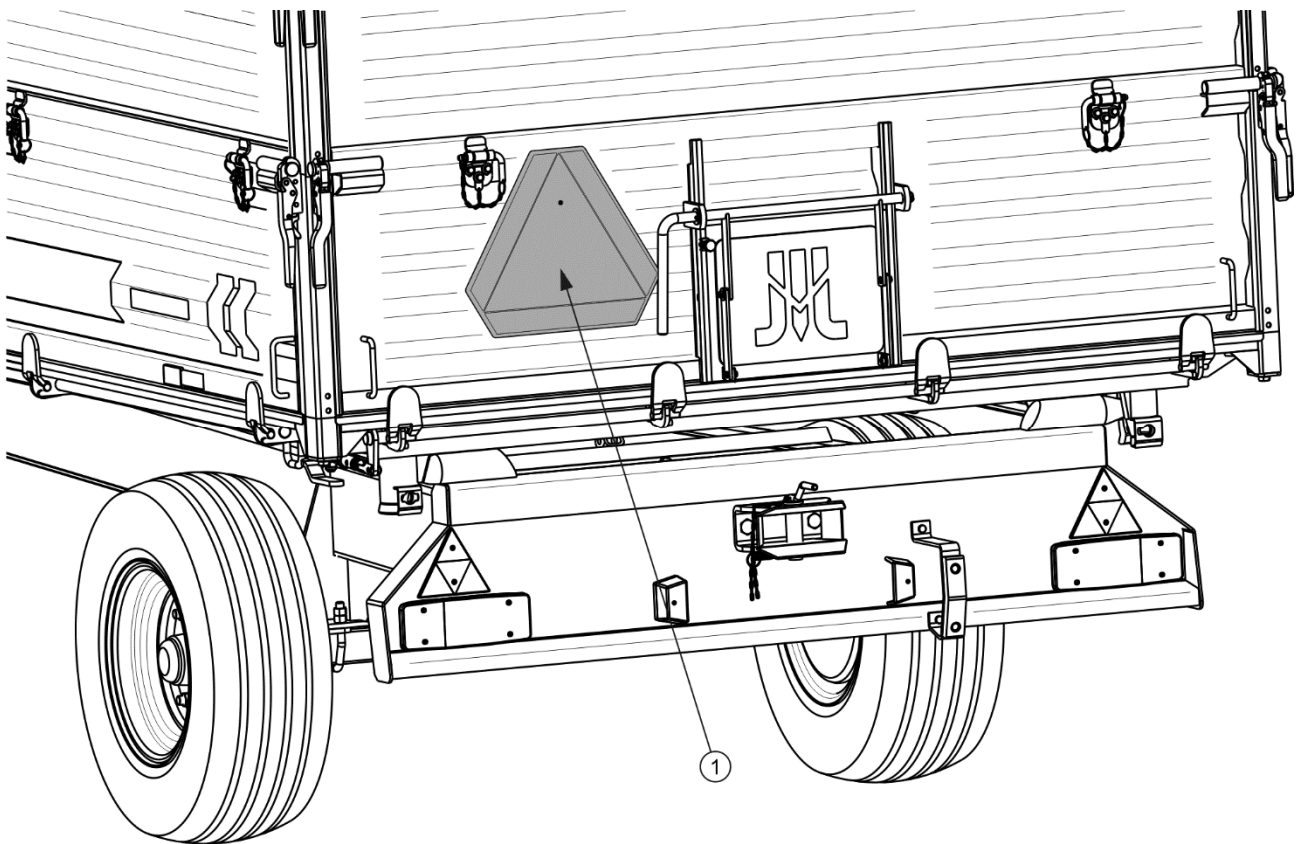


FIGURE 2.2 Mounting place for slow-moving vehicle warning sign

(1) warning sign

- If the trailer is the last vehicle in the group, - figure (2.2), a slow-moving vehicle warning sign should be placed on the trailer's rear load box wall. The triangle warning sign should be attached using the specifically prepared holder, riveted to the rear wall of the load box.
- Load must be uniformly distributed and it must not obstruct visibility or hinder driving. The load must be secured so that it cannot move or fall over.
- During reversing one should use the assistance of another person. During manoeuvring the assistant must stay at a safe distance from the danger zone and be visible all the time to the tractor driver.
- Do NOT attempt to enter the trailer load box while travelling.
- Do NOT park the trailer on a slope.

2.1.7 TYRES

- When working with tyres, the trailer should be immobilised with parking brake and secured against rolling by placing chocks under wheel. Wheels can be taken off the trailer axle only when the trailer is not loaded.
- Repair work on the wheels or tyres should be carried out by persons trained and entitled to do so. This work should be carried out using appropriate tools.
- Inspect tightness of nuts after the first use of trailer, after the first travel under load and then every 6 months of use or every 25,000 km. In the event of intensive work, check the nut tightening at least every 100 km. The inspection should be repeated individually if a wheel has been removed from the wheel axle.
- Avoid potholes, sudden manoeuvres or high speeds when turning.
- Check the tyre pressure regularly. Air pressure in tyres should be also checked during the whole day of intensive work. Please note that higher temperatures could raise tyre pressure by as much as 1 bar. At high temperatures and pressure, reduce load or speed. Do not release air from warm tyres to adjust the pressure or the tyres will be underinflated when temperatures return to normal.
- Protect tyre valves using suitable caps to avoid soiling.

2.1.8 MAINTENANCE

- During the warranty period, any repairs may only be made by the Warranty Service authorised by the Manufacturer. After the expiry of the warranty period it is recommended that possible repairs to the trailer be performed by specialised workshops.
- In the event of any fault or damage, do not use the trailer until the fault has been fixed.
- While performing maintenance work, use proper, close-fitting protective clothing, gloves, protective shoes, protective goggles and appropriate tools.
- Any modification to the trailer frees the manufacturer from any responsibility for damage or detriment to health, which may arise as a result.
- The trailer can only be stood on when it is absolutely motionless and the tractor engine is switched off. Tractor and trailer should be immobilized with parking brake and chocks should be placed under the trailer wheels. Ensure that unauthorised persons do not have access to the tractor cab.
- Service inspections of the trailer should be carried out according to the frequency specified in this Operator's Manual.
- Regularly check the condition of nut and bolt connections, in particular connections of drawbar eye with drawbar and wheel nuts.
- Before beginning work, which requires raising load box, it must be emptied. Load box should be tipped to the side and secured against accidental dropping with the aid of load box support. The trailer must at this time be hitched to the tractor and secured with chocks and parking brake.
- Before beginning repair work on hydraulic or pneumatic systems reduce oil or air pressure completely.
- Servicing and repair work should be carried out in line with the general principles of workplace health and safety. In the event of injury, the wound must be immediately cleaned and disinfected. In the event of more serious injuries, seek a doctor's advice.

- Repair, maintenance and cleaning work should be carried out with the tractor engine turned off and the ignition key removed. Tractor and trailer should be immobilized with parking brake and chocks should be placed under the trailer wheels. Ensure that unauthorised persons do not have access to the tractor cab.
- During maintenance or repair work, the trailer may be unhitched from tractor, but it must be secured with chocks and parking brake. During this work the load box may not be raised.
- Should it be necessary to change individual parts, use only those parts indicated by the Manufacturer. Non-adherence to these requirements may put the user and other people's health and life at risk, and also damage the machine and invalidate the warranty.
- Before welding or electrical work, the trailer should be disconnected from the power supply. The paint coating should be cleaned. Burning paint fumes are poisonous for people and animals. Welding work should be carried out in a well lit and well ventilated space.
- During welding work pay attention to flammable or fusible elements (parts of the pneumatic, electric and hydraulic systems, plastic parts). If there is a risk that they will catch fire or be damaged, they should be removed or covered with non-flammable material before commencing welding work. Before beginning work, prepare a CO₂ or foam extinguisher.
- In the event of work requiring the trailer to be raised, use properly certified hydraulic or mechanical lifts for this purpose. After lifting the machine, stable and durable supports must also be used. Work must not be carried out under a trailer, which has only been raised with a lift or jack.
- The trailer must not be supported using fragile elements (bricks or concrete blocks).
- After completing work associated with lubrication, remove excess oil or grease. The trailer should be kept clean and tidy.
- Exercise caution when climbing on top of the load box. Climbing on top of the load box is possible by use of ladders placed on the front wall, extension and draw bar and also folding steps inside the load box. Components not intended to

aid access may not be used for this purpose. Before entering load box prevent trailer moving with parking brake and chocks.

- Do NOT make independent repairs of control valve, brake cylinders, tipping cylinder and braking force regulator. In the event of damage to these elements, repair should be entrusted to authorised service point or elements should be replaced with new ones.
- Do NOT make repairs to drawbar (straightening, pad welding or welding). A damaged drawbar must be replaced.

2.2 RESIDUAL RISK

Pronar Sp. z o. o. in Narew has made every effort to eliminate the risk of accidents. There is, however, a certain residual risk, which could lead to an accident, and this is connected mainly with the actions described below:

- using the trailer for purposes other than those for which it is intended,
- being between the tractor and the trailer while the engine is running and when the machine is being attached or hitched to second trailer
- being on the machine during work,
- not maintaining safe distance during loading or unloading of trailer,
- operation of the trailer by persons under the influence of alcohol,
- making modifications to the machine without the consent of the Manufacturer,
- cleaning, maintenance and technical checks of the trailer,
- presence of persons or animals in areas invisible from the driver's position.

The residual risk can be kept to a minimum by following the recommendations below:



- operate the machine in prudent and unhurried manner,
- reasonably apply all the remarks and recommendations stated in the Operator's Manual,
- maintain a safe distance from forbidden or dangerous places during unloading, loading and hitching trailer,

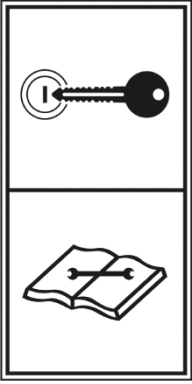



- carry out repair and maintenance work in line with operating safety rules,
- repair and maintenance work should be carried out by persons trained to do so,
- use close fitting protective clothing and appropriate tools,
- ensure unauthorised persons have no access to the machine, especially children,
- a ban on being on the machine during travel, loading or unloading.


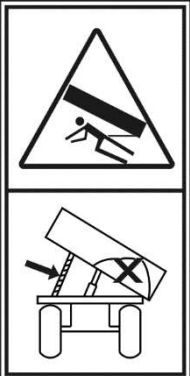

2.3 INFORMATION AND WARNING DECALS


The trailer is labelled with the information and warning decals mentioned in table (2.1). The symbols are positioned as shown in figure (2.3). Throughout the time it is in use, the user of the machine is obliged to take care that notices and warning and information symbols located on the trailer are clear and legible. In the event of their destruction, they must be replaced with new ones. Safety decals are available from your PRONAR dealer or directly from PRONAR customer service. New assemblies, changed during repair, must be labelled once again with the appropriate safety signs. During trailer cleaning do not use solvents which may damage the coating of information label stickers and do not subject them to strong water jets.

TABLE 2.1 Information and warning decals

NO.	DECAL	MEANING
1		Trailer version.
2		Before climbing onto the trailer, switch off tractor's engine and remove key from ignition.

NO.	DECAL	MEANING
3		<p>Before beginning servicing or repairs, turn off tractor engine and remove key from ignition. Ensure that unauthorised persons do not have access to the tractor cab.</p>
4		<p>Caution! Before starting work, carefully read the Operator's Manual.</p>
5		<p>Grease the trailer according to the recommendations in the Operator's Manual</p>
6		<p>Regularly check if the nuts and bolts fixing the wheels and other components are properly tightened.</p>
7	<div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>Łączenie tylko z zaczepem do przyczep jednoosiowych</p> </div>	<p>Trailer coupling information - exclusively with the hitch for single axle trailers.</p>

NO.	DECAL	MEANING
8		<p>Caution! Danger of electric shock.</p> <p>Keep a safe distance from overhead electric power lines during unloading.</p>
9		<p>Danger of crushing</p> <p>Do NOT perform any maintenance or repairs on the load box that is loaded, raised or not supported.</p>
10	<div style="border: 1px solid black; padding: 5px; display: inline-block;"> <p>Ładowność 5000 kg</p> </div>	<p>Trailer carrying capacity</p>
11	<div style="border: 1px solid black; padding: 5px; display: inline-block;"> <p>350 kPa</p> </div>	<p>Air pressure in the tyres. ⁽¹⁾</p>
12	<div style="display: flex; justify-content: center; gap: 10px;"> <div style="border: 1px solid black; padding: 5px; display: inline-block;">1</div> <div style="border: 1px solid black; padding: 5px; display: inline-block;">2</div> </div>	<p>Positions of control valve controlling work of hydraulic tipping system (1 or 2 trailers).</p>
13		<p>Conduit supplying hydraulic brake system.</p>

NO.	DECAL	MEANING
14		Conduit supplying hydraulic tipping system.

⁽¹⁾ – pressure value should be adapted to tyres

Numbers in the Item column correspond to labels in figure (2.3)

Decals – items (13) and (14) - are placed on hydraulic conduits. Decal (12) is placed near the hydraulic valve.

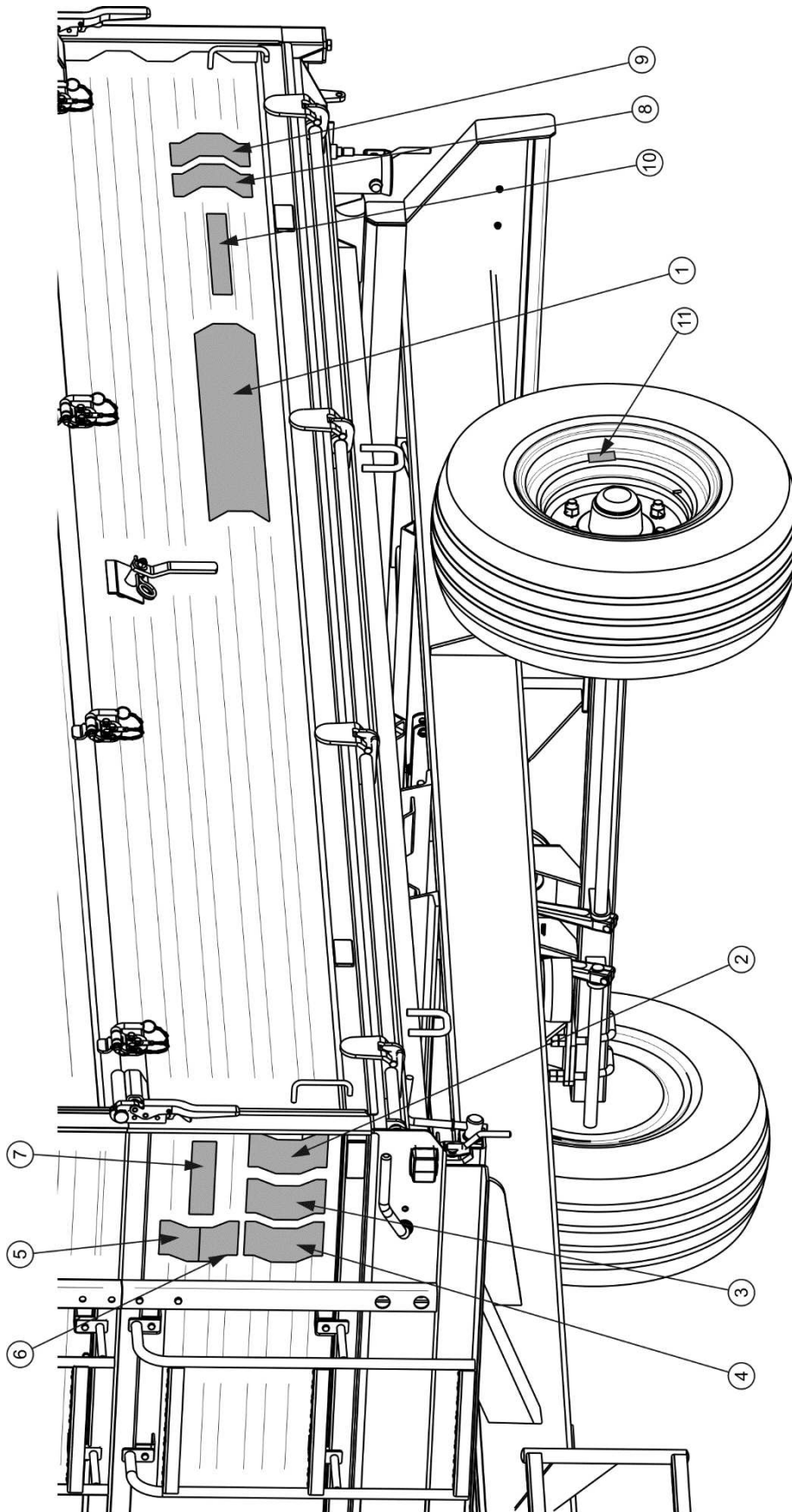


FIGURE 2.3 Locations of information and warning decals

SECTION

3

**DESIGN AND
OPERATION**

3.1 TECHNICAL SPECIFICATION

TABLE 3.1 Basic technical specification of Pronar T671 trailer

CONTENTS	UNIT	DATA
Dimensions		
Total length	mm	5 630
Total width	mm	2 240
Total height	mm	2 076
Wheel track	mm	1 530
Internal load box dimensions		
- length	mm	4 010
- width (front/rear)	mm	2 010 / 2 060
- height	mm	1 000
Technical specification		
Cargo capacity	m ³	8.2
Load surface	m ²	8.2
Lift of load surface	mm	1 060
Load box tipping angle		
- to the rear	(°)	42
- to the sides	(°)	46
Weight and carrying capacity		
Tare weight	kg	1 855
Maximum gross weight	kg	6 855
Maximum carrying capacity	kg	5 000
Other information		
Power demand	kW / hp	26.7 / 36.4
Electrical system voltage	V	12
Maximum design speed	km/h	30★
Noise emission level	dB	below 70

★ - The maximum speed of the trailer on public roads is 30 km/h in Poland (pursuant to Road Traffic Act of June 20th 1997, article 20). In the countries where the trailer is used, the limits stipulated by the road traffic legislation in force in a given country must be observed. The trailer speed must not, however, be greater than the maximum design speed of 30 km/h.

3.2 TRAILER CONSTRUCTION

3.2.1 CHASSIS

Trailer chassis consists of sub-assemblies indicated on figures (3.1), (3.2), (3.3). Lower frame (1) is a structure welded from steel sections. The main support elements are two longitudinal members connected with crossbars. Three versions of trailer chassis are available:

- with lower drawbar - figure (3.1)
- with upper transport drawbar - figure (3.2)
- with overrun drawbar - figure (3.3)

In the middle section there are sockets (8) used for mounting of the tipping ram cylinder. Load box support (7) is mounted in front of the sockets of the tipping cylinder. At the rear part of the frame there is a beam (3) terminated with ball pins. The support structure of the upper frame and the interlocking method allows tipping of the load box to the side and to the rear. Brackets for mounting the upper frame are welded on the left and right side of the front crossbar (2) of lower frame. Shapes of the holes are designed in such a way that pins connecting the upper frame with the lower frame are replaced in the correct sockets.

In the rear section of the chassis there is rear beam (3) to which mounted are electrical systems elements as well as hydraulic and pneumatic system sockets which are used for connection of another trailer. Rear hitch is bolted down to the upper part of the beam. The hitch is designed for coupling a second (two-axle) machine. A pin with diameter of $\varnothing 33$ mm is suitable for connecting with drawbar eye of $\varnothing 40$ mm.

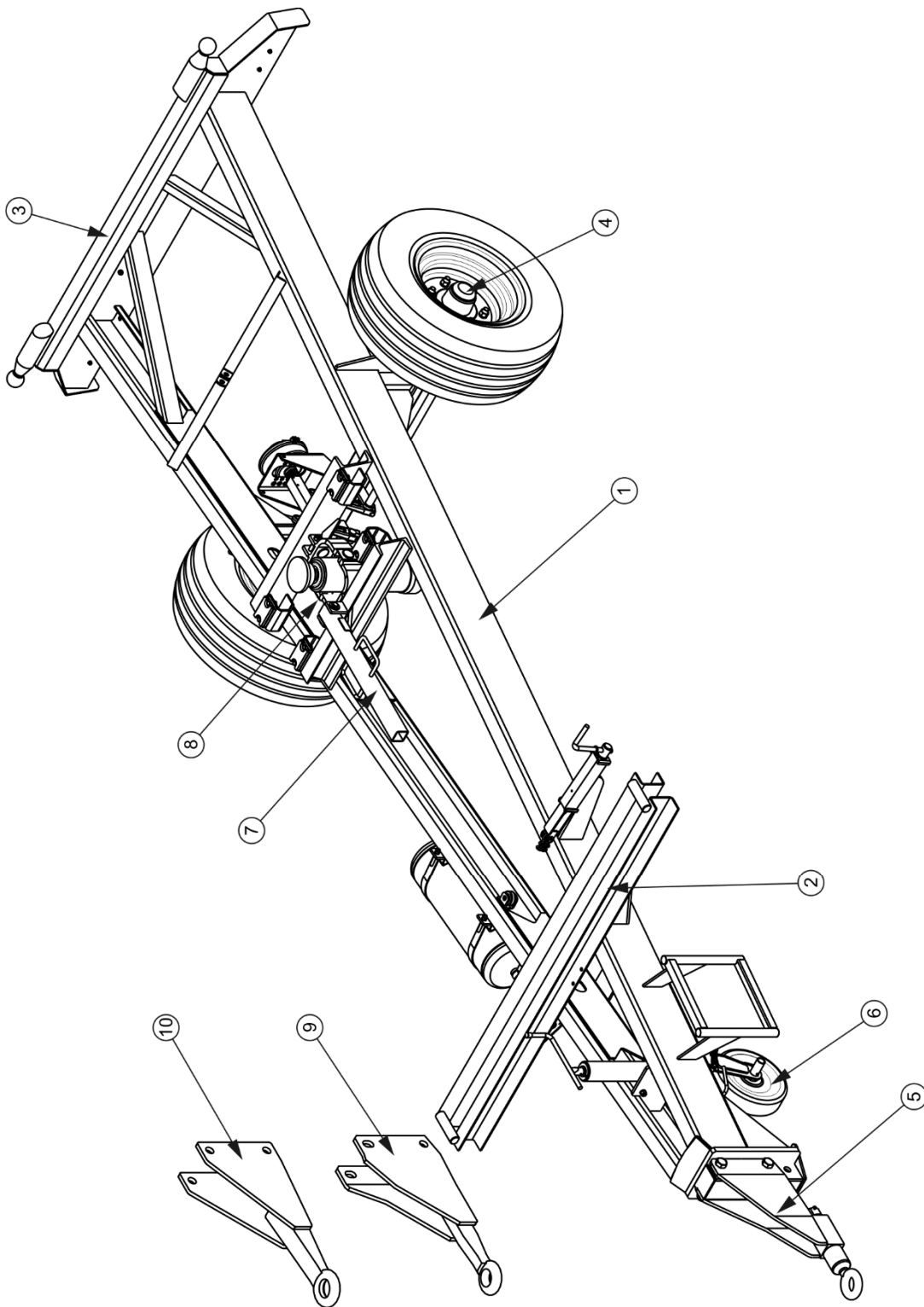


FIGURE 3.1 Chassis of the trailer with lower drawbar

(1) lower frame, (2) front crossbar, (3) rear beam, (4) wheel axle with pneumatic brake, (5) lower rotary drawbar $\varnothing 50$, (6) support with wheel (7) load box support, (8) tipping cylinder mounting seat, (9) lower drawbar with fixed eye $\varnothing 40$, (10) lower drawbar with fixed eye $\varnothing 50$

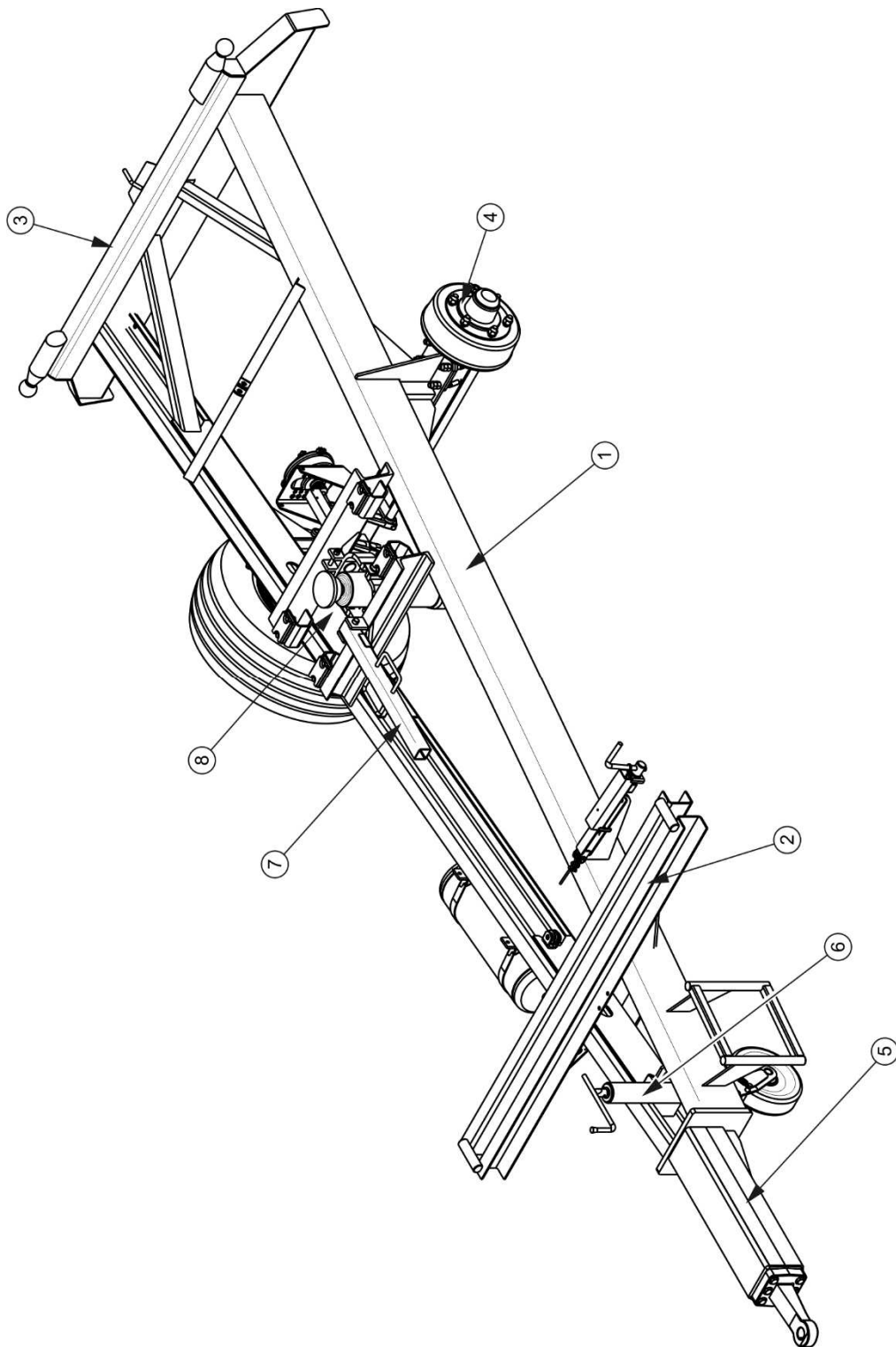


FIGURE 3.2 Chassis of the trailer with upper drawbar

(1) lower frame, (2) front crossbar, (3) rear beam, (4) wheel axle with pneumatic brake, (5) upper transport drawbar, (6) support with wheel (7) load box support, (8) tipping cylinder mounting seat

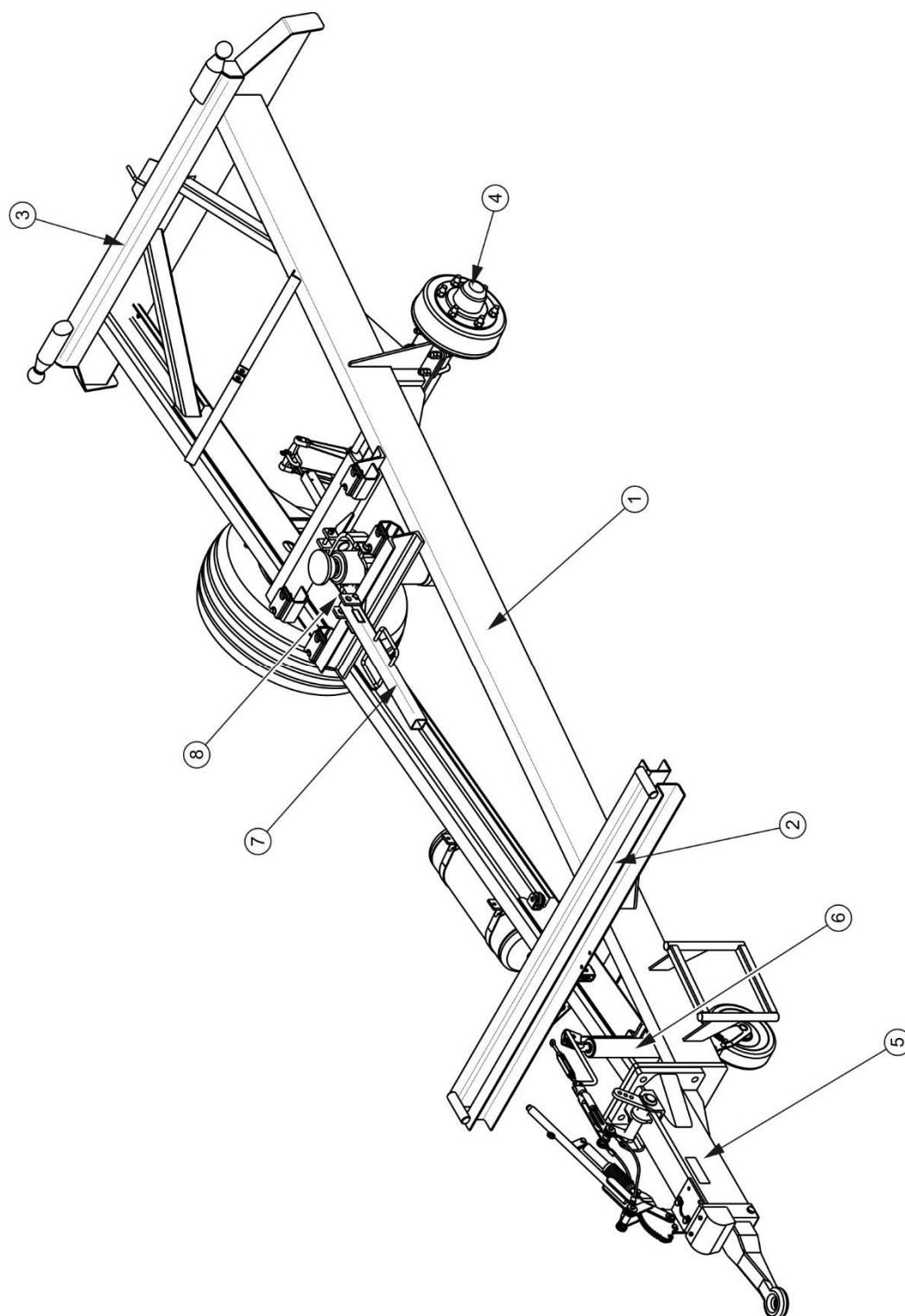


FIGURE 3.3 Chassis of the trailer with overrun drawbar

(1) lower frame, (2) front crossbar, (3) rear beam, (4) wheel axle, (5) overrun drawbar, (6) support with wheel (7) load box support, (8) tipping cylinder mounting seat

3.2.2 LOAD BOX

Trailer's load box consists of: upper frame (1) – figure (3.4) with welded steel floor, side walls (2), front wall (3) and rear wall (4). As standard, the trailer is equipped with side wall extensions of steel sheet profile and height of 500 mm.

The load box is mounted on sockets of the rear and front lower beam - compare with figure (3.1). The chosen tipping direction is achieved by positioning the pin in the appropriately profiled socket opening, the construction of which prevents their inappropriate placing by trailer operator.

Load box rear and side walls are secured using pins in front side locks and locks welded to rear stakes (5) of side housing. In the lower part they are locked using bolting hooks placed in the left and right longitudinal beam and also in the rear upper frame beam. Closing and opening the sides is performed using two levers (6) placed on the front beam and in the case of the rear side - the lever placed in the rear part of the trailer, on the left side of the load box.

Extensions are secured in the same way as the load box walls. Upper pins of the wall extensions are secured in the front extension locks and locks of rear stakes (7). In the rear part the closure is formed by lug (8) bolted to the wall edge. All lugs are equipped with pins with cotter pins preventing them from falling out.

Walls and wall extensions are connected with each other using linking cable (9), placed in cable release mechanism (10). Mechanisms are equipped with spring cotter pins, locking levers in the set position and securing mechanism against accidental release.

Access ladders (11) are secured to front walls and extensions. An additional step facilitating entrance to load box is bolted from the inside of the front extension.

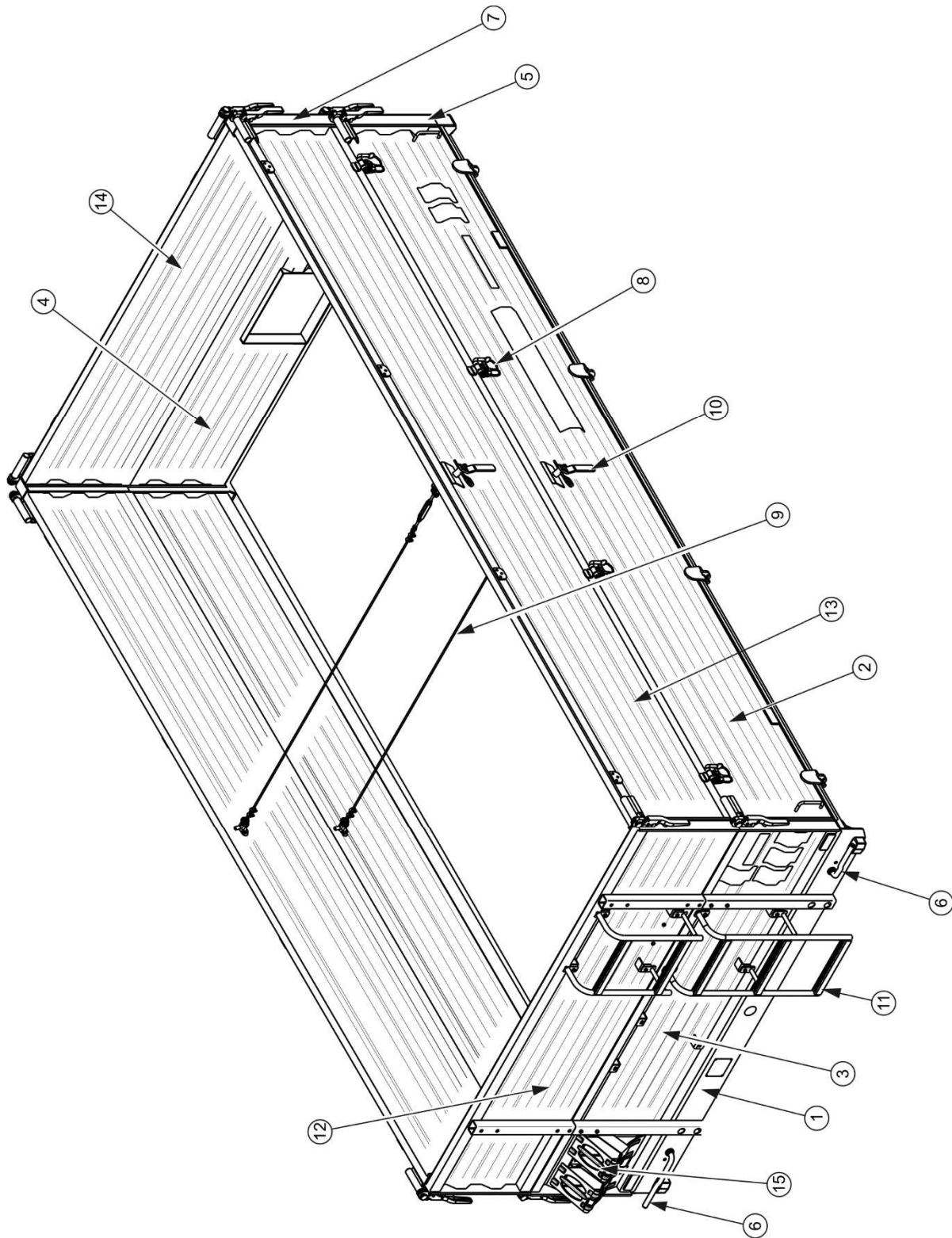


FIGURE 3.4 Load box

(1) upper frame, (2) side wall, (3) front wall, (4) rear wall, (5) rear side stake, (6) side wall closing lever, (7) rear extension stake, (8) lug, (9) linking cable, (10) cable release mechanism, (11) ladder, (12) front extension, (13) side extension, (14) rear extension, (15) wheel chocks

In order to enable very precise unloading of loose materials there is a slide opening placed in the rear side (1) – figure (3.5), which is raised using lever (3). When in upper position and also during transport the slide must be secured by tightening the locking screw (4). A chute for the trailer may be supplied as additional equipment (2).

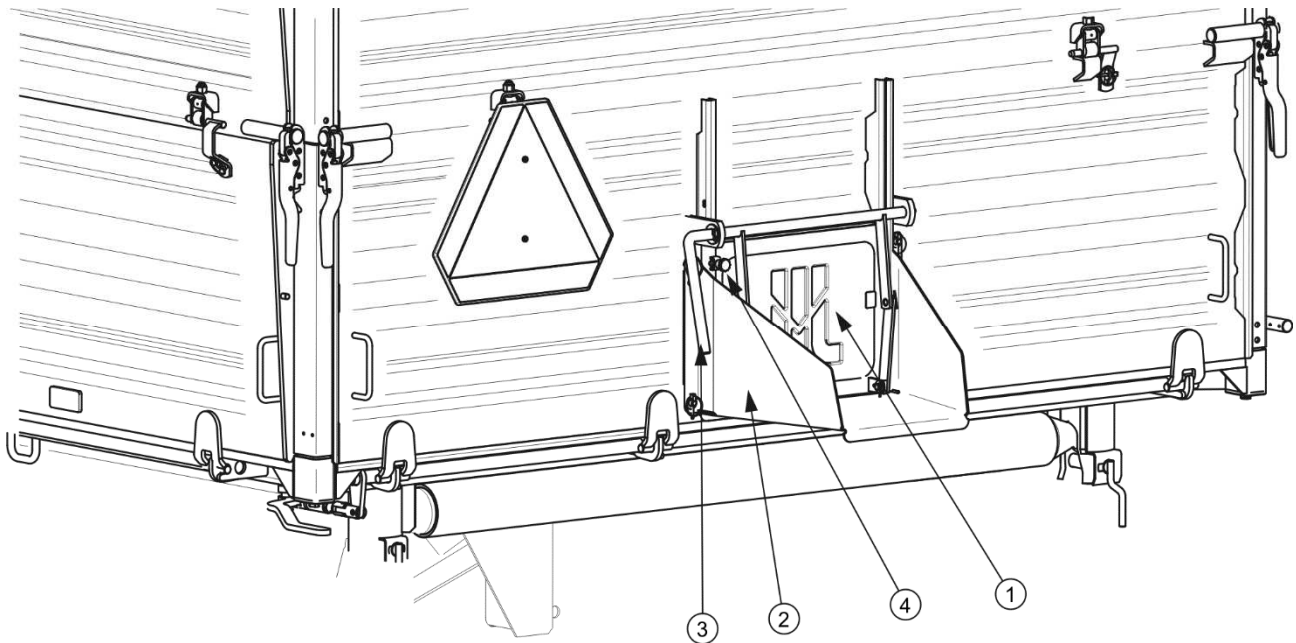


FIGURE 3.5 Rear wall

(1) chute slide gate, (2) chute, (3) lever, (4) locking bolt

3.2.3 NET EXTENSIONS

The extensions may be made in two versions differentiated by the density of the netting:

- 8x8 mm
- 30x30 mm.

Both net extension versions are available as optional equipment (for mounting in the place of 500 mm extensions).

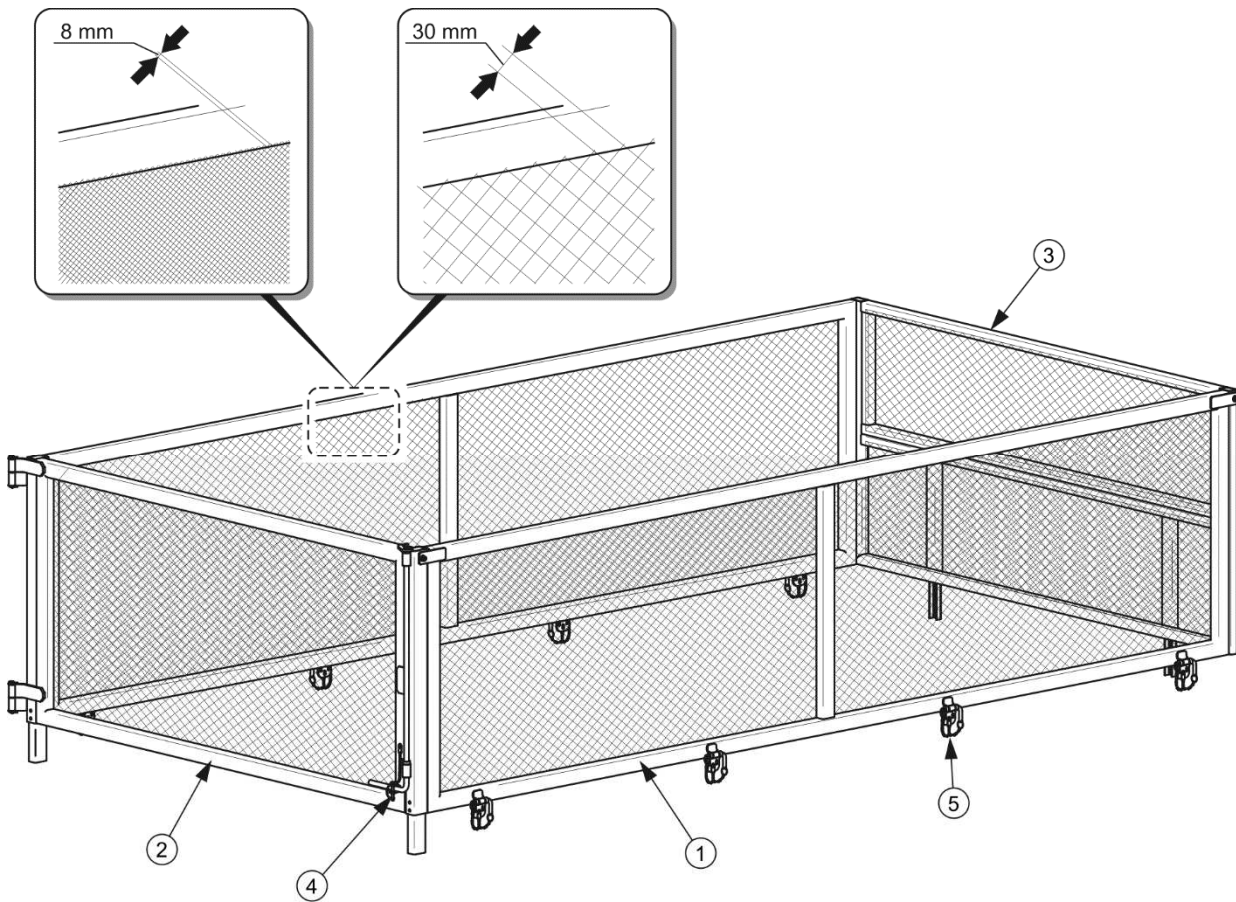


FIGURE 3.6 Net extensions 1,000 mm.

(1) side extension, (2) rear extension, (3) front divided extension, (4) closure lever, (5) lug

Extensions are secured to load box, to rear box stakes and front side stakes. Net side extensions are secured to side walls in an identical manner to box side extensions. Front net extension is also available in undivided version.

3.2.4 MAIN BRAKE

The trailer is equipped with one of four types of main brake:

- double conduit pneumatic braking system with three position regulator, figure (3.7),
- single conduit pneumatic braking system with three position regulator, figure (3.8),
- hydraulic brake system, figure (3.9),
- overrun brake, figure (3.10).

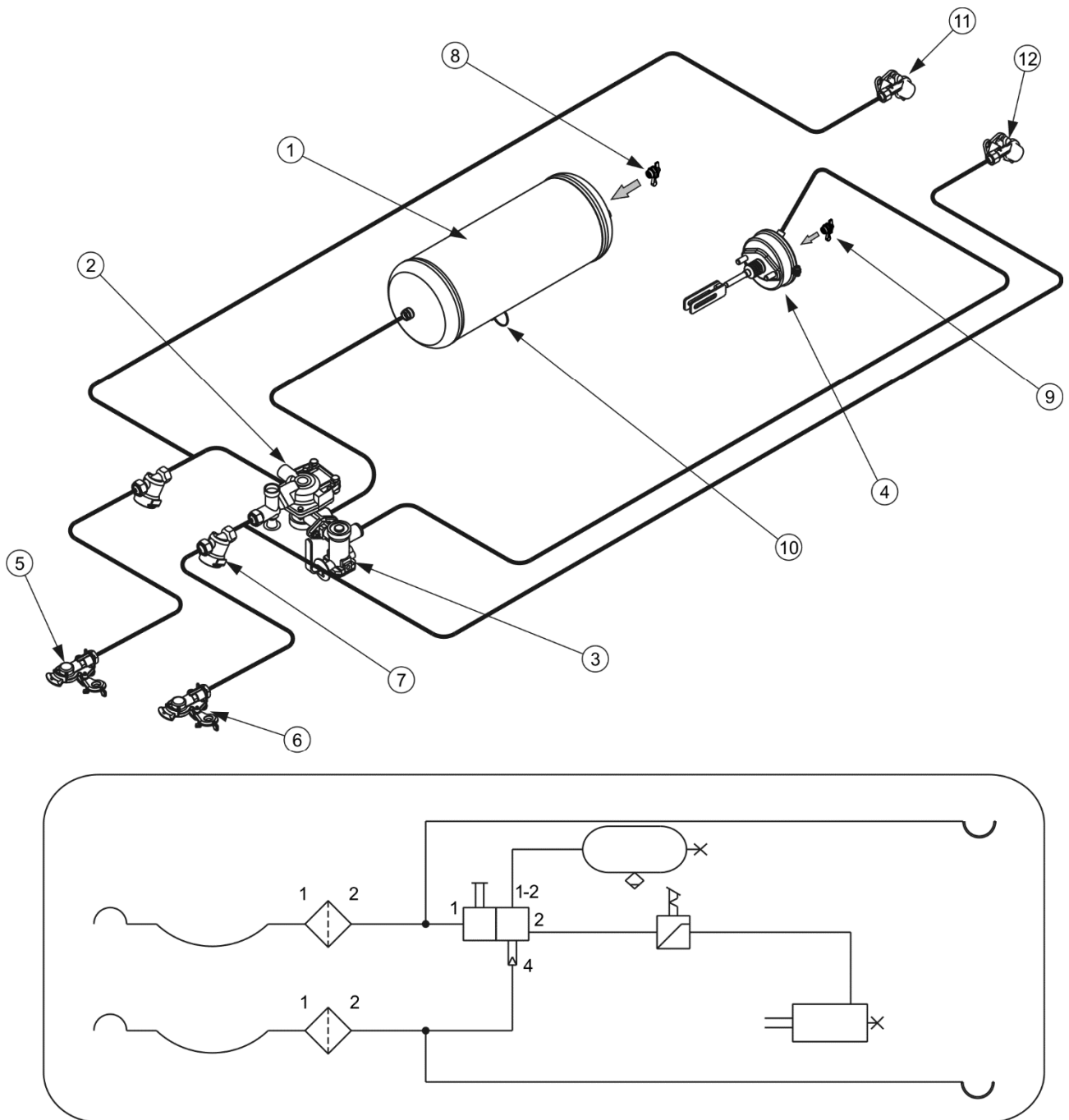


FIGURE 3.7 Design and diagram of the double conduit pneumatic braking system.

(1) air tank, (2) control valve, (3) braking force regulator, (4) pneumatic cylinder, (5) line connector (red), (6) line connector (yellow), (7) air filter, (8) air tank control connector, (9) pneumatic cylinder control connector, (10) drain valve, (11) socket (red) (option), (12) socket (yellow) (option)

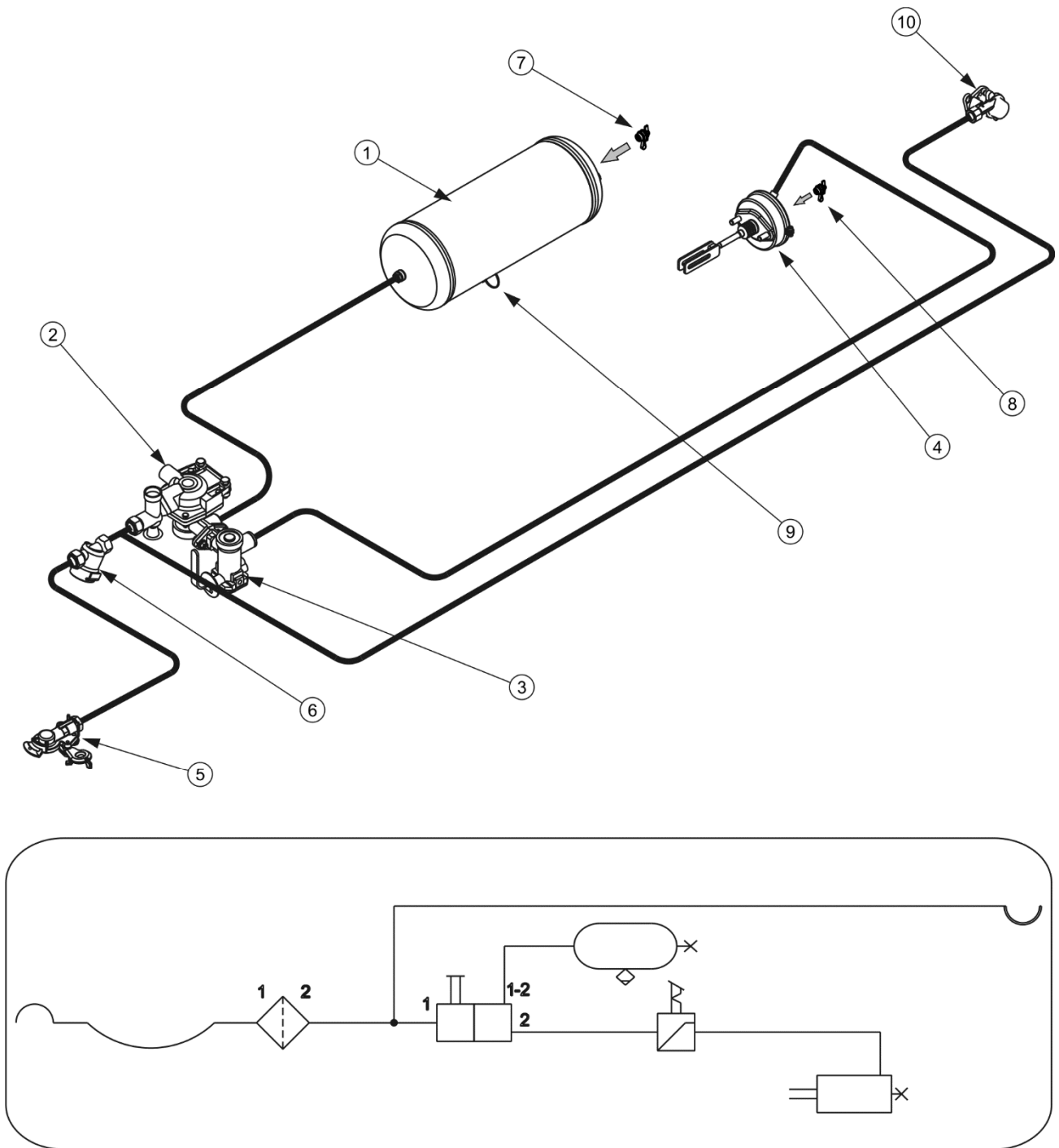


FIGURE 3.8 Design and diagram of the single conduit pneumatic braking system

(1) air tank, (2) control valve, (3) brake force regulator, (4) pneumatic ram, (5) line connectors, (6) air filter, (7) pneumatic ram control connectors, (8) pneumatic ram piston control connector, (9) drain valve, (10) socket (black) (option)

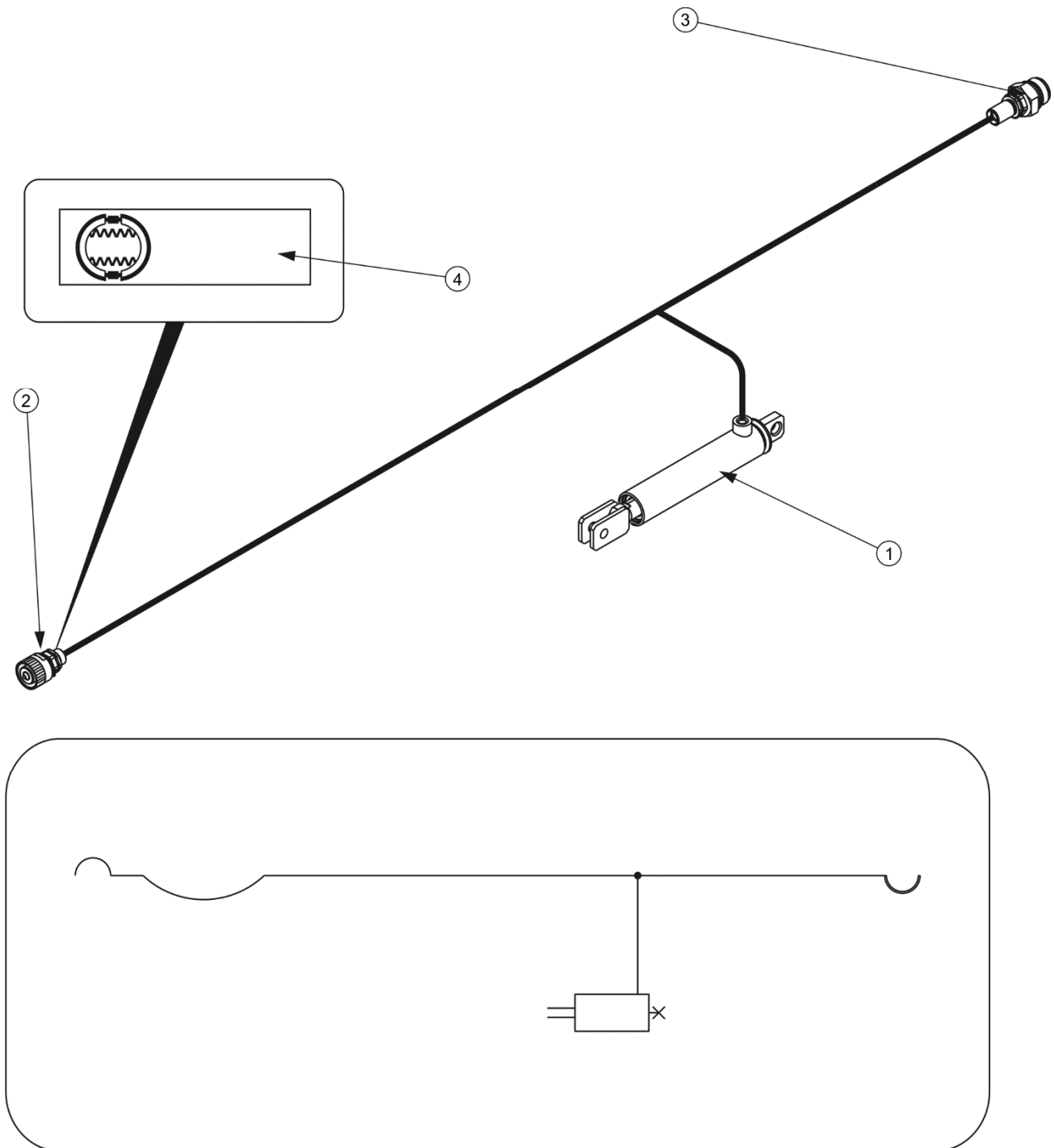


FIGURE 3.9 Design and diagram of hydraulic braking system

(1) hydraulic cylinder, (2) hydraulic quick coupler, (3) hydraulic socket (option), (4) information decal

The main brake (pneumatic or hydraulic brake) is activated from the tractor driver's cab by depressing the brake pedal. The function of control valve (2) - figure (3.7) and (3.8) (pneumatic systems) is to operate the trailer brakes simultaneously with the tractor brakes. Furthermore, in case of an inadvertent disconnection of the conduit between the trailer and

the tractor, the control valve will automatically activate the trailer's brakes. Valve used in the system is equipped with a circuit causing the brakes to be applied when trailer is disconnected from the tractor. When compressed air conduit is connected to the tractor, the device automatically applying the brakes changes its position to allow normal brake operation.

Overrun brake system design is shown in figure (3.10). As standard, drawbar (1) with movable hitching eye is secured to the trailer lower frame. The pull rod is connected to overrun axle using a set of cables. At the moment of activating the brake in the tractor, the trailer exerts pressure on the tractor hitch, as a result of which the drawbar pull rod moves in the body and draws the cable. Steel cables are connected with axle expander levers, which activate trailer brakes. Overrun axles are equipped with mechanism preventing blocking while reversing trailer.

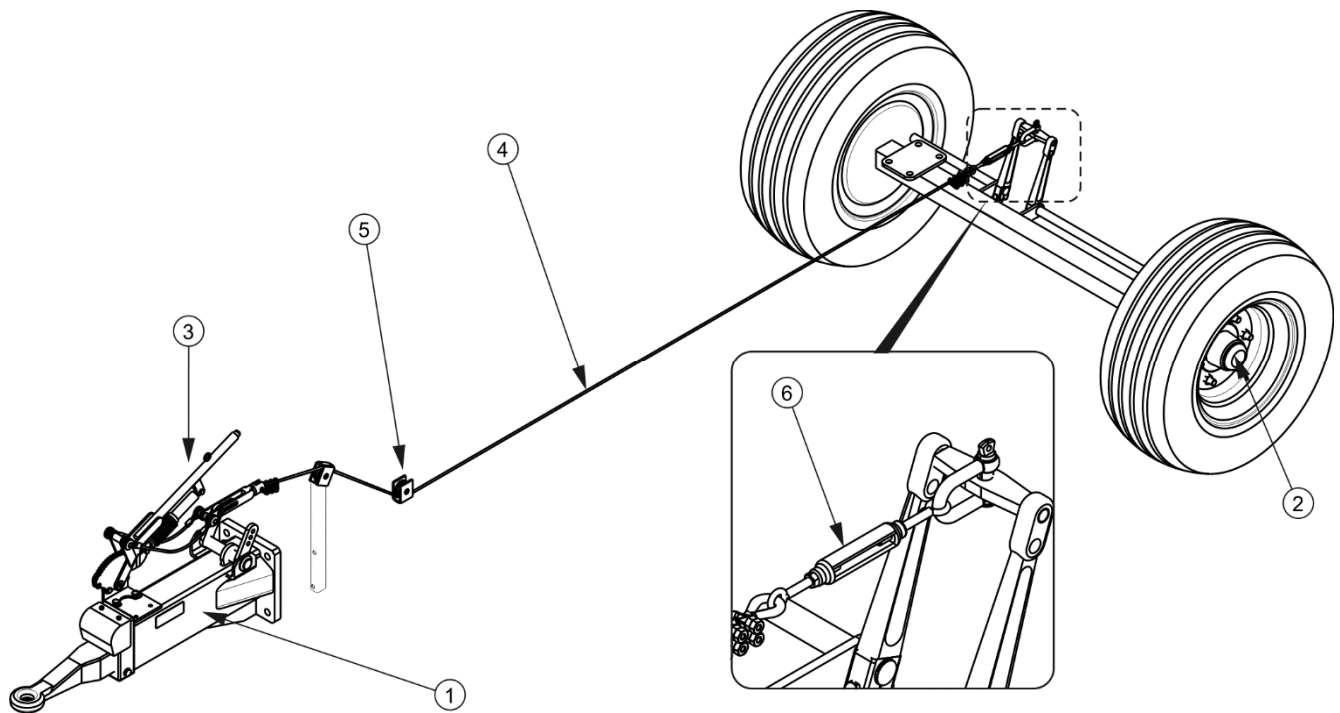


FIGURE 3.10 Overrun brake

(1) overrun drawbar, (2) wheel axle with overrun brake, (3) handbrake lever, (4) steel cable, (5) guide roller, (6) cable tensioner

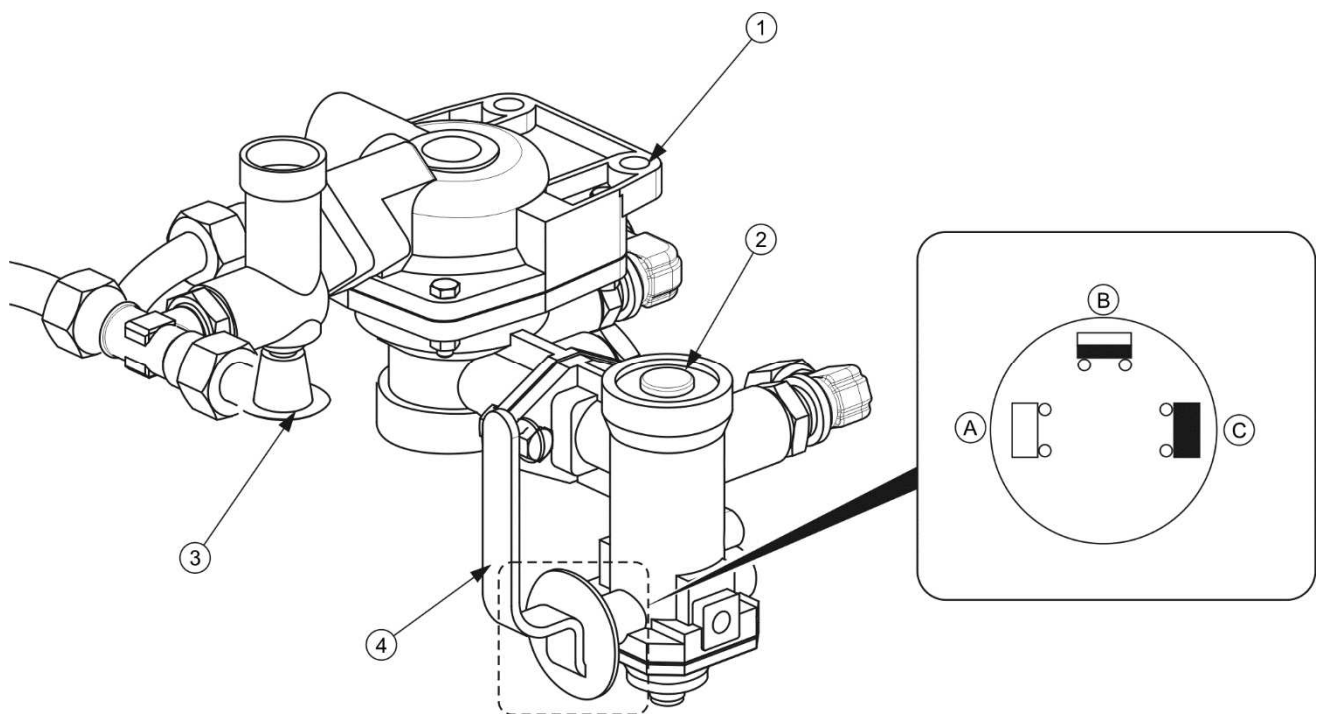


FIGURE 3.11 Control valve and braking force regulator

(1) control valve, (2) brake force regulator, (3) trailer parking brake release button, (4) work selection regulator lever, (A) position "NO LOAD", (B) position "HALF LOAD", (C) position "FULL LOAD"

Three-step brake force regulator (2)- figure (3.11), adjusts braking force depending on setting. Switching to a suitable working mode is done manually by the machine operator using the lever (4) prior to moving off. Three working positions are available: A - "no load", B - "half load" and C - "full load".

3.2.5 HYDRAULIC TIPPING SYSTEM

Hydraulic tipping system is used for automatic unloading of trailer by tipping the load box to the rear or sideways. The hydraulic tipping system is supplied with oil from the tractor's hydraulic system. Hydraulic oil manifold of the tractor's external hydraulic system is used to control the load box tipping mechanism.

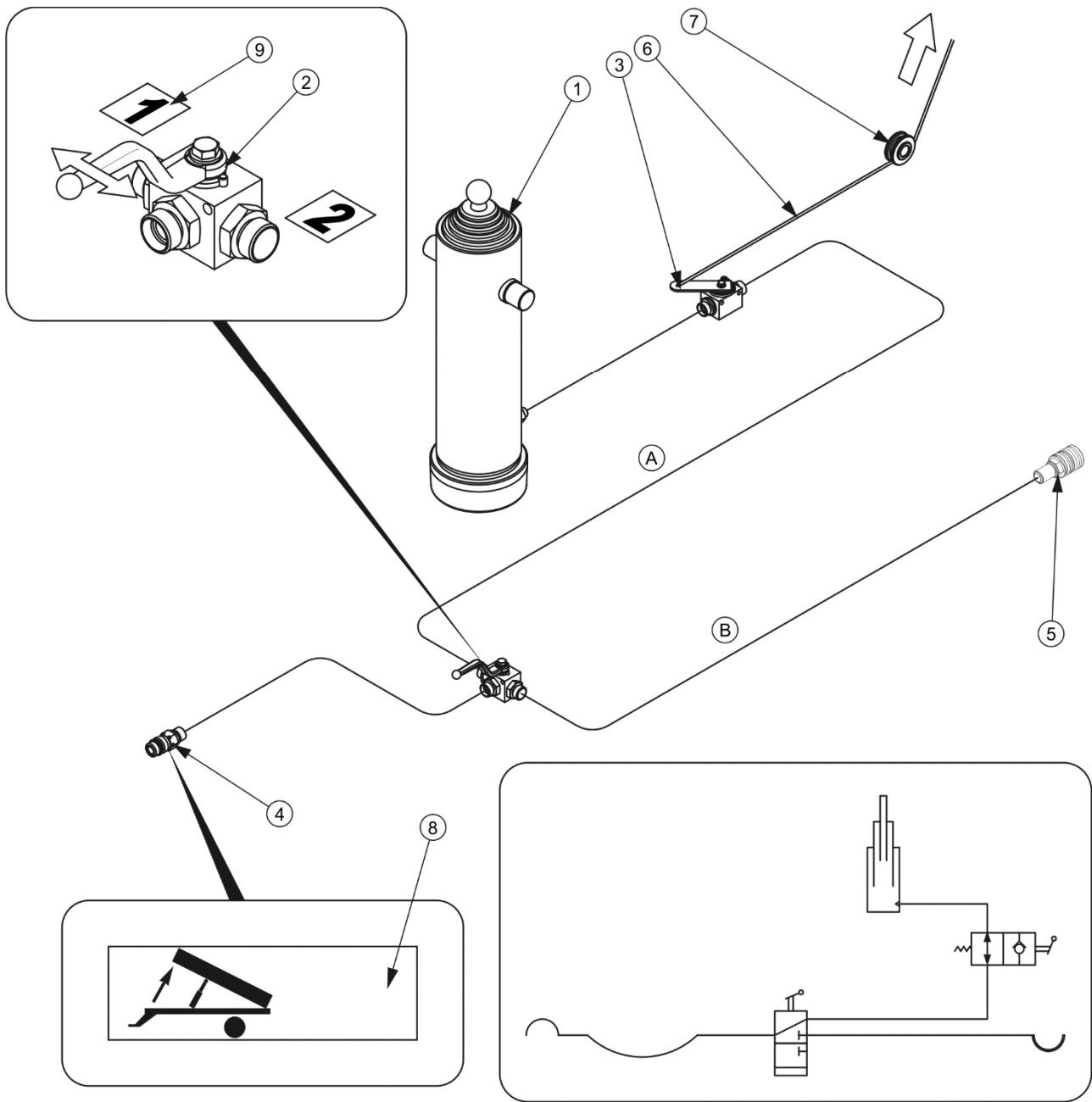


FIGURE 3.12 Hydraulic tipping system design and diagram

(1) telescopic cylinder, (2) three-way valve (option), (3) cut-off valve, (4) quick coupler, (5) socket (option), (6) control cable, (7) guide roller, (8), (9) information decals

The trailer system consists of two independent circuits:

- circuit (A) - to supply the trailer's hydraulic cylinder,
- circuit (B) - to supply of the second trailer's hydraulic ram cylinder, if two trailers are hitched to the tractor.

Three-way valve (2) – figure (3.12) is used to activate these circuits. This valve's lever can be placed in two positions:

- 1 - trailer's tipping circuit opened - circuit (A),
- 2 - second trailer's tipping circuit opened – circuit (B).

On the connection conduit, in the vicinity of plug (4), there is a decal (8) identifying the supply conduit of the hydraulic tipping system.



ATTENTION

Cut-off valve (3) – figure (3.12) - limits the tipping angle of the load box when tipped to the sides and to the rear. The length of the cable (6) controlling this valve is factory adjusted by the Manufacturer and must not be changed when the trailer is used.



TIP

The hydraulic system of the trailer is filled with L-HL32 Lotos hydraulic oil.

3.2.6 PARKING BRAKE

The trailer is equipped with one of three types of parking brake:

- hand brake with overrun drawbar (3.10),
- hand crank brake (3.13),
- hand lever brake (3.14).

The parking brake is used for immobilising the trailer while parking.

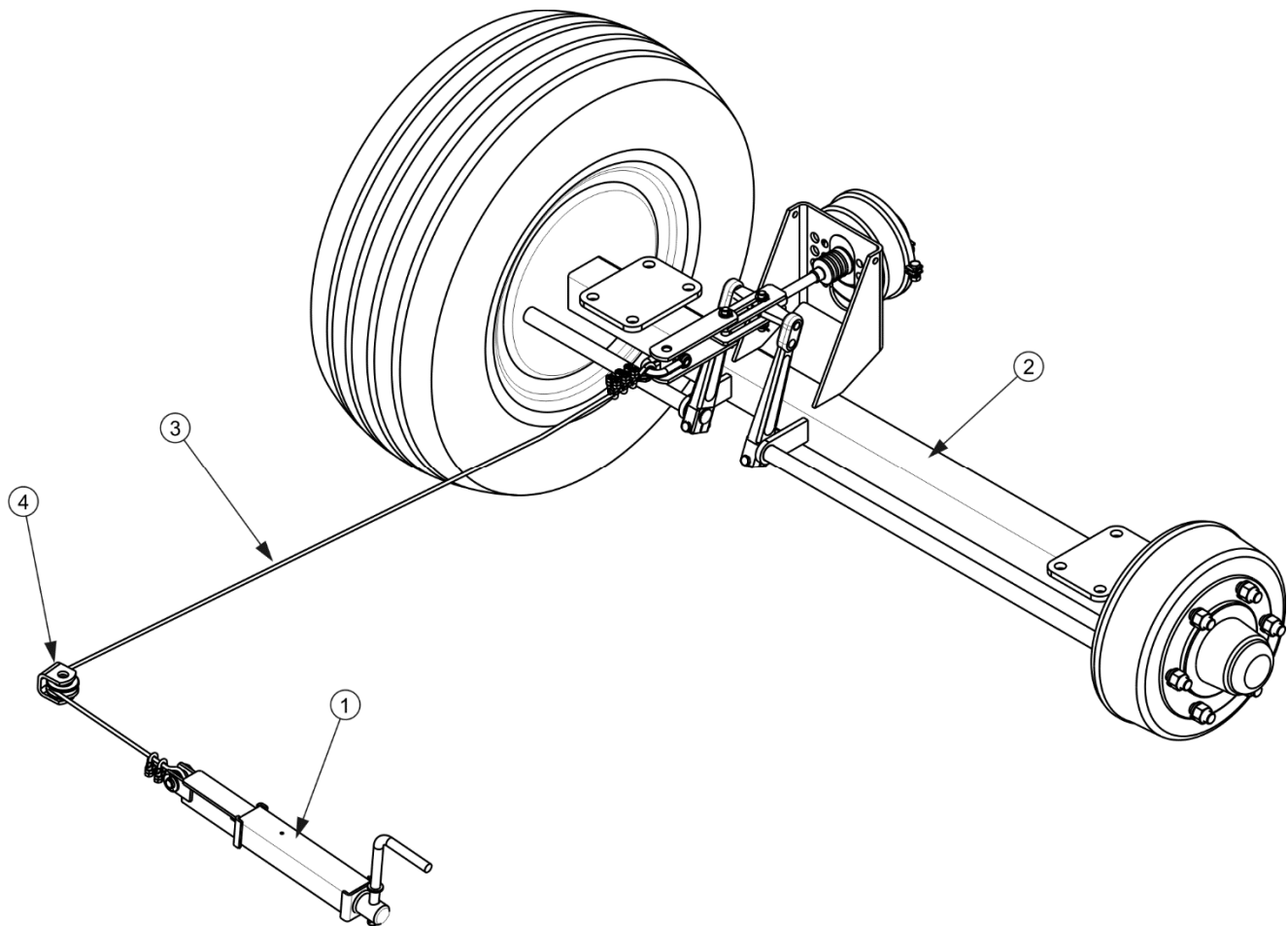


FIGURE 3.13 Hand crank brake

(1) crank mechanism, (2) rear axle, (3) cable, (4) guide roller

The brake crank mechanism (1), is welded on the right lower longitudinal frame. Steel cable (3), routed through guide roller (4), is connected with rear axle expander lever (2) with crank mechanism. Tightening the cable (turning the crank clockwise) causes tilting of the expander lever, which parts the jaws of the brake shoes immobilising the trailer.

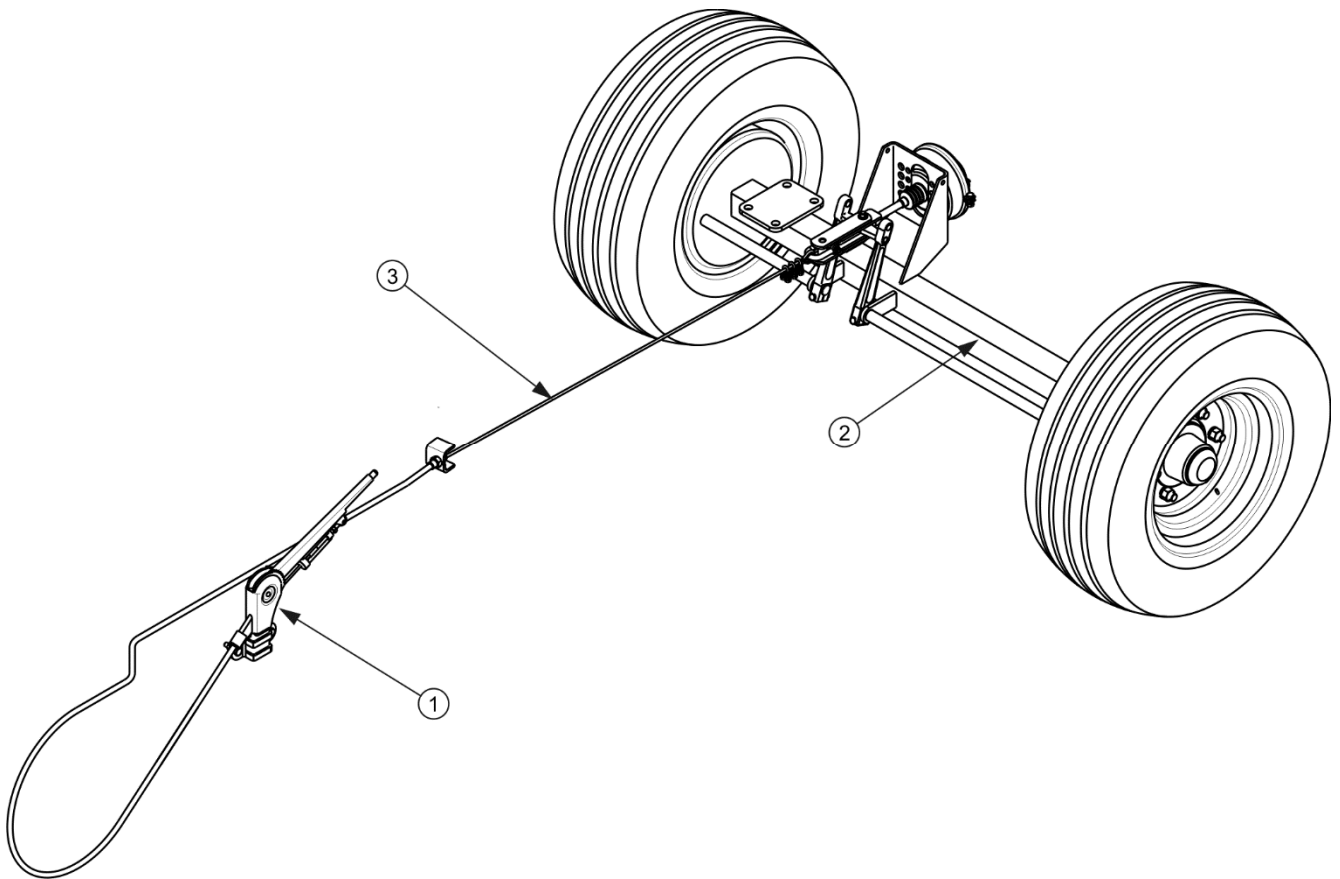


FIGURE 3.14 Hand lever brake

(1) brake lever, (2) wheel axle, (3) cable

Brake lever (1) is bolted down to the lower frame longitudinal member. Steel cable (3) is connected to wheel axle expander lever (2). Tightening the cable (pulling brake lever upwards) causes tilting of the expander levers, which part the jaws of the brake shoes immobilising the trailer.

3.2.7 LIGHTING SYSTEM

The trailer electrical system is designed for supply from direct current source of 12 V. Connection of the trailer electrical system with the tractor should be made through an appropriate connection lead.

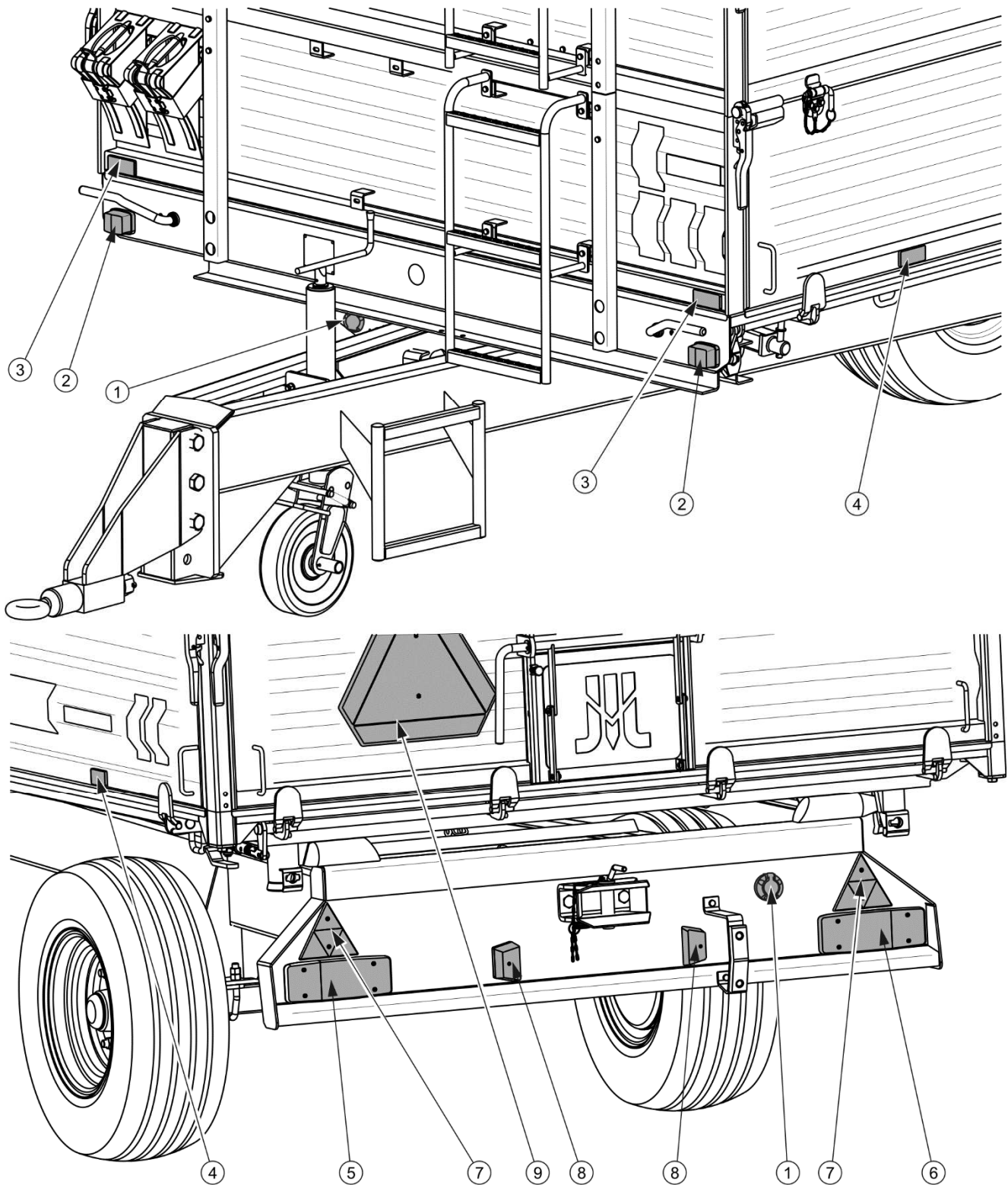


FIGURE 3.15 Arrangement of electrical components and reflective lights

- (1) 7-pin socket, (2) front parking light, (3) white front reflector, (4) orange side reflector
 (5) left rear lamp assembly, (6) right rear lamp assembly, (7) rear reflective triangle,
 (8) license plate light, (9) slow-moving vehicle warning sign

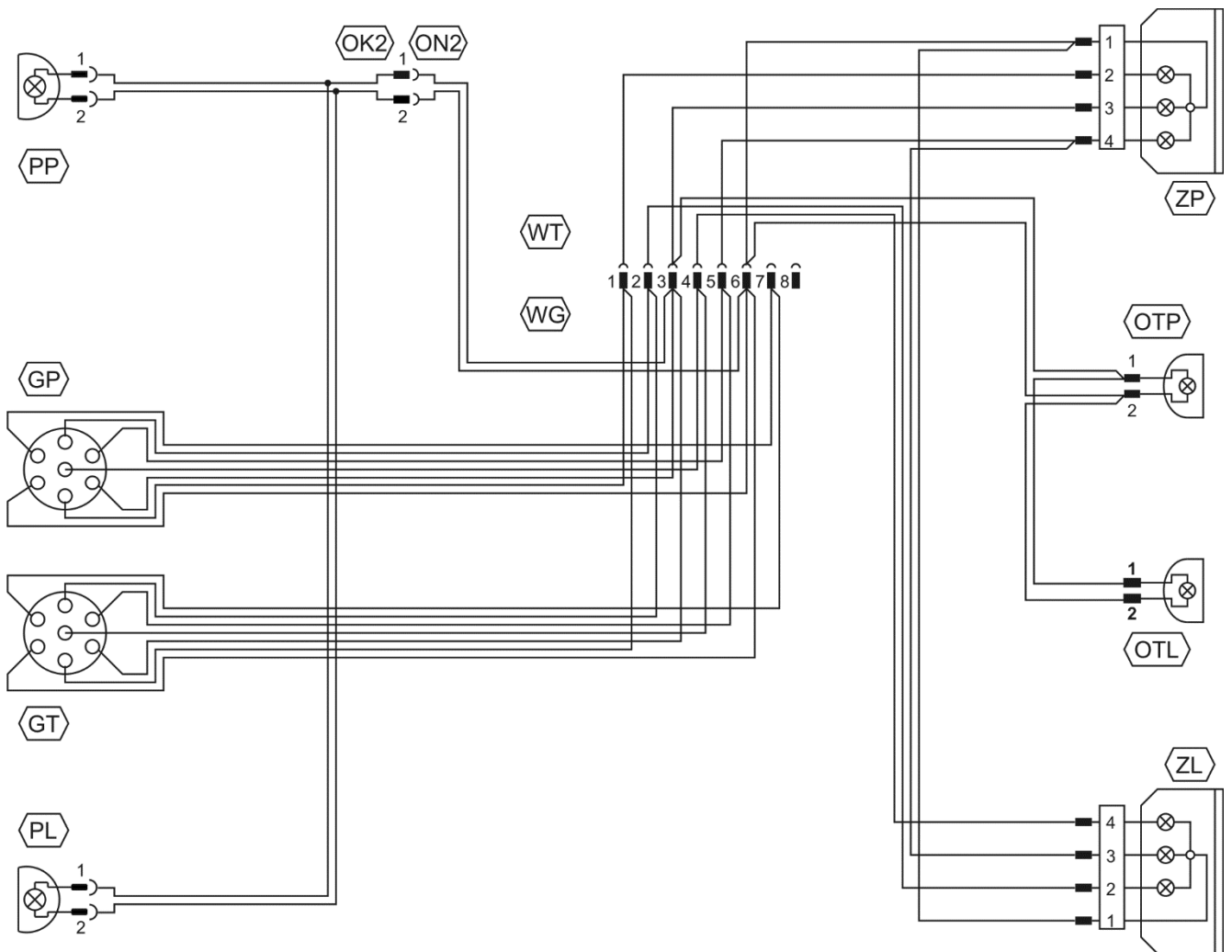


FIGURE 3.16 Electrical system diagram

Marking according to table (3.2).

TABLE 3.2 List of electrical component markings

SYMBOL	FUNCTION
ZP	Rear right lamp assembly
ZL	Rear left lamp assembly
GP	Front seven pin socket
GT	Rear seven pin socket
OTP	Right license plate light
OTL	Left license plate light
PP	Front right parking light

SYMBOL	FUNCTION
PL	Front left parking light
TOL	Rear right clearance light
TOP	Rear left clearance light

TABLE 3.3 Marking of connections of GT and GP sockets

MARKING	FUNCTION
31	Ground
+	Power supply +12V (not used)
L	Left indicator
54	STOP light
58L	Rear left parking light
58R	Rear right parking light
R	Right indicator

SECTION

4

CORRECT USE

4.1 PREPARING FOR WORK BEFORE THE FIRST USE

4.1.1 CHECKING THE TRAILER AFTER DELIVERY

The manufacturer guarantees that the trailer is fully operational and has been checked according to quality control procedures and is ready for normal use. This does not release the user from an obligation to check the machine's condition after delivery and before first use. The machine is delivered to the user completely assembled.

Before commencing work, machine operator must inspect the technical condition of the trailer and prepare it for the first start-up. The user must carefully read this Operator's Manual and observe all recommendations, understand the design and the principle of machine operation.



ATTENTION

Before hitching to tractor and using the trailer, the user must carefully read this Operator's Manual and observe all recommendations.

External inspection

- ➔ Check completeness of machine (standard and optional equipment).
- ➔ Check condition of protective paint coat,
- ➔ Inspect trailer's individual components for mechanical damage resulting from incorrect transport (dents, piercing, bent or broken components).
- ➔ Check technical condition of tyres and tyre pressure.
- ➔ Check technical condition of elastic hydraulic conduits.
- ➔ Check technical condition of pneumatic conduits.
- ➔ Check that there are no hydraulic oil leaks.
- ➔ Check electric lamps.
- ➔ Check tipping ram cylinder for hydraulic oil leaks.

4.1.2 PREPARING THE TRAILER FOR THE FIRST HITCHING TO TRACTOR

Preparation

- ➔ Check all the trailer's lubrication points, lubricate the machine as needed according to recommendations provided in section 5.
- ➔ Check if the nuts and bolts fixing the wheels are properly tightened.
- ➔ Drain air tank of the braking system.
- ➔ Ensure that pneumatic, hydraulic and electric connections in agricultural tractor are according to the requirements, if not the trailer should not be hitched to the tractor.
- ➔ Adjust the height of the drawbar or position of upper transport hitch.
 - ⇒ A detailed description can be found in section 5.13.

Test drive

If all the above checks have been performed and there is no doubt as to the trailer's good technical condition, it can be connected to tractor. Start the tractor, check all systems and conduct test run of trailer without load (no load in load box). It is recommended that the inspection is conducted by two people, one of which should always remain in the tractor cab. Test drive should be conducted according to the sequence shown below.

- ➔ Connect the trailer to appropriate hitch on agricultural tractor.
- ➔ Connect conduits of braking, electrical and hydraulic systems.
- ➔ Switch on individual lights, check correct operation of electrical system.
- ➔ Switch hydraulic tipping system valve to position 1. Conduct test tipping of load box backward and sideways.
- ➔ When moving off check if the main brakes operate correctly.
- ➔ Perform test drive.



TIP

Service operation: hitching/unhitching from tractor, adjustment of draw bar position, tipping of load box etc. are described in detail in further parts of the Operator's Manual in sections 4 and 5.

If during test run worrying symptoms occur such as:

- noise and abnormal sounds originating from the abrasion of moving elements of the trailer design,
- hydraulic oil leak,
- pressure drop in braking system,
- incorrect operation of hydraulic and/or pneumatic cylinders,

or other faults, find the cause of the problem. If a fault cannot be rectified or the repair could void the guarantee, please contact the dealer for additional clarifications or to make a repair.

DANGER



Careless and incorrect use and operation of the trailer, and non-compliance with the recommendations given in this operator's manual is dangerous to your health.

The trailer must never be used by persons who are not authorised to drive agricultural tractors, including children and people under the influence of alcohol or other drugs.

Non-compliance with the safety rules of this Operator's Manual can be dangerous to the health and life of the operator and others.

After completion of test drive check tightness of wheel nuts.

4.2 HITCHING AND UNHITCHING THE TRAILER FROM TRACTOR

Ensure that pneumatic, hydraulic and electric connections and the hitch of agricultural tractor are according to the Manufacturer's requirements, if not the trailer should not be hitched to the tractor. Trailer can be only be hitched to a tractor equipped with the lower or upper hitch for single-axle trailers with a permissible vertical load of at least 1200kg.

In order to hitch the trailer to the tractor, perform the actions below in the sequence presented. Machine must be immobilised by parking brake.

Hitching to tractor

- ➔ Immobilise trailer with parking brake.

⇒ Pull brake mechanism to resistance in direction (A) – figure (4.1)

- ⇒ Pull parking brake lever (3) (placed on drawbar) in direction (A) – if the trailer is equipped with overrun brake or lever operated parking brake.

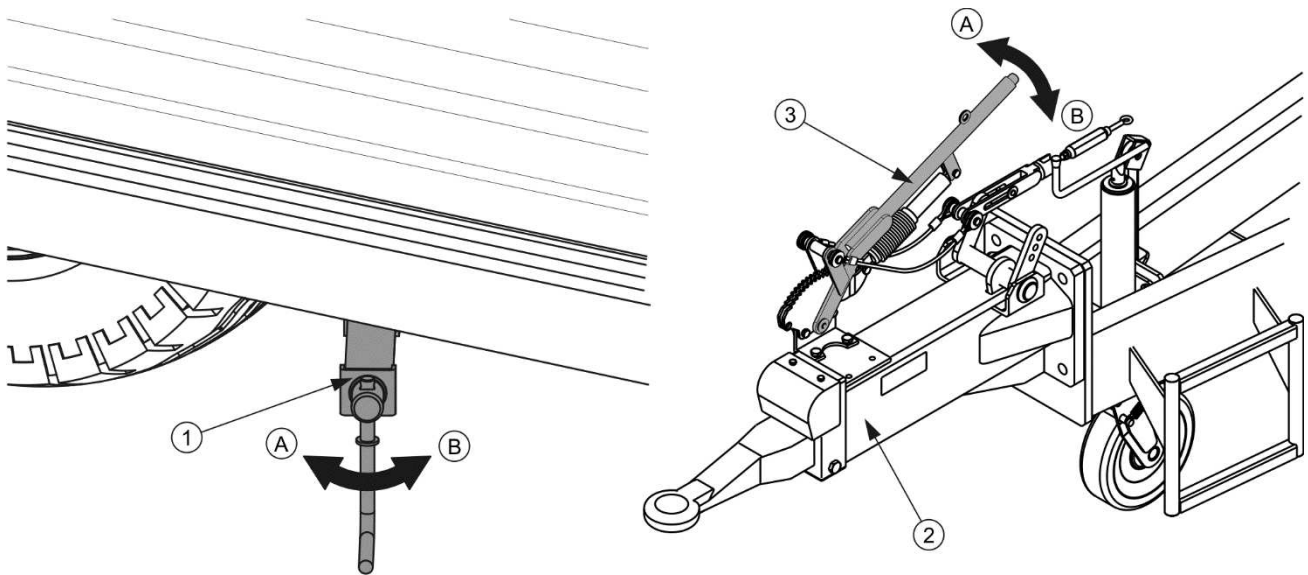


FIGURE 4.1 Parking brake

(1) parking brake mechanism, (2) overrun drawbar, (3) parking brake lever, (A), (B) movement direction of crank / parking brake lever

- ➔ Position agricultural tractor directly in front of drawbar eye.
- ➔ position drawbar eye at the correct height by turning the support crank (2). In direction (A) to lift drawbar hitching eye, or in direction (B) to lower drawbar hitching eye – figure (4.2)

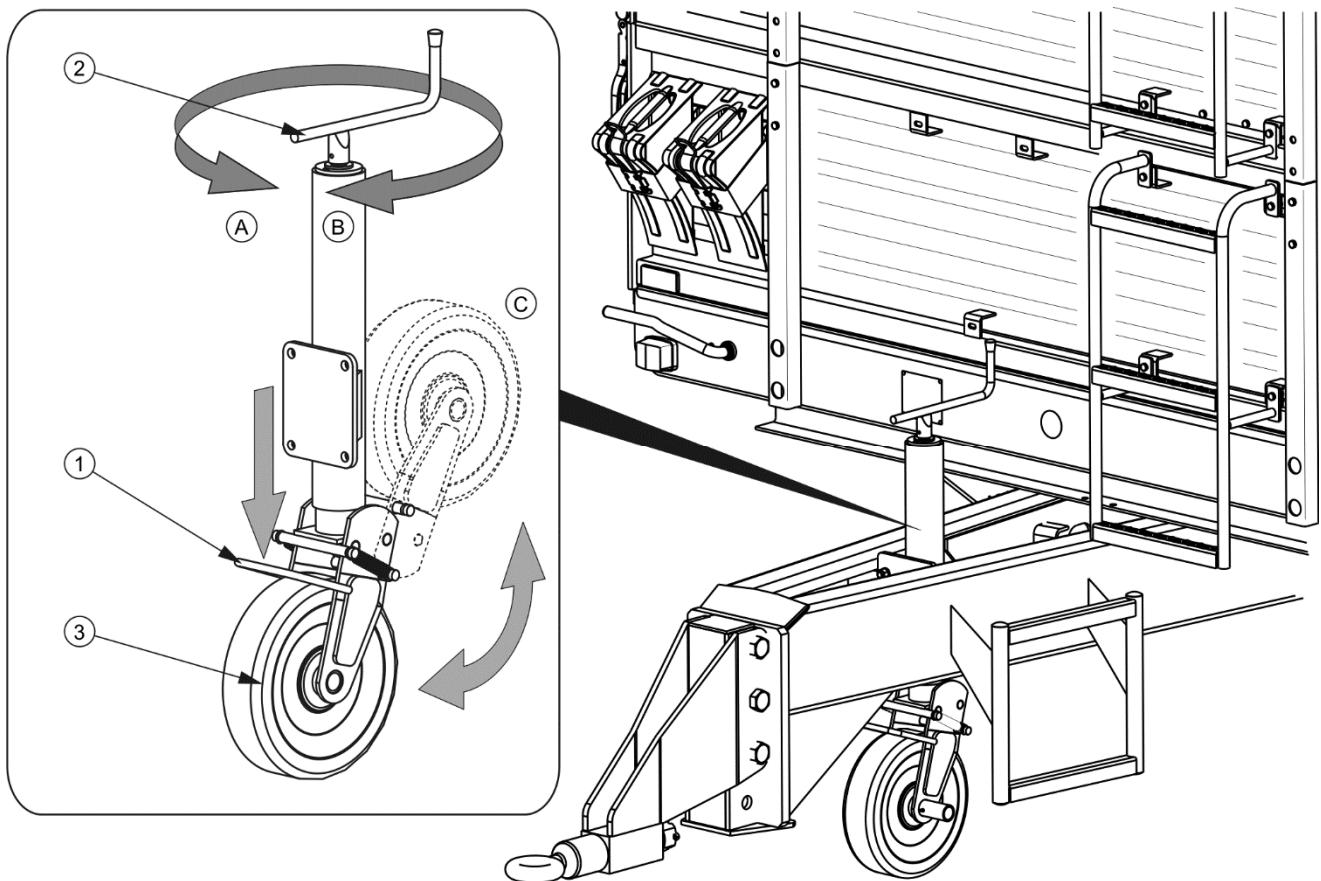


FIGURE 4.2 Hitching to tractor

(1) support pedal, (2) knob, (3) wheel, (A), (B) support crank turning direction (C) support transport position

- Set drawbar eye or height of upper transport hitch at such a height to enable hitching the trailer.
 - ⇒ Read section 5.
- Reverse tractor, hitch trailer, check coupling lock protecting machine against accidental unhitching.
 - ⇒ If the agricultural tractor is equipped with an automatic coupler, ensure that the hitching operation is completed and that drawbar eye is secured.
- Turn off tractor engine. Ensure that unauthorised persons do not have access to the tractor cab.

- ➔ Raise support wheel maximally upwards using knob (2). Press pedal (1), causing the release of wheel, which must be placed by hand in transport position (A).
- ➔ Connect pneumatic system conduits (applies to single or double conduit systems):
 - ⇒ Connect pneumatic conduit marked yellow with yellow socket in tractor (double conduit system).
 - ⇒ Connect pneumatic conduit marked red with red socket in tractor (double conduit system).
 - ⇒ Connect pneumatic conduit marked black with black socket in tractor (single conduit system).
 - ⇒ Wait until the tank is under pressure and make sure of the circuit tightness (locate any leaks with the hand). If any leaks are detected, perform all the necessary repairs.
 - ⇒ Check the operation of the control valve (2) - Figure (3.6) and (3.7) (the system will automatically lock the wheel if pneumatic circuit has failed) When the vehicle has stopped and the brake system is under pressure, disconnect the supply (red cap in the double-line system or a black cap in a single-line system), the brakes should immediately clamp and lock the wheels. Reconnect the supply and wait until the tank is pressurised, the brakes should be released.
 - ⇒ verify that when pressure is releases, the cylinder arm returns to its original position.
- ➔ Connect hydraulic brake system (applies to trailer version with hydraulic brake).
 - ⇒ Hydraulic brake system conduit is marked with information decal (13) – table (2.1).
- ➔ Connect hydraulic tipping system conduits.
 - ⇒ Hydraulic tipping system conduit is marked with information decal (14) – table (2.1).

- ➔ Connect main lead supplying electrical lighting system.

DANGER



When hitching, there must be nobody between the trailer and the tractor. When hitching the machine, tractor driver must exercise caution and make sure that nobody is present in the hazard zone.

When connecting the hydraulic conduits to the tractor, make sure that the hydraulic system of the tractor and the hydraulic system of the trailer are not under pressure.

Ensure sufficient visibility during hitching.

After completing the coupling of the machine check the safety of the hitch

During connection of braking system conduits (pneumatic double conduit) the correct sequence of conduit connection is very important. First connect the yellow connector to yellow socket in the tractor and only then connect the red connector to the red socket in the tractor. Once the 2nd conduit is connected, the braking system will switch to normal mode of operation (disconnection or interruption of the conduits causes the trailer's braking system control valve to automatically apply brakes). Conduits are marked with coloured protective covers, which identify the appropriate system conduit.

ATTENTION



Trailer may only be hitched to a tractor, which has the appropriate transport hitch, connection sockets for braking, hydraulic and electrical systems, and hydraulic oil in both machines is the same type and may be mixed.

When hitching is completed, secure the electrical leads and hydraulic and braking system conduits in such a way that they do not become entangled in tractor's moving parts and are not at the risk of breaking or being severed when making turns.

ATTENTION



Ensure compatibility of oils in tractor hydraulic system and in the trailer hydraulic tipping system.

Unhitching the trailer

In order to unhitch the trailer from the tractor follow these steps.

- ➔ Once tractor is stopped, immobilise the trailer using parking brake,
 - ⇒ Pull brake mechanism to resistance in direction (A) – figure (4.1)
 - ⇒ Pull parking brake lever (3) (placed on drawbar) in direction (A) – if the trailer is equipped with overrun brake or lever operated parking brake.
- ➔ Turn off tractor engine. Ensure that unauthorised persons do not have access to the tractor cab.
- ➔ Turn the support wheel from transport position (A) – figure (4.2), using the knob (2) extend the support until the drawbar hitching eye rests on the lower elements of the tractor hitch.
- ➔ Disconnect all hydraulic tipping system conduits from tractor.
- ➔ Disconnect electric lead.
- ➔ Disconnect pneumatic system conduits (applies to double conduit pneumatic system).
 - ⇒ Disconnect pneumatic conduit marked red.
 - ⇒ Disconnect pneumatic conduit marked yellow.
- ➔ Disconnect pneumatic system conduits (applies to single conduit systems):
 - ⇒ Disconnect pneumatic conduit marked black.
- ➔ Disconnect hydraulic braking system conduits (applies to trailer version with hydraulic braking system).
- ➔ Protect conduit ends with covers. Place conduit plugs in appropriate sockets.
- ➔ Release the hitch pin, disconnect drawbar hitching eye and drive tractor away.
- ➔ Place chocks under trailer wheel.
 - ⇒ Wheel chocks shall be so placed that one is in front of the wheel and the second is behind wheel of rear axle - see section 2.

DANGER

Exercise caution when unhitching the trailer from the tractor. Ensure good visibility. Unless it is necessary, do not go between tractor and trailer.

Before disconnecting conduits and drawbar eye, close tractor cab and secure it against access by unauthorised persons. Turn off tractor engine.

Do NOT park a loaded trailer, which is disconnected from the tractor and resting on the parking stand wheel.

The trailer disconnected from the tractor must be immobilised with parking brake, and additionally secured against moving by placing wheel chocks or other objects without sharp edges under the trailer's wheels.

4.3 HITCHING AND UNHITCHING THE SECOND TRAILER

A second trailer may only be connected, if it is a machine built on a dual axle chassis and if it fulfils all the requirements specified in section 1. Coupling a second trailer to the assembly requires experience in driving an agricultural tractor with a trailer. While hitching the second trailer, it is recommended to use the help of another person to guide the tractor driver.

DANGER

When hitching, there must be nobody between the trailers. Person assisting in hitching the machines should stand outside the area of danger and be visible to the tractor driver at all times.

Hitching the second trailer

- ➔ Position the tractor with the first trailer hitched directly in front of the second trailer's drawbar.
- ➔ Immobilise the second trailer with parking brake.
- ➔ Remove pin from the hitch of the first trailer.

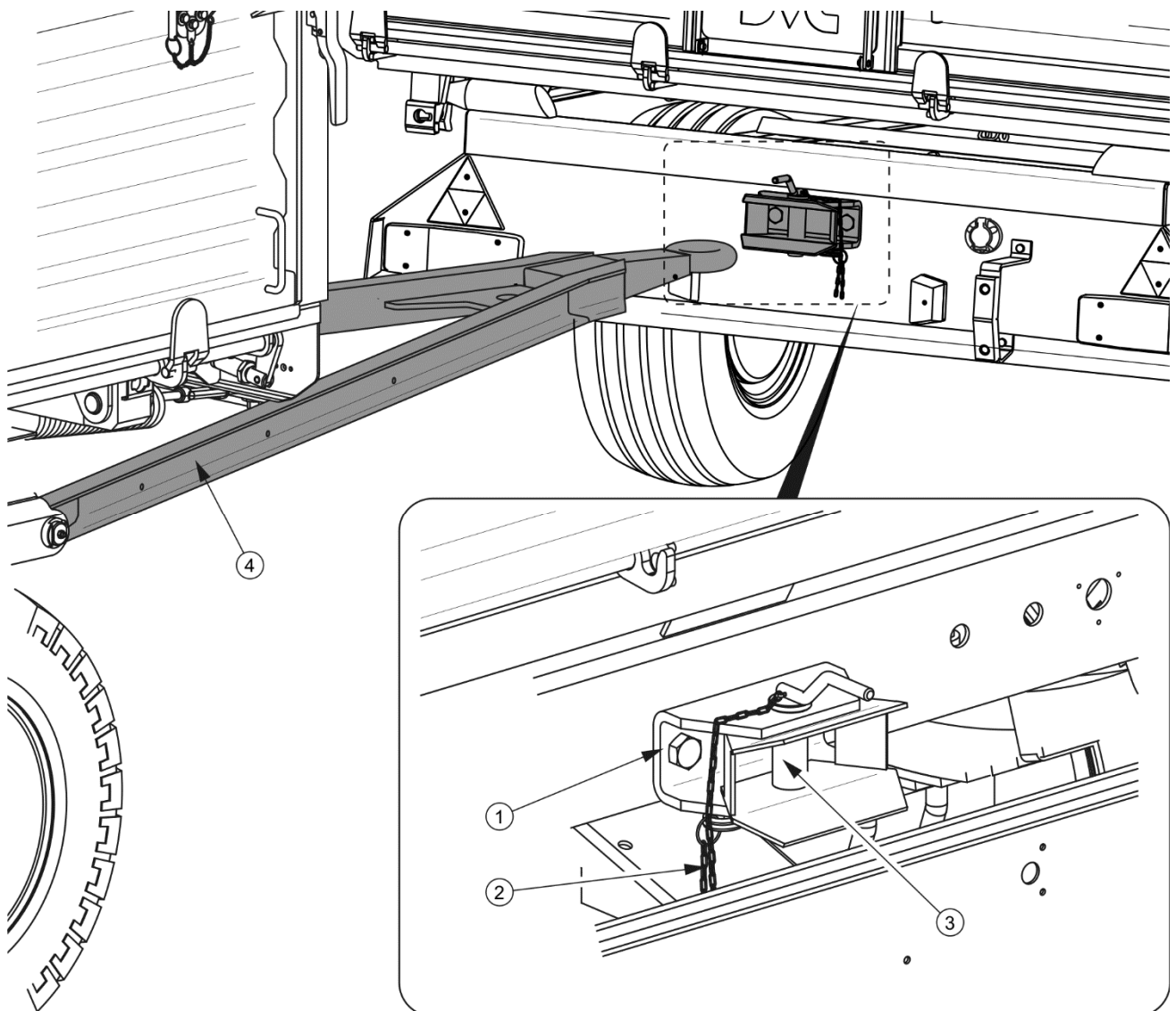


FIGURE 4.3 Coupling second trailer

(1) trailer rear hitch, (2) chain with cotter pin securing pin, (3) hitch pin $\varnothing 40$ mm, (4) drawbar of second trailer

- ➔ Adjust the height of the drawbar of the second trailer in such a manner to enable coupling the machines.
- ➔ Reversing tractor, drive the rear hitch of the first trailer onto the drawbar of the second trailer.
- ➔ Insert drawbar pin and securing cotter pin.
- ➔ Connect conduits of pneumatic, hydraulic and electrical systems according to instructions contained in section (4.2)

Unhitching the second trailer

- ➔ Immobilise tractor and trailers with parking brake.
- ➔ Turn off tractor engine. Ensure that unauthorised persons do not have access to the tractor cab.
- ➔ Disconnect conduits of pneumatic, hydraulic and electrical systems according to the instructions contained in section (4.2)
- ➔ Unlock the pin of the hitch of the first trailer. Remove drawbar pin and drive tractor away.



ATTENTION

Only double axle trailers may be hitched to the trailer.

Do NOT couple a second machine with trailer equipped with overrun brake.

4.4 LOADING AND SECURING LOAD

4.4.1 GENERAL INFORMATION ABOUT LOADING

Before beginning loading make certain that the load box side walls and slide gate are properly closed and secured. The trailer must be positioned to travel forwards and hitched to the tractor. Loading should only take place, when trailer is placed on flat level surface and hitched to tractor. If the trailer is equipped with tarpaulin cover, it should be rolled. If load does not exert pressure on the side walls or extension walls, the linking cable can be disengaged. In other cases it must be installed in cable release mechanism installed in the side walls and extensions. Load box walls may get damaged if there is no linking cable.

Regardless of the type of load carried, the user is obliged to secure it in such a manner that the load is unable to spread and cause contamination of the road. If this is impossible, do NOT transport this type of load.

Materials, which in contact with painted or steel surfaces may cause damage, should be transported in sealed packaging (bags, boxes, barrels, etc.). After unloading, the load box should be thoroughly cleaned with a strong jet of water.

If the transported materials exert high local pressure on the load box platform it should be protected against damage using thick planks, plywood or other materials of similar properties.

**ATTENTION**

Always try to distribute the load uniformly in the load box.
Do NOT exceed the trailer's maximum carrying capacity.

Due to various densities of materials, the use of the total load box capacity may lead to exceeding permissible carrying capacity of the trailer. Guideline specific weight of selected materials is shown in table (4.1). Take care not to overload the trailer.

TABLE 4.1 Guideline weights by volume of selected materials

TYPE OF MATERIAL	WEIGHT BY VOLUME kg/m ³
Root crops: raw potatoes steamed crushed potatoes dried potatoes sugar beet - roots fodder beet - roots	700 - 820 850 - 950 130 - 150 560 - 720 500 - 700
Organic fertilisers: old manure mature manure fresh manure compost dry peat	700 - 800 800 - 900 700 - 750 950 – 1 100 500 - 600
Mineral fertilisers: ammonium sulphate potash salt super phosphate basic slag phosphate potassium sulphate milled lime fertiliser	800 - 850 1 100 – 1 200 850 – 1 440 2 000 – 2 300 1 200 – 1 300 1 250 - 1 300
Building materials: cement dry sand	1 200 – 1 300 1 350 – 1 650

TYPE OF MATERIAL	WEIGHT BY VOLUME kg/m ³
wet sand	1 700 – 2 050
solid bricks	1 500 – 2 100
hollow bricks	1 000 – 1 200
stones	1 500 – 2 200
soft wood	300 - 450
hard sawn timber	500 - 600
impregnated timber	600 - 800
steel structures	700 – 7 000
milled burnt lime	700 - 800
cinders	650 - 750
gravel	1 600 – 1 800
Straw litter and bulk feeds:	
meadow hay dried in the swath	10 - 18
hay wilted in the swath	15 - 25
hay in gathering trailer (dry wilted)	50 - 80
wilted cut hay	60 - 70
dry baled hay	120 - 150
wilted baled hay	200 - 290
stored dry hay	50 - 90
stored cut hay	90 - 150
clover (lucerne) wilted in the swath	20 - 25
clover (lucerne) cut wilted on trailer	110 - 160
clover (lucerne) wilted on gathering trailer	60 - 100
dry stored clover	40 - 60
cut dry stored clover	80 - 140
dry straw in round bales	8 - 15
damp straw in round bales	15 - 20
cut damp straw in bulk trailer	50 - 80
cut dry straw in bulk trailer	20 - 40
cut dry straw in gathering trailer	50 - 90
cut dry straw in stack	40 - 100
baled straw (lightly crushed)	80 - 90

TYPE OF MATERIAL	WEIGHT BY VOLUME kg/m ³
baled straw (heavily crushed)	110 - 150
cereal mass in round bales	20 - 25
cut cereal mass in bulk trailer	35 - 75
cut cereal mass in gathering trailer	60 - 100
green fodder in swath	28 - 35
cut green fodder in bulk trailer	150 - 400
green fodder in gathering trailer	120 - 270
fresh beet leaves	140 - 160
cut fresh beet leaves	350 - 400
beet leaves in gathering trailer	180 - 250
Concentrated feeds and mixed feeds:	
stored chaff	200 - 225
pressed cake	880 - 1 000
milled dry feed	170 - 185
mixed feeds	450 - 650
mineral mixtures	1 100 - 1 300
ground oats	380 - 410
wet sugar beet pulp	830 - 1 000
pressed sugar beet pulp	750 - 800
dry sugar beet pulp	350 - 400
bran	320 - 600
bone meal	700 - 1 000
pasture salt	1 100 - 1 200
molasses	1 350 - 1 450
silage (pit silo)	650 - 1 050
hay silage (tower silo)	550 - 750
Seeds and grains:	
beans	750 - 850
mustard	600 - 700
peas	650 - 750
lentils	750 - 860
runner beans	780 - 870

TYPE OF MATERIAL	WEIGHT BY VOLUME kg/m ³
barley	600 - 750
clover	700 - 800
grass	360 - 500
maize	700 - 850
wheat	720 - 830
oil seed rape	600 - 750
linseed	640 - 750
lupins	700 - 800
oats	400 - 530
lucerne	760 - 800
rye	640 - 760
Others:	
dry soil	1 300 – 1 400
wet soil	1 900 – 2 100
fresh peat	700 - 850
garden soil	250 - 350

Source: "Technology of machine work in agriculture", PWN, Warszawa 1985

Loading should be carried out by a person experienced in this type of work and having appropriate authorisation for operating equipment (if required).

ATTENTION



The trailer is also designed for transport of harvested crops and agricultural products (volumetric or loose). It is permissible to transport other loads (timber, building materials packed loads), on the condition of securing the load box against damage (abrasion of paint covering, corrosion etc.).

DANGER



Load on trailer must be secured against moving or contaminating road during travel. If it is impossible to properly secure the load, do NOT transport this type of material.
During loading the trailer, the drawbar eye and the tractor hitch are subjected to great vertical loads.

Bulk materials

Loading bulk materials is normally conducted with the use of loaders or conveyors and possibly loading manually. Do not load bulk materials to a height greater than that of side walls or extensions. On completion of loading, the load should be evenly spread over the whole surface of the load box. When loading bulk materials, the walls and extensions should be connected with linking cable. Secure cable release mechanism with cotter pin.

Oilseed rape or seeds of other plants of very small size or powder materials can be transported provided the load box is properly sealed in places where gaps are bigger than the seed diameter or other carried material. Profiled rubber seals, silicone sealers, plastic wrap, rope or textile materials are recommended materials to provide sealing of the load box.

Additionally it is essential to protect load with tarpaulin cover. It protects the load against spilling during travel, being blown away by the wind and also protects load against moisture, which is particularly dangerous in the case of bulk materials. They may absorb a significant amount of water, which may increase the bulk of the load during travel. In extreme cases the gross weight of the trailer may exceed the permissible vehicle gross weight.

Some bulk loads (e.g. building materials, such as gravel or slag) may cause more rapid damage to paintwork.

Loads of pieces or solid lumps

Loads of pieces or solid lumps are generally hard materials of significantly greater dimensions than bulk loads (stones, coal, bricks and ballast). These materials without prior preparation of the load box may cause indentation of the floor or walls and abrasion of paintwork. In order to protect it, lay thick plywood, hard particle board, thick planks or other materials of similar properties on the load box platform and possibly on walls and wall extensions. Non-compliance with the instructions provided could invalidate the warranty. Loading of material in pieces or solid lumps must be from a low height. The load must not fall with great force on the floor of the load box, even if it is protected.

Hazardous loads

According to the European ADR agreement concerning the international road transport of hazardous materials, the transport of this type of load (defined in detailed by this agreement) is prohibited with the use of agricultural trailers. The only exception are plant protection materials and artificial fertilisers, which may be transported on agricultural trailers on the

condition that they are transported in the appropriate packaging and in quantities envisaged by the ADR agreement.

DANGER



If it is necessary to carry permitted hazardous materials, acquaint yourself with the regulations concerning transport of hazardous materials in force in the given country and also the regulations of the ADR agreement.

Carefully read the information leaflets provided by the load manufacturer and observe the instructions for transporting and handling the load. Ensure whether during loading work it is necessary to apply additional personal protection (masks, rubber gloves etc.)

High volume loads

High-volume loads (light loads with a high volume), such as hay, straw bales (rectangular or round), green fodder, etc., are recommended to be loaded with the aid of appropriate implements bail grabs, forks etc. The load may be loaded even higher than the load box extensions but taking care about trailer stability and proper securing and protection of load. Remember that higher loading has a negative effect on trailer stability.

Loads in packaging

Loads transported in packaging (boxes, sacks) must be laid closely side-by-side beginning from the front side of the trailer. If it is essential to lay several layers, particular groups should be stacked alternately (in block system). The load must be laid tightly together and on the whole surface of the trailer floor. Otherwise, the load will move during travel. Due to the trailer design (the load box designed for the transport of agricultural crops and products, lack of load securing points), materials in packaging may not be loaded above the top of the walls or extensions of load box. If the trailer is equipped with net extensions, the height of the load layer may not be higher than 500 mm, that is it may not exceed the upper edge of the sides. A higher load level may move during travel and cause significant damage to the net extensions and the load may spill.

DANGER



If there is a danger of load packaging moving, do NOT transport this type of material. A moving load constitutes a serious hazard during travel for the tractor driver and other road users.

Materials which may cause corrosion of steel, chemical damage or react in any other way negatively affecting the trailer structure may be transported only on condition of appropriate load preparation. Materials must be tightly packed (in plastic foil sacks, plastic containers etc.). During transport packaging contents may not come into contact with load box therefore ensure the appropriate tightness of containers.

DANGER



Overloading the trailer, erroneous loading and securing of the load is the most frequent cause of accidents during transport.

The load must be arranged in such a way that it does not threaten the stability of the trailer, and does not hinder driving.

Due to diversity of materials, tools, methods of fixing and securing the load, it is impossible to describe all methods of loading. While working be guided by caution and own experience. The trailer user must carefully read the regulations concerning road transport and comply with them.

DANGER



Ensure that during unloading / loading or raising the load box nobody is near the trailer. Before tipping load box ensure that there is visibility and make certain that there are no bystanders

The arrangement of the load may not cause an overload on the axle system or hitch system of the trailer.

4.5 LOAD TRANSPORT

When driving on public or private roads, respect the road traffic regulations, exercise caution and prudence. Listed below are the key guidelines for driving the tractor and trailer combination.

- Before moving off, make sure that there are no bystanders, especially children, near the trailer or the tractor. Ensure that the driver has sufficient visibility.
- Make sure that the trailer is correctly attached to the tractor and tractor's hitch is properly secured.

- Vertical load borne by the trailer drawbar eye affects the steering of the agricultural tractor.
- The trailer must not be overloaded, loads must be uniformly distributed so that the maximum permissible axle loads are not exceeded. The trailer's maximum carrying capacity must not be exceeded as this can damage the trailer and pose a risk to the operator or other road users.
- Permissible design speed and maximum speed allowed by road traffic law must not be exceeded. The towing speed should be adapted to the current road conditions, load carried by the trailer, road surface conditions and other relevant conditions.
- Trailer may be towed on slopes of up to 8° and unloading must take place only on a level surface.
- When not connected to the tractor, the trailer must be immobilised using parking brake and possibly also with chocks or other objects without sharp edges placed under the front and back wheels. Do NOT leave unsecured trailer. In the event of machine malfunction, pull over on the hard shoulder avoiding any risk to other road users and position reflective warning triangle according to traffic regulations.
- When driving on public roads, the trailer must be marked with a slow-moving vehicle warning sign attached to the rear wall of load box, if the trailer is the last vehicle in the group.
- While driving on public roads the trailer must be fitted with a certified or authorised reflective warning triangle.
- When driving, comply with all road traffic regulations, indicate an intention to turn using indicator lamps, keep all road lights and indicator lights clean at all times and ensure they are in good condition. Any damaged or lost lamps or indicator lights must be immediately repaired or replaced.
- Avoid ruts, depressions, ditches or driving on roadside slopes. Driving across such obstacles could cause the trailer or the tractor to suddenly tilt. This is of special importance because loaded trailer's centre of gravity is higher (especially a high volume load), which reduces safety. Driving near ditches or channels is

dangerous as there is a risk of the wheels sliding down the slope or the slope collapsing.

- Speed must be sufficiently reduced before making a turn or driving on an uneven road or a slope.
- When driving, avoid sharp turns especially on slopes.
- Please note that the braking distance of the tractor and trailer combination is substantially increased at higher speeds and loads.
- Monitor trailer's behaviour when travelling on an uneven terrain, and adjust driving speed to road conditions, slow down early enough when turning.
- The trailer is designed to operate on slopes up to 8°. Driving trailer across ground with steeper slopes may cause the trailer to tip over as a result of loss of stability. Prolonged driving across steep ground may lead to loss of braking efficiency.

ATTENTION



Prior to moving off with the trailer hitched, check whether:

- pins connecting the load box with the lower frame are secured against falling out,
- lug pins of wall extensions are secured against falling out.

Travelling with a high-volume load over ruts, ditches, roadside slopes etc. constitutes a great risk of overturning the trailer. Exercise due caution.

4.6 UNLOADING

The trailer is equipped with hydraulic tipping system and suitable frame structure and the load box allowing tipping sideways and to the rear. Tipping of the load box is controlled from driver's cab using external tractor hydraulic system manifold.

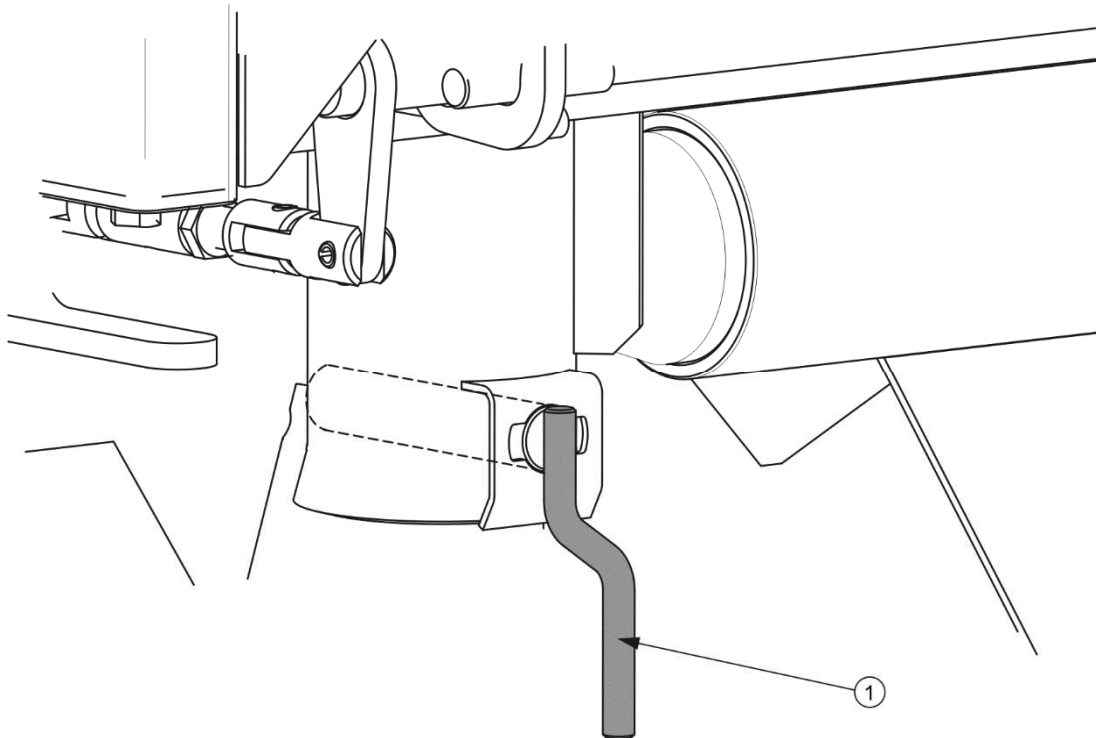


FIGURE 4.4 Bolting of tipping pins

(1) *tipping pin lug*

Unloading of the trailer is performed in the following sequence:

- tractor and trailer must be placed to drive forwards on flat and hard ground,
- immobilise tractor and trailer with parking brake,
- tipping pins (connecting load box and lower frame) should be placed and properly interlocked on the side, which will be used to unload;
 - ⇒ pins and individual sockets are designed so it is impossible to place them on the opposite diagonal side of the load box, which would damage the trailer,

⇒ grip (1) of correctly locked pin is vertical (directed downward) – figure (4.4),

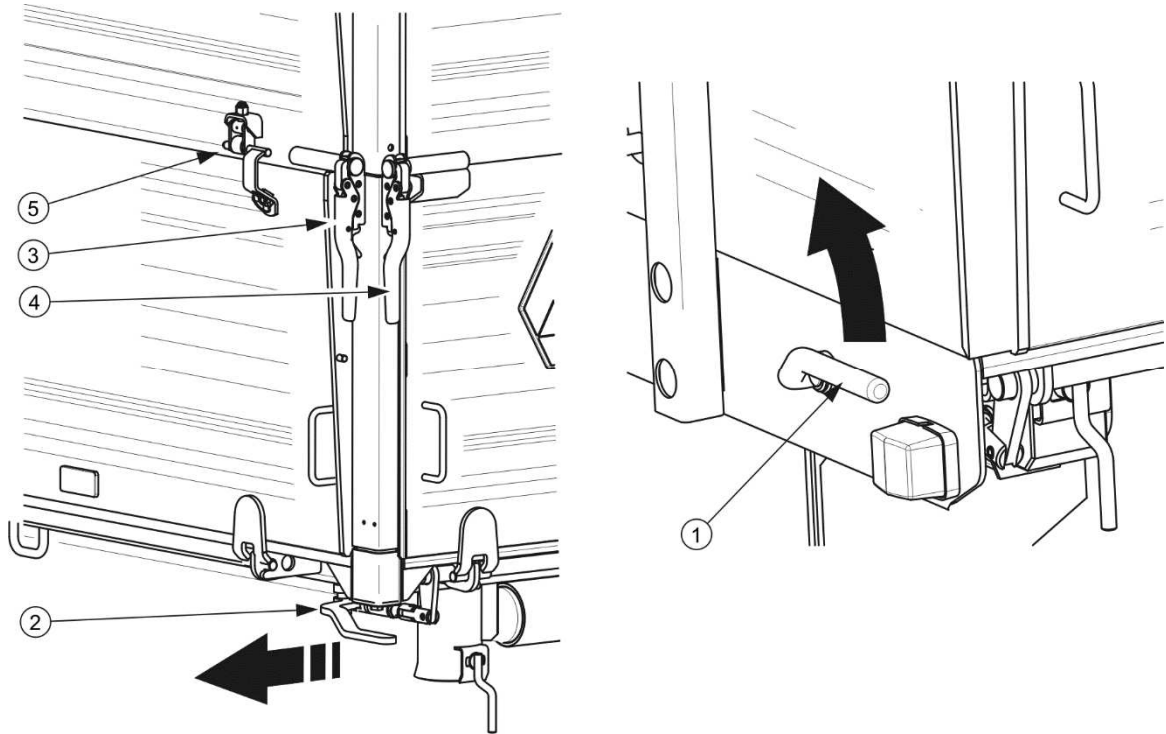


FIGURE 4.5 Locks of load box walls and wall extensions

(1) left wall locking lever, (2) rear wall locking lever, (3) side wall lock (rear left), (4) rear wall lock (left), (5) lateral lock

- ➔ open appropriate closures of sides and/or extensions and side wall or rear wall locks or open rear chute sliding gate (depending on the direction in which unloading should take place);
 - ⇒ during opening exercise caution, because the load may exert great pressure on the sides.
- ➔ place the lever controlling the hydraulic tipping system circuits in position 1 -- tipping of the first trailer,
- ➔ initiate tipping of the load box using the selective control valve lever in the operator's cabin,
- ➔ after unloading, lower load box, remove the residual material from the load box edges and walls,

- ➔ close and secure the walls and wall extensions or chute opening,
- ➔ before moving off make sure that tipping pins are in correct position, i.e. with the handle facing downward.

If a second trailer is hitched, it should be unloaded only when the load box of the first trailer has been lowered and the hydraulic tipping system control lever is placed in position 2 -- tipping of the second trailer.

DANGER



Tipping the load box must be done on hard and level ground.

Use only original pins with a handle. Use of non-original pins could damage the trailer. Tipping pins must be correctly interlocked.

When opening the load box side wall locks take particular care because of the pressure applied by the load to the walls.

Rear load box wall is equipped with chute slide gate (1) – figure (4.6) and chute (2) (optional equipment) which is used for unloading loose materials. Chute design allows very accurate dosing of the material to packaging (sacks, boxes etc.). The opening gap can be controlled using lever (3). In order to do that loosen the bolt interlocking slide gate (4), open the slide as required and lock again using the bolt. When unloading through the chute do not open wall locks or wall extension locks and tipping of the load box must be done very slowly and without jerking. Raising the load box quickly will exert large pressure on the rear part of the load box due to displacement of the carried material and could compromise trailer's stability.

DANGER



When closing the rear chute gate or the walls take particular care to avoid crushing fingers.

Trailer with net extensions may only be unloaded by tipping load box to the rear.

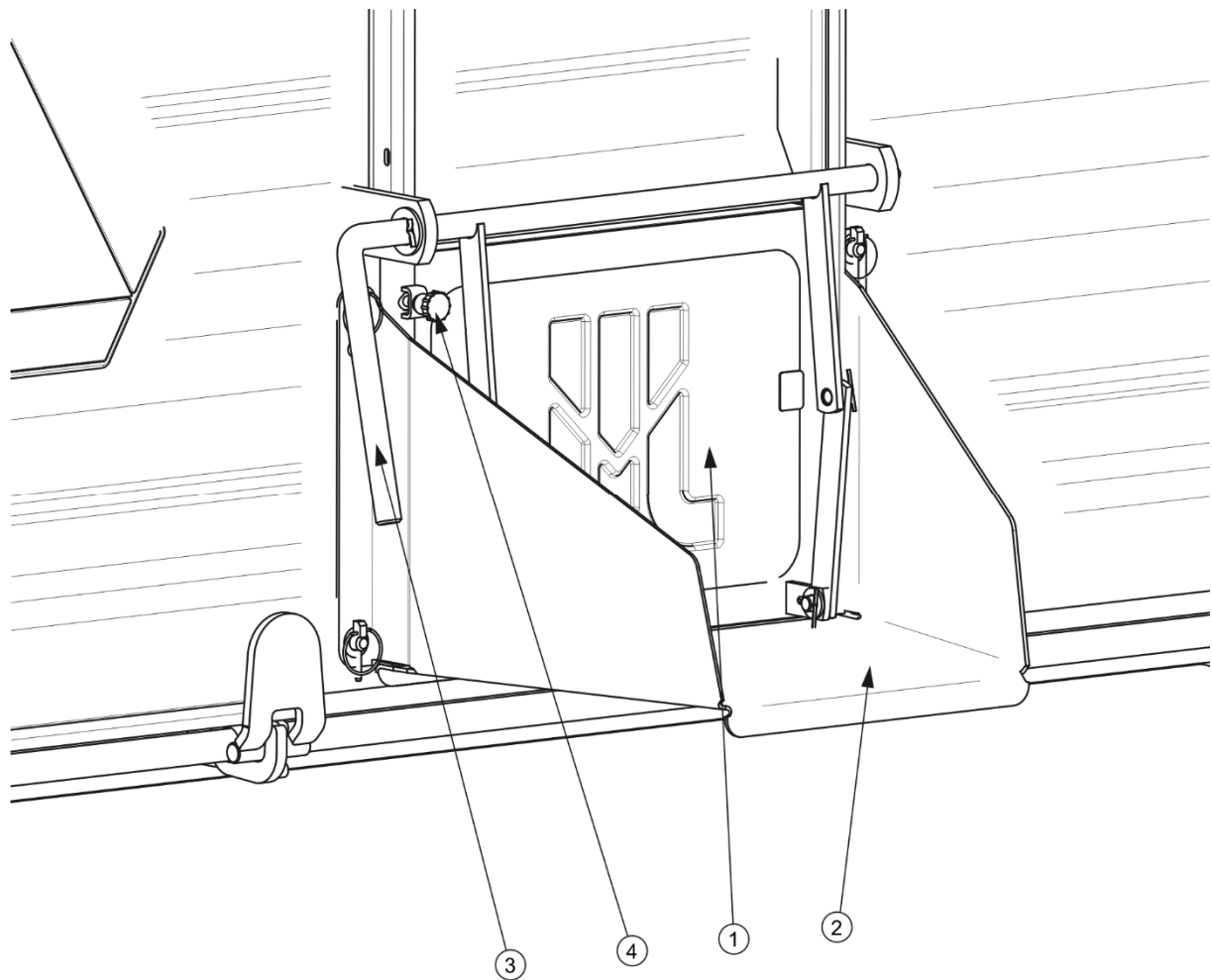


FIGURE 4.6 Chute

(1) chute slide gate, (2) chute, (3) lever, (4) locking bolt

DANGER



Bulk materials loaded in excess of 1 m can be unloaded by tipping the load box to the rear only.

Do NOT jerk the trailer forwards if load is bulky or reluctant to pour and does not unload.

Ensure that during unloading nobody is near tipped load box or load material pouring out.

Tipping may only be performed when trailer is hitched to tractor.

Do NOT tip load box in strong gusty winds conditions.

Do NOT move off or drive when load box is raised.

While unloading bulky materials be especially careful. Do NOT tip load box on uneven or wet ground and move and jerk trailer during unloading. Bulky materials are normally difficult to

unload. Therefore, proceed cautiously and patiently. Careless operation of trailer may pose a danger to operators and bystanders can also cause damage to the machine.

4.7 PROPER USE AND MAINTENANCE OF TYRES

- When working on the tyres, chocks or other objects without sharp edges should be placed under the wheels of the trailer to prevent it from rolling. Wheels can be taken off the trailer axle only when the trailer is not loaded.
- Repair work on the wheels or tyres should be carried out by persons trained and entitled to do so. This work should be carried out using appropriate tools.
- Inspect tightness of nuts after the first use of trailer, after the first travel under load and then every 6 months of use or every 25,000 km. In the event of intensive work, check the nut tightening at least every 100 km. The inspection should be repeated individually if a wheel has been removed from the wheel axle.
- Regularly check and maintain correct air pressure in tyres according to Operator's Manual (especially if trailer is not used for a longer period).
- Air pressure in tyres should be also checked during the whole day of intensive work. Please note that higher temperatures could raise tyre pressure by as much as 1 bar. At high temperatures and pressure, reduce load or speed.
- Do not release air from warm tyres to adjust the pressure or the tyres will be underinflated when temperatures return to normal.
- valves should be protected with caps to avoid soiling.
- Do not exceed the trailer's maximum design speed.
- When the trommel screen is operated all day, stop working for a minimum of one hour in the afternoon.
- Take a 30 minute-break for cooling tyres after driving 75 km or after 150 minutes of continuous travel, depending on which occurs first.
- Avoid potholes, sudden manoeuvres or high speeds when turning.

SECTION

5

MAINTENANCE

5.1 PRELIMINARY INFORMATION

When using the trailer, regular inspections of its technical condition are essential and the performance of maintenance procedures, which keep the machine in good technical condition. In connection with this the user of the trailer is obliged to perform all the maintenance and adjustment procedures defined by the Manufacturer.

Repairs during the warranty period may only be performed by authorised service points.

Detailed procedures and extent of activities which the user may perform by himself are described in this section. In the event of unauthorised repairs, changes to factory settings and other actions, which are not regarded as possible for the trailer operator to perform, the user shall invalidate the warranty.

5.2 SERVICING BRAKES AND AXLES

5.2.1 PRELIMINARY INFORMATION

Work connected with the repair, change or regeneration of axle and brakes elements should be entrusted to specialist establishments having the appropriate technology and qualifications for this type of work.

The responsibilities of the user are limited to:

- initial inspection of axle brakes,
- inspection and adjustment of slackness of axle bearings,
- mounting and dismounting wheel, inspection of wheel tightening,
- checking air pressure, evaluating technical condition of wheels and tyres,
- mechanical brakes adjustment,
- replacing the parking brake cable and tension adjustment

Procedures connected with:

- changing grease in axle bearings,
- changing bearings, hub seals,
- changing brake linings, repairing brake,

may be performed by specialist workshops.



DANGER

Do not use the trailer when brake system is out of order.

5.2.2 INITIAL INSPECTION OF AXLE BRAKES

After purchasing trailer, the user is responsible for general checking of brake system of trailer axle.



Initial inspection of axle brakes must be conducted:

- after first use,
- after first travel with load.

Inspection procedures

- ➔ Hitch trailer to tractor and place chocks under trailer wheel.
- ➔ Engage and release in turn the main brake and then the trailer parking brake.
 - ⇒ Main brake and parking brake should be engaged and released without great resistance and severity.
- ➔ Check fixing of cylinder and return springs.
- ➔ Check cylinder movement and correct return of piston to start position.
 - ⇒ The help of a second person is required, who shall engage trailer brake.
- ➔ Check if axle elements are in place, (cotter pins in castellated nuts, expansion rings etc.).
- ➔ Check hydraulic cylinders or pneumatic cylinders for tightness - compare sections 5.3.2 and 5.4.2.

5.2.3 CHECKING WHEEL AXLE BEARINGS FOR SLACKNESS

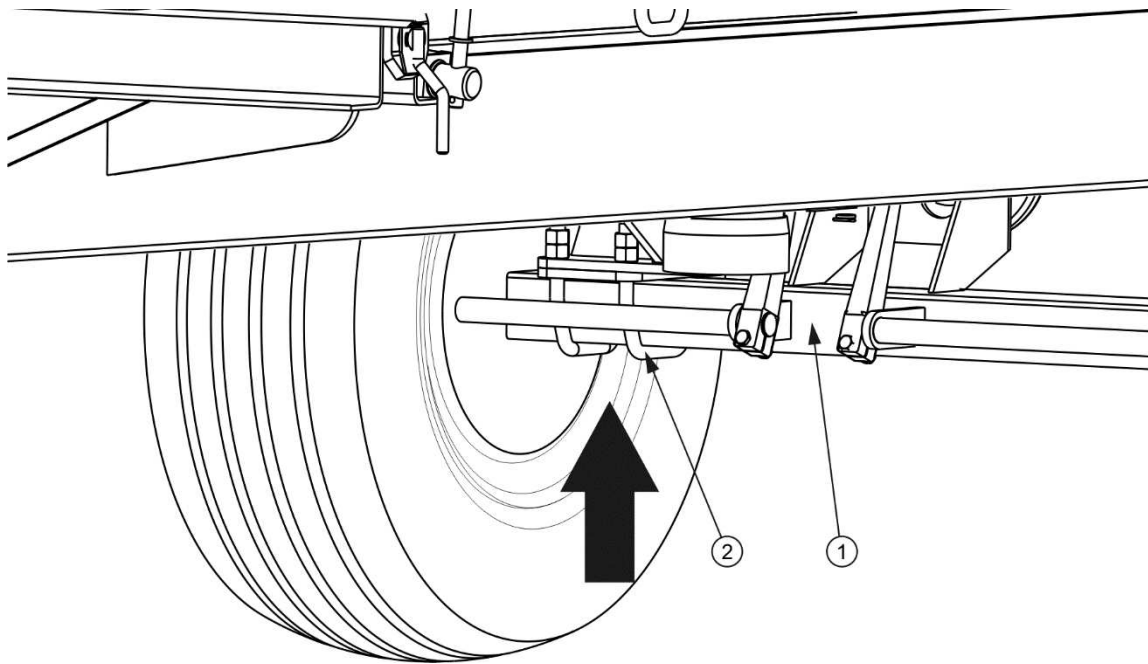


FIGURE 5.1 Lifting jack support point

(1) wheel axle, (2) U bolt

Preparation procedures

- Hitch trailer to tractor, immobilize tractor with parking brake.
- Park tractor and trailer on hard level ground.
 - ⇒ Position tractor to drive straight forward (front trailer axle may not be turned).
- Place chocks under trailer rear wheel. Ensure that trailer shall not move during inspection.
- Raise front wheel (opposite to the side where chocks are placed).
 - ⇒ The lifting jack should be placed between U bolts (2) □ figure (5.1) securing axle (1) to lower frame plate, or as near as possible to the axle mounting. Recommended support point is marked with an arrow. Lifting jack must be suitable for the weight of trailer.

Checking wheel axle bearings for slackness

- ➔ Turning the wheel slowly in both directions check that movement is smooth and that the wheel rotates without excessive resistance.
- ➔ Turn the wheel so that it rotates very quickly, check that the bearing does not make any unusual sounds.
- ➔ Moving the wheel try to detect slackness.
 - ⇒ You may use a lever placed under the wheel supporting the other end of the lever on the floor.
- ➔ Repeat the procedure for each wheel individually, remembering that the jack must be on the side opposite to the chocks.

If slackness is felt, adjust bearings. Unusual sounds coming from bearing may be symptoms of excessive wear, dirt or damage. In such an event the bearing, together with sealing ring, should be replaced with new parts, or cleaned and greased again. During inspection of bearings ensure that possibly detected looseness comes from the bearing and not from the suspension system.



TIP

If hub cover is damaged or missing, contamination and dampness enter the hub, which causes significantly faster wear of bearings and hub seals.

Life of bearings is dependent on working conditions of the trailer, loading, speed of travel and lubrication conditions.

Check condition of hub cover, if necessary replace with a new cover. Inspection of bearing slackness may only be conducted, when the trailer is hitched to a tractor, and the load box is empty.



Checking wheel axle bearings for slackness:

- after travelling the first 1,000 km,
- after intensive use of trailer,
- every six months use or every 25,000 km.

DANGER

Before commencing work, the user must read the instructions for lifting jack and adhere to the manufacturer's instructions.

The lifting jack must be stably supported on the ground and so must the axle.

Ensure that trailer shall not move during inspection of axle bearing slackness.

5.2.4 ADJUSTMENT OF AXLE BEARING SLACKNESS**Preparation procedures**

- ➔ Prepare tractor and trailer for adjustment procedures according to description provided in section 5.2.3.

Adjustment of axle bearing slackness

- ➔ Take off hub cover (1) - figure (5.2).
- ➔ Take out cotter pin (3) securing castellated nut (2).
- ➔ Tighten castellated nut in order to eliminate slackness.
 - ⇒ Wheel should rotate with insignificant resistance.
- ➔ Unscrew nut in (A) direction (not less than 1/3 rotation) to align the nearest nut groove with the opening in wheel axle pin (B). Wheel should rotate without excessive resistance.
 - ⇒ The nut must not be excessively tightened. Do not apply excessive pressure because working conditions of the bearings may deteriorate.
- ➔ Secure castellated nut with cotter pin and mount the hub cap.
- ➔ Delicately tap the hub cap with rubber or wooden mallet.

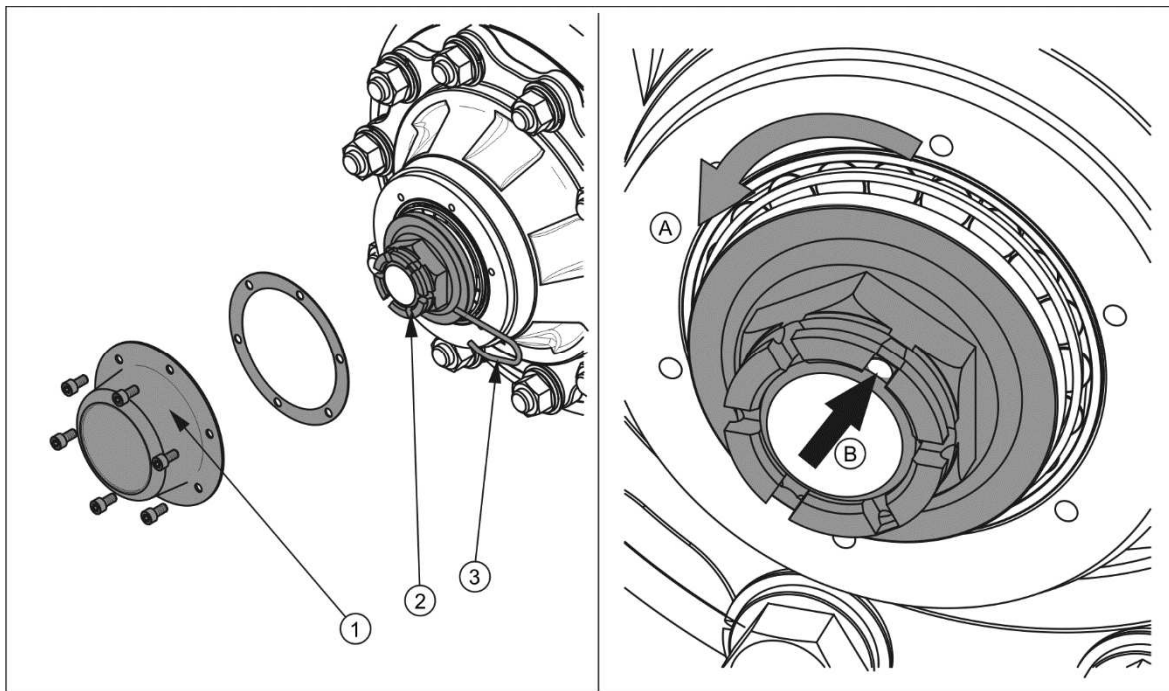


FIGURE 5.2 Adjustment of wheel axle bearings

(1) hub cover, (2) castellated nut, (3) cotter pin

The wheel should turn smoothly without stiffness or detectable resistance not originating from abrasion of brake shoes in brake drum. Adjustment of bearing slackness may only be conducted when the trailer is hitched to tractor and the load box is empty.



TIP

If the wheel is dismantled, bearing slackness is easy to check and adjust.

5.2.5 MOUNTING AND DISMOUNTING WHEEL, INSPECTION OF WHEEL NUT TIGHTENING

Wheel dismantling

- ➔ Immobilise trailer with parking brake.
- ➔ Place securing chocks under trailer wheel (opposite of the wheel being dismantled).
- ➔ Ensure that trailer shall not move during wheel dismantling.

- ➔ Loosen wheel nuts according to sequence given in figure (5.3).
- ➔ Place lifting jack and lift the trailer.
- ➔ Dismount wheel.

Wheel mounting

- ➔ Clean axle pins and nuts of contamination.
 - ⇒ Do not grease thread of nuts and pins.
- ➔ Check condition of pins and nuts, if necessary replace them.
- ➔ Place wheel on hub, tighten nuts so that wheel rim tightly fits the hub.
- ➔ Lower the trailer, tighten nuts according to recommended torque and given sequence.



TIP

Wheel nuts should be tightened using the torque of 270 Nm - M18x1.5 nuts.

Tightening nuts

Nuts should be tightened gradually diagonally, (in several stages, until obtaining the required tightening torque) using a torque spanner. If a torque spanner is not available, one may use an ordinary spanner. The arm of the spanner (L), figure (5.3), should be selected according to the weight of the person (F) tightening the nut. Remember that this method of tightening is not as accurate as the use of a torque spanner.

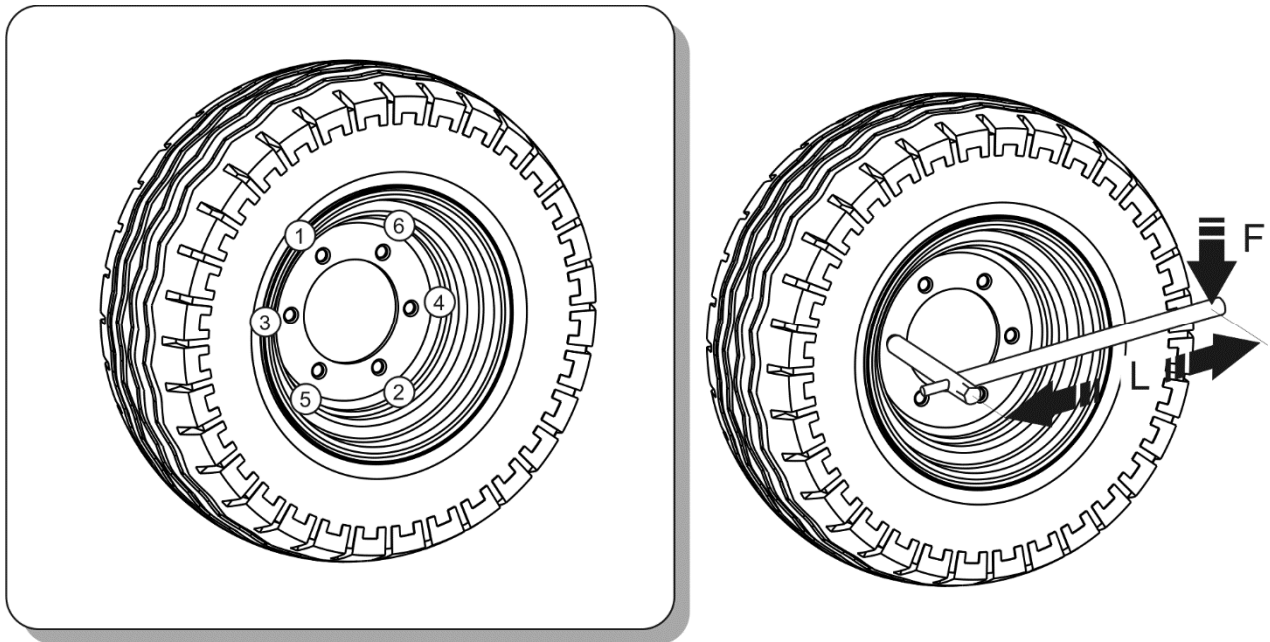



FIGURE 5.3 Sequence of nut tightening

(1) - (6) sequence of nut tightening, (L) spanner length, (F) user weight



Check the wheel nut tightening:

- after first use,
- after first travel with load,
- after travelling the first 1,000 km,
- every six months of use or every 25,000 km.

In the event of intensive work check the nut tightening at least every 100 km. The above actions should be repeated individually if a wheel has been removed from the wheel axle.

TABLE 5.1 Spanner arm

WHEEL TIGHTENING TORQUE	BODY WEIGHT (F)	ARM LENGTH (L)
[Nm]	[kg]	[m]
270	90	0.30
	77	0.35
	67	0.40
	60	0.45

ATTENTION

Wheel nuts may not be tightened with impact wrench because of danger of exceeding permissible tightening torque, the consequence of which may be breaking the thread connection or breaking off the hub pin.

The greatest precision is achieved using a torque spanner. Before commencing work, ensure that correct tightening torque value is set.

5.2.6 CHECKING AIR PRESSURE IN TYRES, EVALUATING TECHNICAL CONDITION OF TYRES AND STEEL WHEELS

Air pressure in tyres should be checked each time after changing a spare wheel and at least once a month. In the event of intensive use, air pressure in tyres should be checked more frequently. During this time, the trailer must be unloaded. Checking should be done before travelling when tyres are not heated, or after an extended period of parking.

**TIP**

pressure values are specified in information decal, placed on wheel or on upper frame above trailer wheel.

**DANGER**

Damaged tyres or wheels may be the cause of a serious accident.

While checking pressure pay attention to technical condition of wheels and tyres. Look carefully at tyre sides and check the condition of tread.

In case of mechanical damage consult the nearest tyre service and check whether the tyre defect requires tyre replacement.

Wheels should be inspected with regard to distortion, breaking of material, breaking of welds, corrosion, especially in the area of welds and contact with tyre.

Proper technical condition and appropriate maintenance of wheels significantly extends the life of these components and ensures appropriate level of safety to trailer users.

**Checking air pressure in tyres and visual inspection of steel wheels:**

- every 1 month of use,
- every week during intensive work,
- if needed.

5.2.7 ADJUSTMENT OF MECHANICAL BRAKES

During trailer operation drum brake linings are subjected to wear. Piston stroke extends and, after exceeding the limit value, braking force declines.

Adjustment must be made when:

- piston rod stroke amounts to 2/3 of maximum stroke,
- expansion levers are not set in parallel to each other during braking,
- repairs are made to braking system.

Trailer wheels must brake simultaneously. Brakes adjustment involves changing the position of the expander arm (1) – figure (5.4), in relation to expander shaft (2).

Scope of maintenance activities

- ➔ Dismount cylinder fork mounted on expander arm (1).
- ➔ Mark position of expander arm (1) with regard to the shaft (2).
- ➔ Dismantle arm and set it in the appropriate position.
 - ⇒ in direction (A), if braking is too early,
 - ⇒ in direction (B), if braking is too late.
- ➔ Repeat the process for the second arm.
- ➔ Replace pin fixing the cylinder fork to equalising bar.

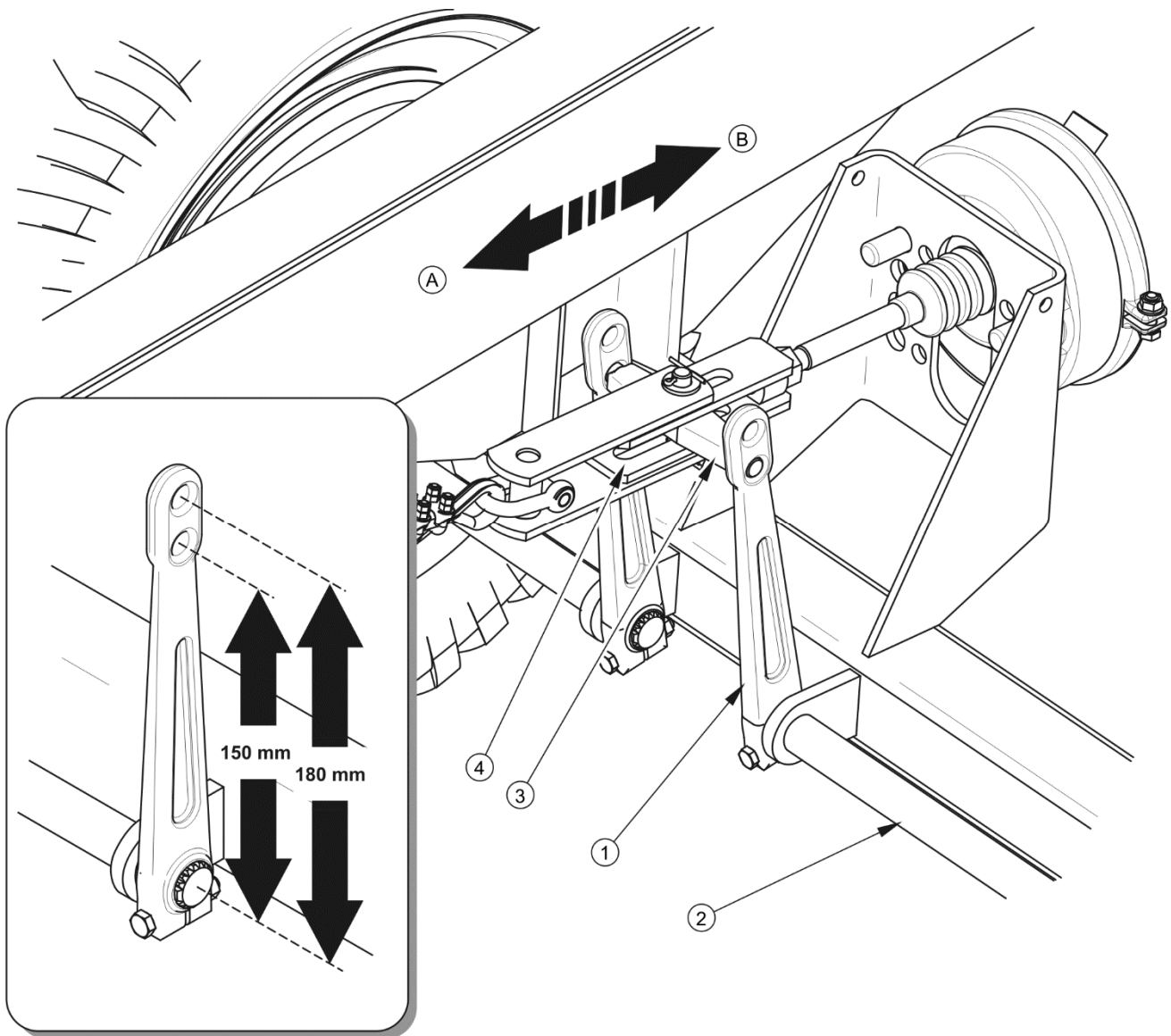


FIGURE 5.4 Adjustment of axle mechanical brakes

(1) expander arm, (2) expander shaft, (3) equalising bar, (4) cylinder fork

Adjustment should be conducted separately for each wheel. Expander arm (1) should be moved by one notch in chosen direction. If the extent of cylinder action is still incorrect, move the lever again. After proper brake adjustment, at full braking, the expander arms should create the angle of 90° with the cylinder piston, and the stroke should amount to approximately half the length of the total stroke of the piston. After brake release expander arms may not be supported on any structural elements, because too little withdrawal of a piston rod may cause abrasion of brake shoes in drum and result in overheating trailer brakes. Expander arms must be positioned in parallel with regard to each other at full braking. If this is not so, adjust the position of the lever, which has the longer stroke.

If it is necessary to dismantle the equalising bar, remember or mark its original position in the expander arms. The equalising bar mounting position is selected by the Manufacturer and may not be changed. For all the braking systems on this trailer it should be 150 mm - see Figure (5.4).

**Checking and adjustment of main brake:**

- every 12 months,
- if needed.

Brake repairs, changes of brake linings etc. may be only undertaken in authorised service points. Making unauthorised repairs and modifications by the user voids the guarantee. Among the service operations, which may be performed by the trailer user, there is only brake adjustment by changing the setting of expander arms.

5.2.8 ADJUSTMENT OF OVERRUN BRAKE CABLE TENSION, REPLACING THE BRAKE CABLE

If trailer braking is considerably delayed in relation to tractor braking, check brake cable tension and check if position of expander arms is correctly adjusted (see section 5.2.7).

Scope of maintenance activities

- ➔ Check and adjust position of expander arms if necessary.
- ➔ Check efficiency and delay in action of overrun brake.
- ➔ If trailer braking is still considerably delayed, loosen counter nut (7) of tensioner (6) – figure (5.5).
- ➔ Tighten overrun brake cable (4) using tensioner (6).
 - ⇒ Excessive brake cable tension can cause more rapid wear of brake linings and, in extreme cases, very sudden braking and trailer wheel blocking.
- ➔ Tighten nut (7), check brake action.
 - ⇒ If problem continues repeat all actions.

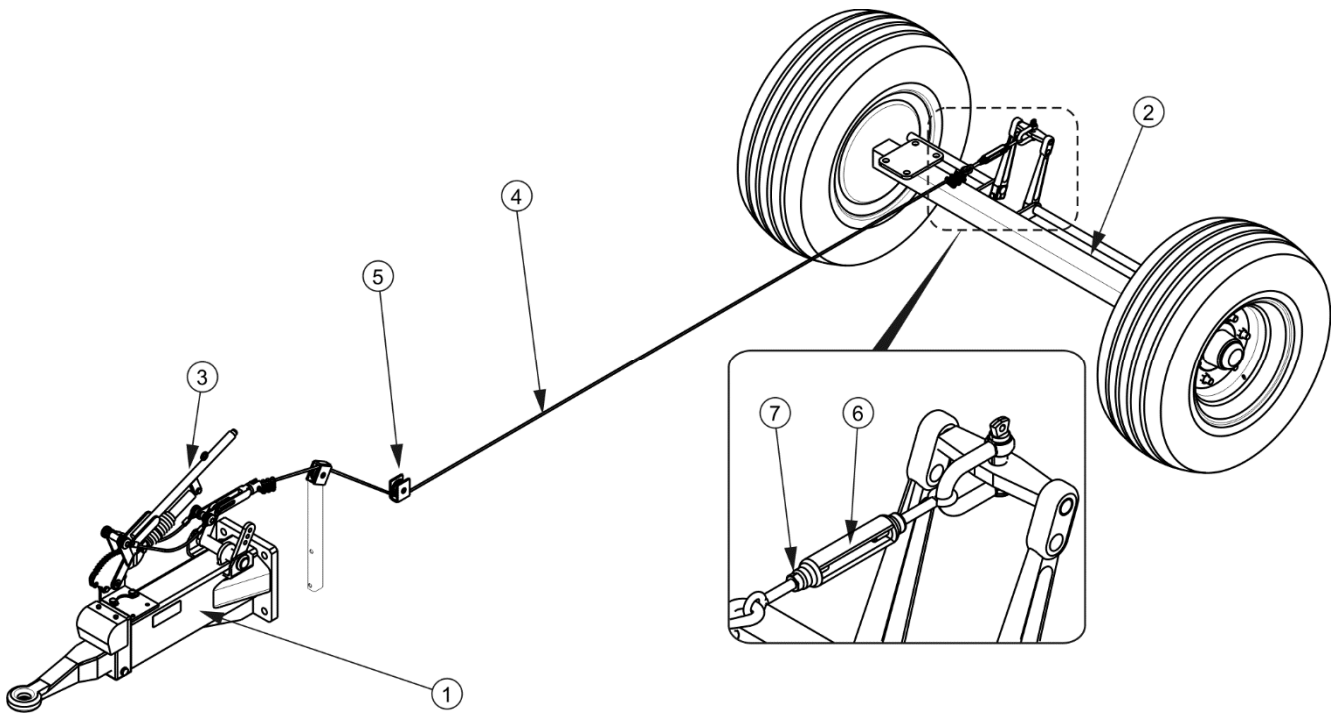



FIGURE 5.5 Adjustment of overrun brake cable tension

(1) overrun drawbar, (2) rear overrun axle, (3) handbrake lever (4) overrun brake cable, (5) guide roller, (6) tensioner, (7) counter nut

	<p>Checking and adjustment of overrun brake:</p> <ul style="list-style-type: none"> • every 12 months, • if needed.
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Brake repairs, changes of brake linings etc. may be only undertaken in authorised service points. Making unauthorised repairs and modifications by the user voids the guarantee. Among the service operations, which may be performed by the trailer user, there is only brake adjustment by changing the setting of expander arms.

Replacing the brake cable

- Loosen tensioner (6) as much as possible – figure (5.5).
- Unscrew the nuts of U-shaped clamps
- Dismantle brake cable.
- Mount thimble and U-shaped clamps.

- ➔ Attach the end of cable to overrun drawbar pin.
- ➔ Connect the other end of cable to tensioner (6), mount U-shaped clamps.
- ➔ Adjust length and tension of brake cable.
- ➔ If problem continues repeat all actions.

5.2.9 REPLACEMENT OF PARKING BRAKE CABLE AND ADJUSTMENT OF CABLE TENSION.

Proper operation of the parking brake is dependent on the effectiveness of the rear axle brake and the correct brake cable tension.

Replacing the parking brake cable

- ➔ Hitch trailer to tractor. Park trailer and tractor on level surface.
- ➔ Place wheel chocks under trailer wheel.
- ➔ Loosen nuts (5) of cable clamps.
- ➔ Dismantle cable (3).
- ➔ Lubricate parking brake mechanism (1), (applies also to overrun brake lever or lever brake, depending on trailer equipment) and pin of cable guide roller (4).
- ➔ Install new cable, adjust cable tension.

Adjustment of parking brake cable tension

- ➔ Hitch trailer to tractor. Park trailer and tractor on level surface.
- ➔ Place wheel chocks under trailer wheel.
- ➔ Unscrew the brake mechanism bolt maximally (1) – figure (5.6), (counterclockwise).
- ➔ Loosen nuts (5) of clamps (6) of handbrake cable (3).
- ➔ Tighten cable and tighten clamps.
 - ⇒ Length of parking brake cable should be so selected that at total release of working and parking brake the cable would be loose and hanging by 1 - 2 cm.

Adjustment of parking brake cable tension should be conducted in the event of:

- ➔ stretching of cable,
- ➔ loosening of parking brake cable clamps
- ➔ after adjustment of axle brakes,
- ➔ after repairs of axle brake system,
- ➔ after repairs of parking brake system.

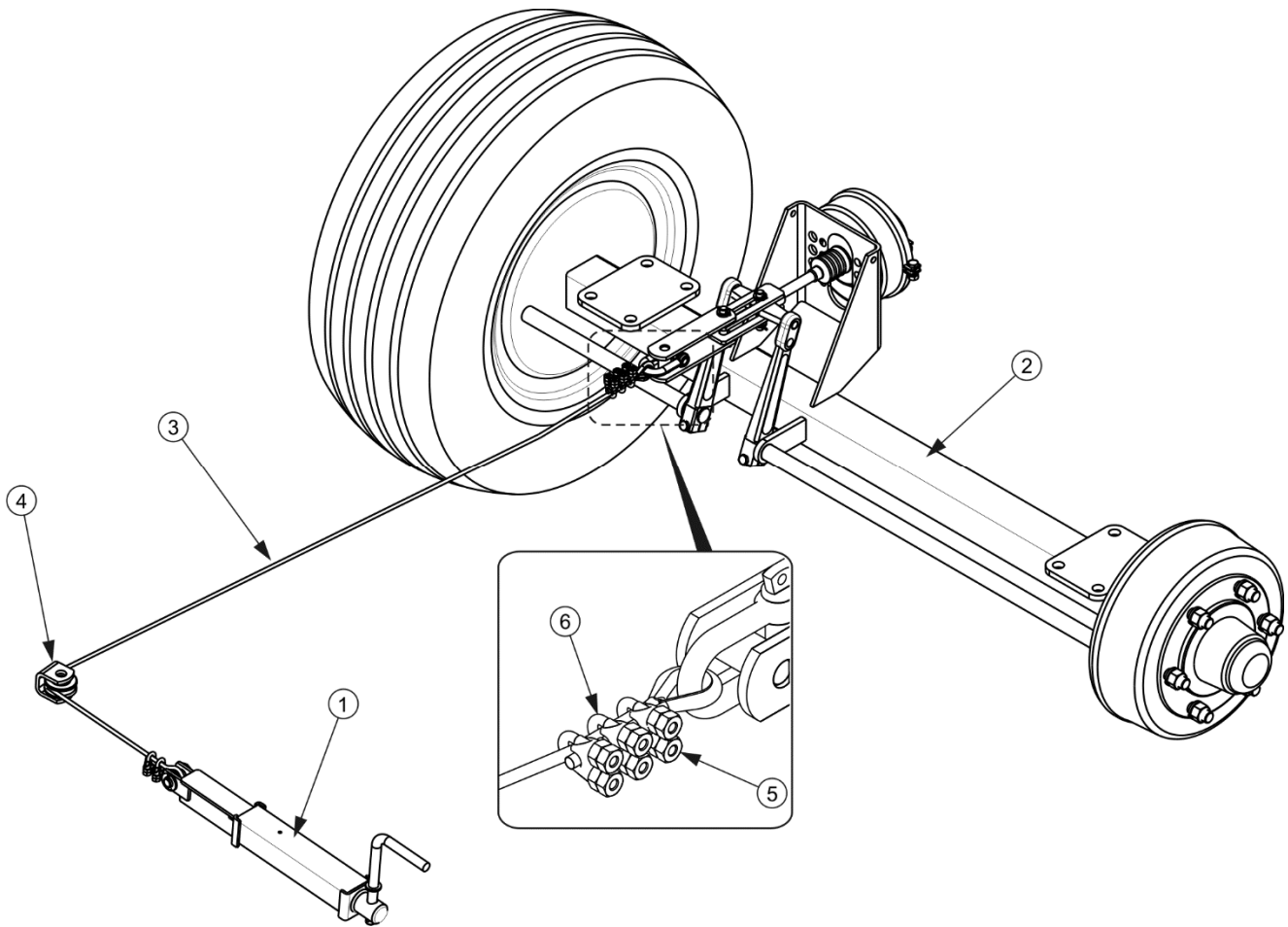



FIGURE 5.6 Adjustment of parking brake cable tension

(1) brake crank mechanism, (2) hand brake cable, (3) u-bolt clamp, (4) clamp nut

Before the adjustment, make certain that the axle brake is correctly adjusted and is functioning properly.

	<p>Checking and/or adjustment of parking brake:</p> <ul style="list-style-type: none"> • every 12 months, • if needed.
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5.3 PNEUMATIC SYSTEM MAINTENANCE

5.3.1 PRELIMINARY INFORMATION

Work connected with repair, replacement or regeneration of system components (brake cylinders, conduits, control valve, braking force regulator, etc.) should be entrusted to specialist establishments, having the appropriate technology and qualifications for this type of work.

The duties of the operator connected with the pneumatic system maintenance include:

- checking tightness and visual inspection of the system,
- cleaning the air filter (filters),
- draining water from air tank,
- cleaning drain valve,
- cleaning and maintaining pneumatic conduit connections,



DANGER

Do not use the trailer when brake system is out of order.


5.3.2 CHECKING AIR TIGHTNESS AND VISUAL INSPECTION OF PNEUMATIC SYSTEM

Checking air tightness of pneumatic system

- ➔ Hitch trailer to tractor.
- ➔ Immobilise tractor and trailer with parking brake. Place chocks under trailer rear wheel.
- ➔ Start tractor in order to supplement air in trailer brake system tank.
 - ⇒ In single conduit systems air pressure should amount to approx. 5.8 bar.
 - ⇒ In double conduit systems air pressure should amount to approx. 8 bar.

- ➔ Turn off tractor engine.
- ➔ Check system components by releasing brake pedal in tractor.
 - ⇒ Pay particular attention to conduit connections and brake cylinders.
- ➔ Repeat the system check with depressed tractor brake pedal.
 - ⇒ The help of a second person is required.

In the event of the appearance of leaks, compressed air will escape at the places of damage, with a characteristic hiss. Lack of system tightness may be detected by covering checked elements with washing fluid or other foaming preparations, which will not react aggressively with the system components. It is recommended to use preparations commercially available designed to facilitate detecting air leaks. Damaged components should be replaced or repaired. If leaks appear at connections then tighten the connections. If air continues to escape, replace connection components or seals with new ones.




Check system tightness:

- after travelling the first 1,000 km,
- each time after making repairs or changing system components,
- annually.


Visual inspection of the system

During tightness inspection attention should additionally be given to technical condition and degree of cleanness of the system components. Contact of pneumatic conduit seals etc. with oil, grease, petrol etc. may cause damage and accelerate the ageing process. Bent, permanently deformed, cut or worn conduits should be replaced.



Visual inspection of the system

- Conduct inspection of system at the same time as when checking tightness.



ATTENTION

Repair, exchange or regeneration of pneumatic system components may only be performed in a specialised workshop.

5.3.3 CLEANING THE AIR FILTERS

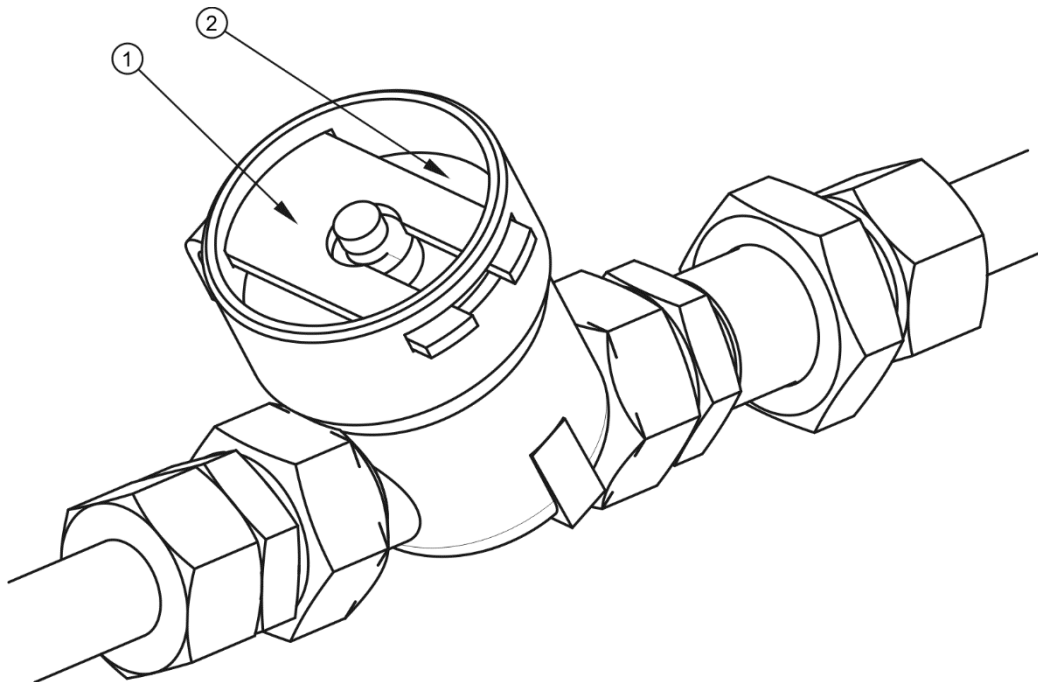


FIGURE 5.7 Air filter

(1) securing slide lock, (2) air filter cover



DANGER

Before proceeding to dismantle filter, reduce pressure in supply conduit. While dismantling the filter slide gate, hold the cover with the other hand. Stand away from filter cover vertical direction.

Depending on trailer working conditions, but not less than once in three months, take out and clean air filter elements, which are located in pneumatic system connection conduits. Filter elements are used many times and are not subject to change unless they are mechanically damaged.

Scope of maintenance activities

- ➔ Reduce pressure in supply conduit.
 - ⇒ Pressure in conduit can be reduced by pressing the head of the pneumatic connection until resistance is felt.
- ➔ Slide out securing slide lock (1) – figure (5.7).

- ⇒ Hold the filter cover (2) with the other hand. After removing slide lock, the cover is pushed off by the spring located in the filter housing.
- ➔ The filter element and the filter body should be carefully cleaned and blown through with compressed air. Assembly should be done in reverse order.

**Cleaning the air filter (filters):**

- every 3 months of use,

5.3.4 DRAINING WATER FROM AIR TANK

Scope of maintenance activities

- ➔ Open drain valve (1) placed in lower part of tank (2) - tank is placed in rear part of turntable frame
 - ⇒ The compressed air in the tank causes the removal of water to the exterior.
- ➔ Released valve stem should automatically close and stop flow of air from the tank.
 - ⇒ If the valve stem resists returning to its position, then the whole drain valve must be unscrewed and cleaned or replaced (if it is damaged) - see section 5.3.5.

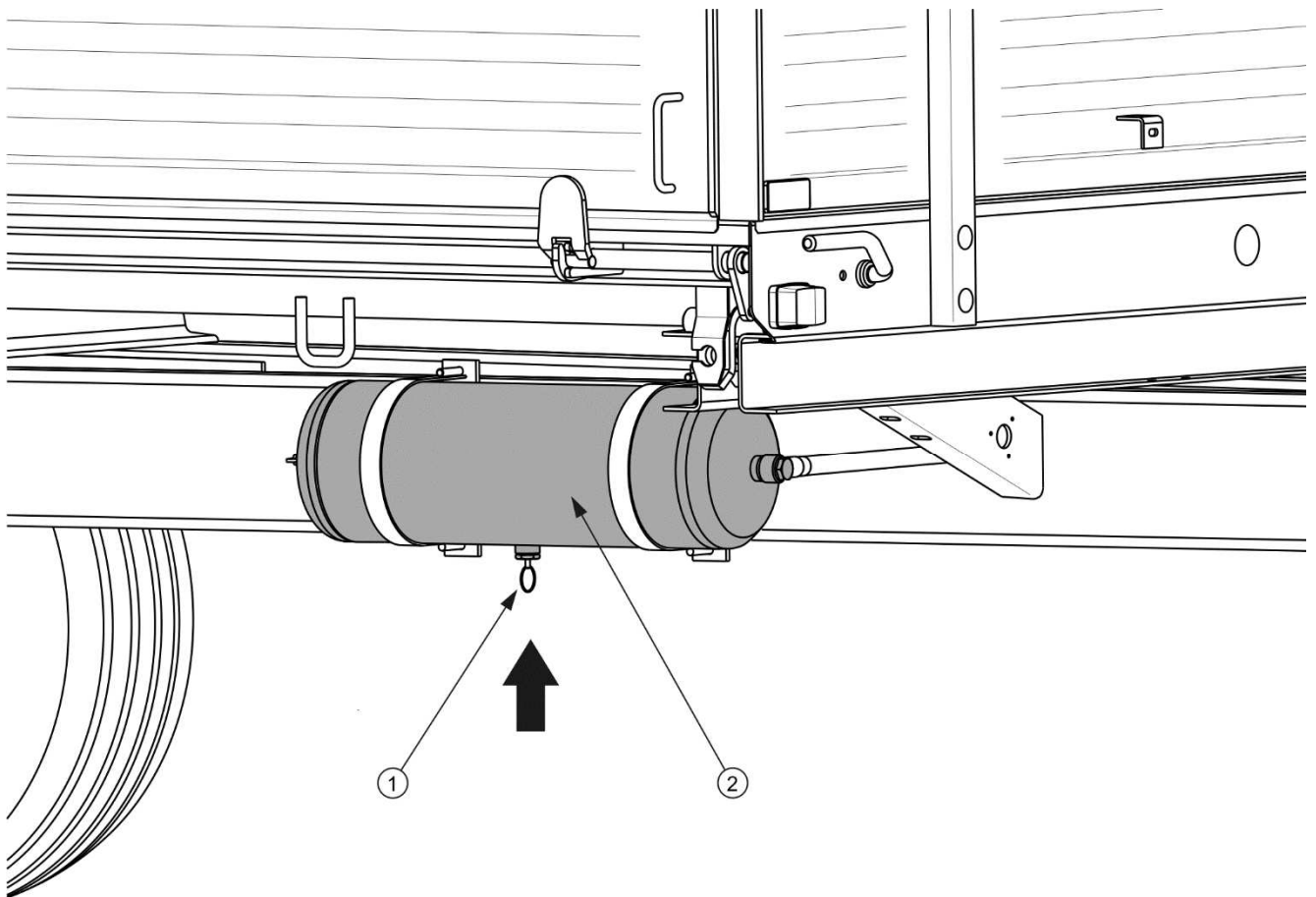


FIGURE 5.8 Draining water from air tank

(1) drain valve, (2) air tank



Draining water from air tank:

- after each week of use.

5.3.5 CLEANING THE DRAIN VALVE



DANGER

Release air from the air tank before dismantling drain valve.

Scope of maintenance activities

- ➔ Completely reduce pressure in air tank.
 - ⇒ Reduction of pressure in tank is achieved by tilting the drain valve stem.
- ➔ Unscrew valve.
- ➔ Clean the valve, blow it with compressed air.
- ➔ Change copper seal.
- ➔ Screw in valve, fill tank with air and check tank tightness.



Cleaning the valve:

- every 12 months (before winter period).

5.3.6 CLEANING AND MAINTAINING PNEUMATIC CONDUIT CONNECTIONS AND PNEUMATIC SOCKETS



DANGER

Unreliable and dirty trailer connections may cause unreliability and faulty functioning of braking system.

Damaged connection body or socket for connecting the second trailer should be replaced. In the event of damage to cover or seal, change these elements for new reliable elements. Contact of pneumatic connector seals with oils, grease, petrol etc. may cause damage and accelerate ageing process.

If the trailer is unhitched from the tractor, connections should be protected by covers or placed in their designated sockets. Before the winter, it is recommended to preserve the seal with special preparations (e.g. silicon grease for rubber elements).

Each time before hitching the machine, inspect technical condition and cleanness of connectors and sockets in tractor. If necessary, clean or repair tractor sockets.



Inspecting trailer connections:

- connection should be inspected every time before connecting trailer to tractor or second trailer.

5.4 HYDRAULIC SYSTEM MAINTENANCE

5.4.1 PRELIMINARY INFORMATION

Work connected with the repair, change or regeneration of hydraulic system components (tipping cylinder, valves etc.) should be entrusted to specialist establishments, having the appropriate technology and qualifications for this type of work.

The duties of the operator connected with the hydraulic system maintenance include:

- checking tightness and visual inspection of the system,
- checking technical condition of hydraulic connections.



DANGER

Do NOT tip trailer with unreliable hydraulic tipping system.

Do NOT use the trailer if hydraulic brake system is unreliable.

5.4.2 CHECKING HYDRAULIC SYSTEM TIGHTNESS

Scope of maintenance activities

- ➔ Hitch trailer to tractor.
- ➔ Connect all hydraulic system conduits according to maintenance instructions.
- ➔ Clean connections and cylinders (tipping cylinder and possibly hydraulic brake cylinders).
- ➔ Conduct test tipping of load box sideways and backwards.
- ➔ Press tractor brake pedal several times
 - ⇒ Only if the trailer is equipped with hydraulic brake system.
- ➔ Check hydraulic cylinders and conduits for tightness.

If oil leak is detected on hydraulic cylinder body, ascertain origin of leak. Inspect seals when hydraulic cylinder is completely extended. Minimum leaks are permissible with symptoms of "sweating", however in the event of noticing leaks in the form of "droplets" stop using the trailer until faults are remedied. If unreliability is evident in brake cylinders, do NOT use trailer with damaged system until faults are remedied.



Checking tightness:

- after the first week of use,
- every 12 months of use.

5.4.3 CHECKING TECHNICAL CONDITION OF HYDRAULIC COUPLERS AND SOCKETS.

Hydraulic connections and sockets designed for connection with second trailer must be in good working condition and kept clean. Each time before connecting check if socket in tractor or connection of second trailer are maintained in good working condition. Tractor and trailer hydraulic systems are sensitive to the presence of permanent contamination, which may cause damage to precision system components (jamming of hydraulic valves, scratching of cylinder surfaces etc.)

**Inspection of hydraulic couplers and sockets:**

- each time before connecting trailer to tractor or before connecting the second trailer.

5.4.4 REPLACEMENT OF HYDRAULIC CONDUITS

Rubber hydraulic conduits must be replaced every 4 years regardless of their technical condition. This should be done in specialised workshops.

**Replacement of hydraulic conduits:**

- every 4 years.

5.5 MAINTENANCE OF ELECTRICAL SYSTEM AND WARNING ELEMENTS

5.5.1 PRELIMINARY INFORMATION

Work connected with the repair, change or regeneration of electrical system components should be entrusted to specialist establishments, having the appropriate technology and qualifications for this type of work.

The responsibilities of the user are limited to:

- technical inspection of electrical system and reflectors,
- changing bulbs

**ATTENTION**


Do NOT travel with out of order lighting system. Damaged lamp lenses, and burned-out bulbs must be replaced immediately before travelling. Lost or damaged reflectors must be replaced.

Scope of maintenance activities

- ➔ Connect trailer to tractor with appropriate connection lead.

⇒ Check if the connection lead is reliable. Check connection sockets in tractor and trailer.

- ➔ Check completeness and technical condition of trailer lights.
- ➔ Check completeness of all reflectors.
- ➔ Check correct mounting of the slow-moving vehicle warning sign holder.
- ➔ Before driving on to public road, check that the tractor is equipped with a warning reflective triangle.



Checking technical condition of electrical system:

- each time while connecting the trailer.



TIP

Before driving off, make certain that all lamps and reflectors are clean.

5.5.2 REPLACEMENT OF BULBS

Compatible bulbs are shown in table (5.2). All light lenses are secured by screws and it is not necessary to dismantle whole lamp or trailer subassemblies.

TABLE 5.2 List of bulbs

LAMP	LAMP TYPE	BULB / QUANTITY IN 1 LAMP	NUMBER OF LAMPS
Rear left lamp assembly	WE 549L	R10W / 1 pc. P21W / 2 pcs	1
Rear right lamp assembly	WE 549P	R10W / 1 pc. P21W / 2 pcs	1
Licence plate light	LT-120	C5W / 1 pc.	2
Front parking light	LO-110PP	C5W / 1 pc.	2

5.6 TRAILER LUBRICATION

TABLE 5.3 Trailer lubrication schedule

ITEM	LUBRICATION POINT	NUMBER OF LUBRICATION POINTS	TYPE OF GREASE	FREQUENCY
1	Hub bearing	2	A	24M
2	Drawbar eye	1	B	14D
3	Bolt of support with wheel	1	A	3M
4	Expander shaft sleeve in drum hub	2	A	3M
5	Sockets of tipping cylinder and cylinder suspension	4	B	1M
6	Tipping cylinder ball bearing	1	B	3M
7	Parking brake mechanism	1	A	6M
8	Pin of parking brake guide roller ⁽¹⁾	1	A	6M
9	Articulated joints and sockets for installation of load box.	4	B	2M
10	Wall extension lugs	10	A	1M
11	Linking cable release mechanism lever pin	4	C	6M
12	Chute guides	2	C	1M
13	Chute string pins	6	C	1M

ITEM	LUBRICATION POINT	NUMBER OF LUBRICATION POINTS	TYPE OF GREASE	FREQUENCY
14	Wall pins and locks	8	A	1M
15	Overrun drawbar components ⁽¹⁾	1	B	1M

Lubrication periods – M months, D – days, ⁽¹⁾ – not shown in figure

TABLE 5.4 Recommended lubricants

MARKING ACCORDING TO TAB. (5.3)	DESCRIPTION
A	machine general-purpose grease (lithium, calcium grease),
B	permanent grease for heavily loaded elements with addition of MOS ₂ or graphite
C	ordinary machine oil, silicon grease in aerosol

Trailer lubrication should be performed with the aid of a manually or foot operated grease gun, filled with recommended grease. Before commencing work insofar as is possible remove old grease and other contamination. Remove and wipe off excess oil or grease.

Parts to be lubricated with machine oil should be wiped with dry clean cloth and then a small quantity of oil should be applied to their surfaces (using oil can or brush). Wipe off excess oil.

Change of grease in hub bearings should be entrusted to specialised service points, equipped with the appropriate tools. According to the recommendations of the axle Manufacturer, dismantle the entire hub, remove the bearing and individual sealing rings. After careful washing and inspection, mount lubricated elements. If necessary, bearing and seals should be replaced with new parts. Lubrication of axle bearings shall be performed at least once in 2 years or every 50,000 km. In the event of intensive use, lubrication should be performed more frequently.

Empty grease or oil containers should be disposed of according to the recommendations of the lubricant Manufacturer.



During trailer operation, the user is obliged to observe lubrication instructions according to attached lubrication schedule.

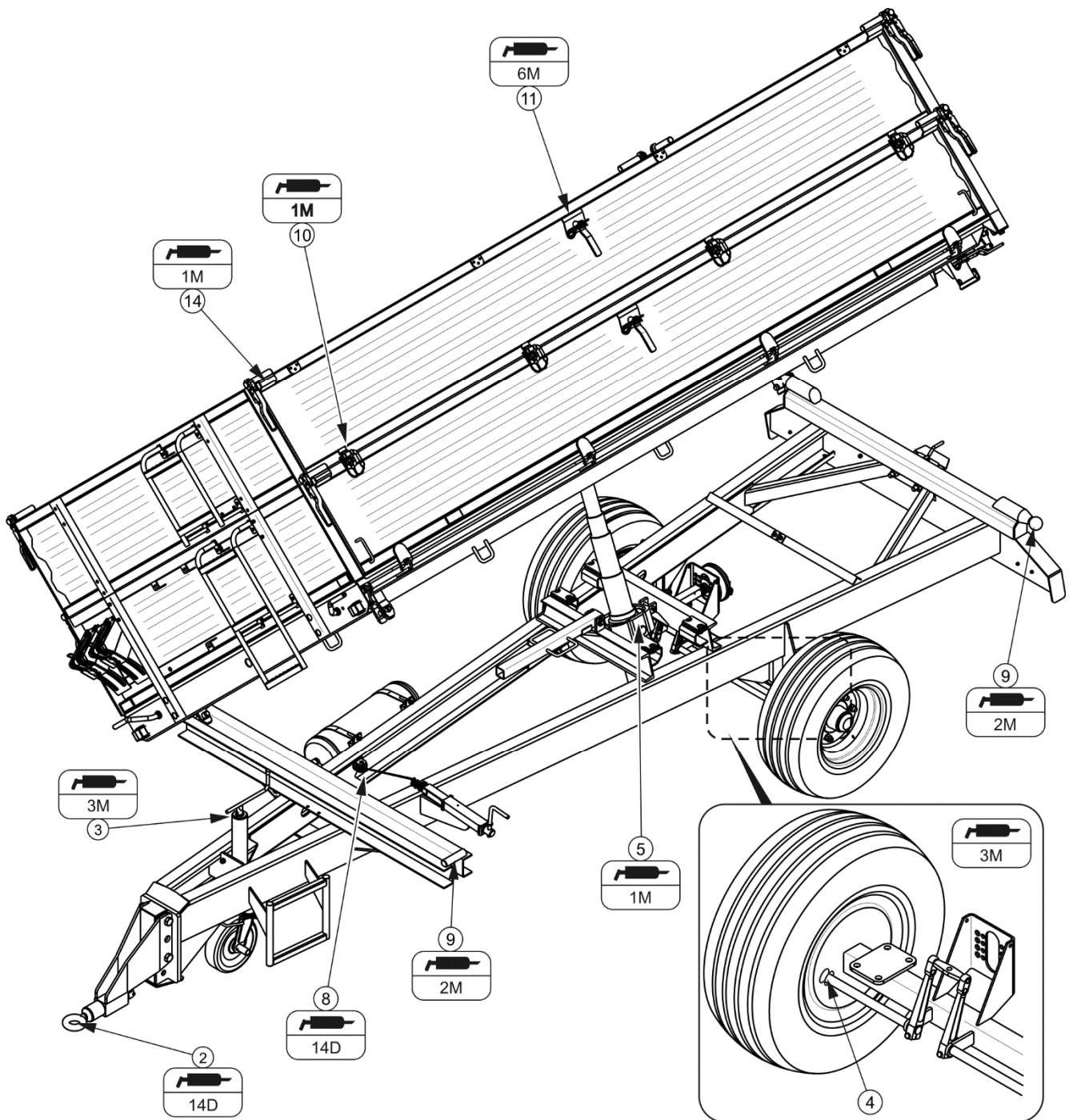


FIGURE 5.9 Trailer's lubrication points, part 1

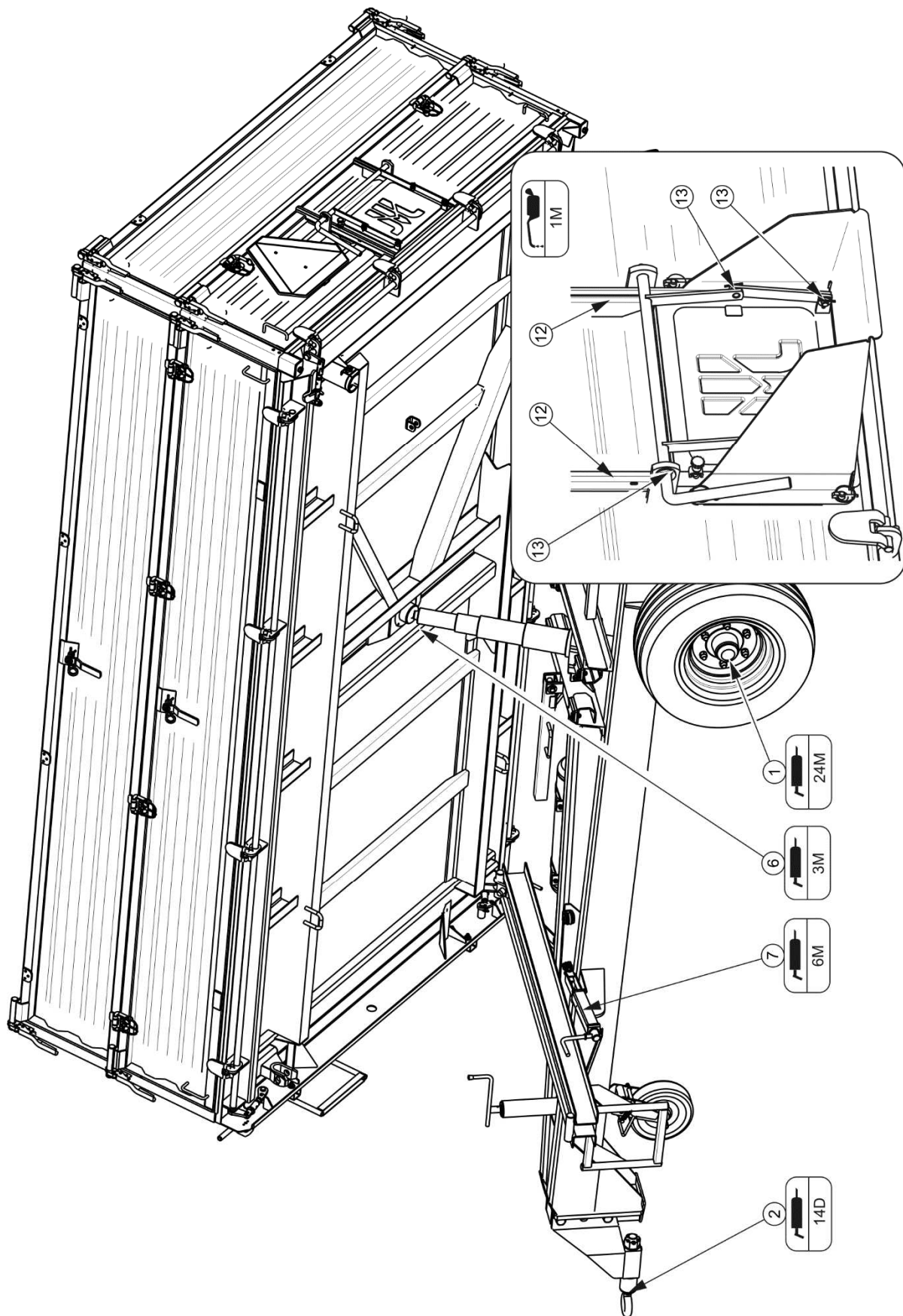


FIGURE 5.10 Trailer's lubrication points, part 2

5.7 CONSUMABLES

5.7.1 HYDRAULIC OIL

Always adhere to the principle that the oil in the trailer hydraulic system and in the tractor hydraulic system are of the same type. In the event of application of different types of oil make certain that both hydraulic substances may be mixed together. Application of different oil types may cause damage to trailer or tractor. In a new machine, the hydraulic system is filled with L HL32 Lotos hydraulic oil.

If it is necessary to change hydraulic oil for another oil, check the recommendations of the oil Manufacturer very carefully. If it is recommended to flush the system with the appropriate preparation, then comply with these recommendations. Attention should be given, so that chemical substances used for this purpose do not damage the materials of the hydraulic system. During normal trailer use change of hydraulic oil is not necessary, but if required, this operation should be entrusted to a specialist service point.

TABLE 5.5 L-HL 32 Lotos hydraulic oil characteristics

ITEM	NAME	UNIT	VALUE
1	ISO 3448VG viscosity classification	-	32
2	Kinematic viscosity at 40°C	mm ² /s	28.8 – 35.2
3	ISO 6743/99 quality classification	-	HL
4	DIN 51502 quality classification	-	HL
5	Flash-point	°C	230

Because of its composition, the oil is not classified as a dangerous substance, however long-term action on the skin or eyes may cause irritation. In the event of contact of oil with skin wash the place of contact with water and soap. Do NOT apply organic solvents (petrol, kerosene). Contaminated clothing should be changed to prevent access of oil to skin. In the event of contact of oil with eye, rinse with large quantity of water and in the event of the occurrence of irritation consult a doctor. Hydraulic oil in normal conditions is not harmful to the respiratory tract. A hazard only occurs when oil is strongly atomised (oil vapour), or in the case of fire during which toxic compounds may be released. Oil fires should be quenched

with the use of carbon dioxide, foam or steam extinguishers. Do not use water to quench oil fires.

5.7.2 LUBRICANTS

For heavily loaded parts it is recommended to apply lithium greases with addition of molybdenum disulphide (MOS_2) or graphite. In the case of less loaded sub-assemblies the application of general purpose machine greases is recommended, which contain anticorrosion additives and have significant resistance to being washed away by water. Aerosol preparations (silicon greases and anticorrosive-lubricating substances) should have similar characteristics.

Before using the greases, read the information leaflet for a given product. Particularly relevant are safety rules and handling procedures for a given lubricant as well as waste disposal procedure (used containers, contaminated rags etc.). Information leaflet (material safety data sheet) should be kept together with grease.

5.8 CLEANING THE TRAILER

Trailer should be cleaned depending on requirements and before longer idle periods (e.g. before winter period). Wash trailer each time after unloading the material which may cause corrosion of trailer components. Before using pressure washer the user is obliged to acquaint himself with the operating principles and recommendations concerning safe use of this equipment.

Trailer cleaning guidelines

- Before washing trailer open all walls and extensions. Carefully clean load remains from the load box (sweep out or blow out with compressed air), especially where walls and extensions join.
- To clean the trailer, use only clean running water or water with a cleaning detergent additive with neutral pH.
- Using pressure washer increases washing effectiveness, but particular care must be taken during work. During washing, washer nozzle may not be closer than 50 cm from the surface being cleaned.
- Water temperature should not exceed 55 °C.

- Do not direct water stream directly at system and equipment elements of trailer i.e. control valve, braking force regulator, brake cylinders, hydraulic cylinders, pneumatic, electric and hydraulic plugs, lights, electrical connections, information and warning decals, identification plate, conduit connections, trailer lubrication points etc. High water jet pressure may damage these elements.
- For cleaning and maintenance of plastic coated surfaces it is recommended to use clean water or special preparations designed for this purpose.
- Do not apply organic solvents, preparations of unknown origin or other substances, which may cause damage to lacquered, rubber or plastic surfaces. In the event of doubt it is recommended to make a test on an unseen surface area.
- Surfaces smeared with oil or grease should be cleaned by application of benzene or other degreasing agents and then washed with clean water with added detergent. Comply with recommendations of the Manufacturer of cleaning agents.



DANGER

Carefully read the instructions for application of detergents and maintenance preparations.

While washing with detergents wear appropriate protective clothing and goggles protecting against splashing.

- Detergents should be kept in original containers, optionally in replacement containers, but very clearly marked. Preparations may not be stored in food and drink containers.
- Ensure cleanliness of elastic conduits and seals. The plastic from which these elements are made may be susceptible to organic substances and some detergents. As a result of long-term reaction of some substances, the ageing process may be accelerated and risk of damage increased. Rubber elements should be maintained with the aid of special preparations after previous thorough washing.
- After completed washing wait until the trailer is dry and then grease all inspection points according to recommendations. Remove excess oil or grease with a dry cloth.

- Observe environmental protection principles and wash trailer in a place designed for this purpose.
- Cleaning and drying of the trailer must take place at temperatures above 0 °C.
- After washing and drying, trailer should be greased at all control points regardless of previous date of lubrication.

5.9 STORAGE

- Trailer should be kept in closed or roofed building.
- If the machine will not be used for a long time, it is essential to protect it from adverse weather, especially rust and accelerated tyre deterioration. During this time the machine must be unloaded. Trailer should be very carefully washed and dried.
- Corroded places should be cleaned of rust, degreased and protected using undercoat paint and then painted with surface paint according to colour scheme.
- In the event of a prolonged work stoppage, it is essential to lubricate all components regardless of the date of the last lubrication.
- Wheel rims and tyres should be carefully washed and dried. During longer storage of unused trailer it is recommended that every 2 to 3 weeks the machine may be moved a bit so that the place of contact of tyres with ground is changed. The tyres will not be deformed and maintain proper geometry. Also, air pressure in tyres should be inspected from time to time and, if necessary, pressure should be increased to appropriate value.
- If trailer is equipped with tarpaulin cover, it should be carefully washed and dried. If possible, clean tarpaulin cover should be stored unrolled, otherwise carefully roll it without folding and breaking the material.

5.10 TIGHTENING TORQUE FOR NUT AND BOLT CONNECTIONS

Unless other tightening parameters are given, during maintenance repair work apply appropriate torque to tighten nut and bolt connections. Recommended tightening torque for the most frequently used nut and bolt connections are given in table below. Given values apply to non-lubricated steel bolts.

TABLE 5.6 Tightening torque for nut and bolt connections

METRIC THREAD	5.8 ⁽¹⁾	8.8 ⁽¹⁾	10.9 ⁽¹⁾
	Md [Nm]		
M10	37	49	72
M12	64	85	125
M14	100	135	200
M16	160	210	310
M20	300	425	610
M24	530	730	1,050
M27	820	1,150	1,650
M30	1,050	1,450	2,100

⁽¹⁾ – strength class according to DIN ISO 898 standard

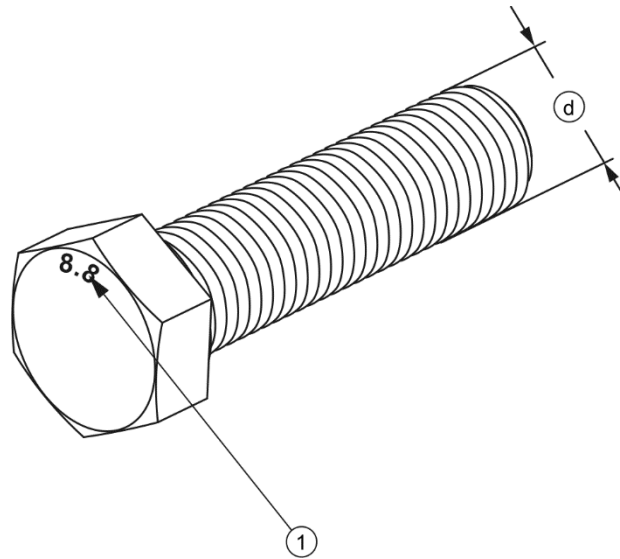


FIGURE 5.11 Bolt with metric thread

(1) strength class, (d) thread diameter



TIP

Hydraulic conduits should be tightened using torque of 50 – 70 Nm.

5.11 INSTALLATION AND DISASSEMBLY OF THE FRAME AND TARPAULIN COVER

Tarpaulin cover can only be used together with the frame. The assembly of wall extensions should be carried out with the use of appropriate platforms, ladders, ramps or other stable raised surfaces. Particular care should be taken, holding onto the trailer with one hand. Work should be done with the help of another person

The frame structure comprises front apex (1) - figure (5.12), rear apex (2), as well as connecting pipe (3).

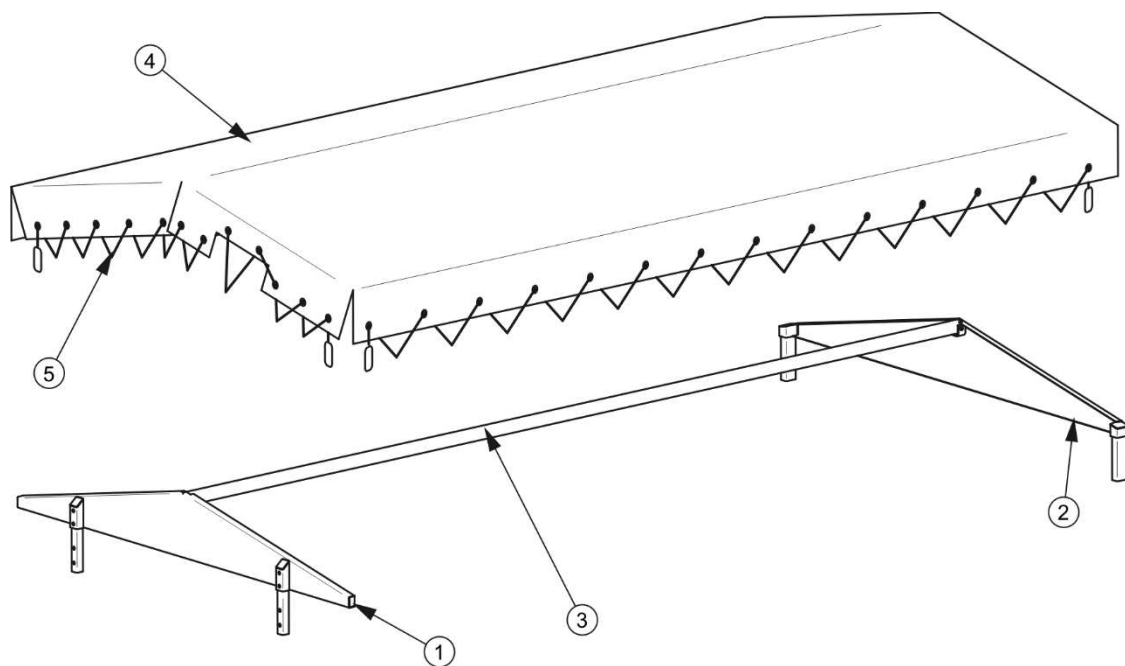


FIGURE 5.12 Frame with tarpaulin cover

(1) front apex, (2) rear apex, (3) connecting pipe, (4) tarpaulin, (5) tensioning cable

Assembly of frame and tarpaulin

- ➔ attach front apex (1) to the front wall extension,
- ➔ attach rear apex (2) to the rear wall extension,
- ➔ Screw the connecting pipe (3) to the front and rear apexes,
- ➔ Put the tarpaulin cover on the right side,
 - ⇒ The tarpaulin should be laid so that it is possible to one role it without unnecessary laying of material,
- ➔ Mount tensioning cable (5) of tarpaulin to mounting riveted to the right side extension,
- ➔ Unroll tarpaulin, secure tensioning cable (5) from left side to left extension,
- ➔ Tighten tarpaulin and secure with cables (5) the front and rear part of the tarpaulin.

Disassembly of the frame and tarpaulin cover should be performed in reverse order.

DANGER

Assembly and disassembly of the frame should be carried out with the use of appropriate platforms, ladders or when standing on a ramp. These tools must be in good condition to fully protect the persons working on them against falling. Work should be performed by at least two persons. Exercise particular caution.

5.12 INSTALLATION AND DISMOUNTING OF WALL EXTENSIONS

Installation of wall extensions

- ➔ Secure rear extension stakes to rear side stakes.
- ➔ Install front wall extension.
- ➔ Install rear wall extension.
- ➔ Install side wall extensions.
 - ⇒ First place upper pins of extension in appropriate rear stake locks and front walls, and after that secure base of extensions with the aid of pin lugs to upper part of side walls.
- ➔ screw down the wall extension ladder to the front wall.

Dismounting of wall extensions should be performed in reverse order.

DANGER

Installation and dismounting of wall extensions should be carried out with the use of appropriate platforms, ladders or when standing on a ramp. These tools must be in good condition to fully protect the persons working on them against falling. Work should be performed by at least two persons. Exercise particular caution.

5.13 ADJUSTMENT OF DRAWBAR POSITION

In new trailer, adjust the position of drawbar to the tractor hitch. Different heights of the drawbar eye can be set depending on type of trailer drawbar.

Changing height of drawbar should be performed by two persons. In order to do this:

- position the trailer on a flat surface, put chocks under the wheels,
- using the knob, pull out or retract the support to such a height so that the trailer frame is positioned parallel to the ground,
- undo nuts (1) and remove bolts (2) securing the drawbar to the faceplate,
- adjust the height of drawbar according to figure (5.13)
- install bolts and nuts, tighten the elements using suitable torque.

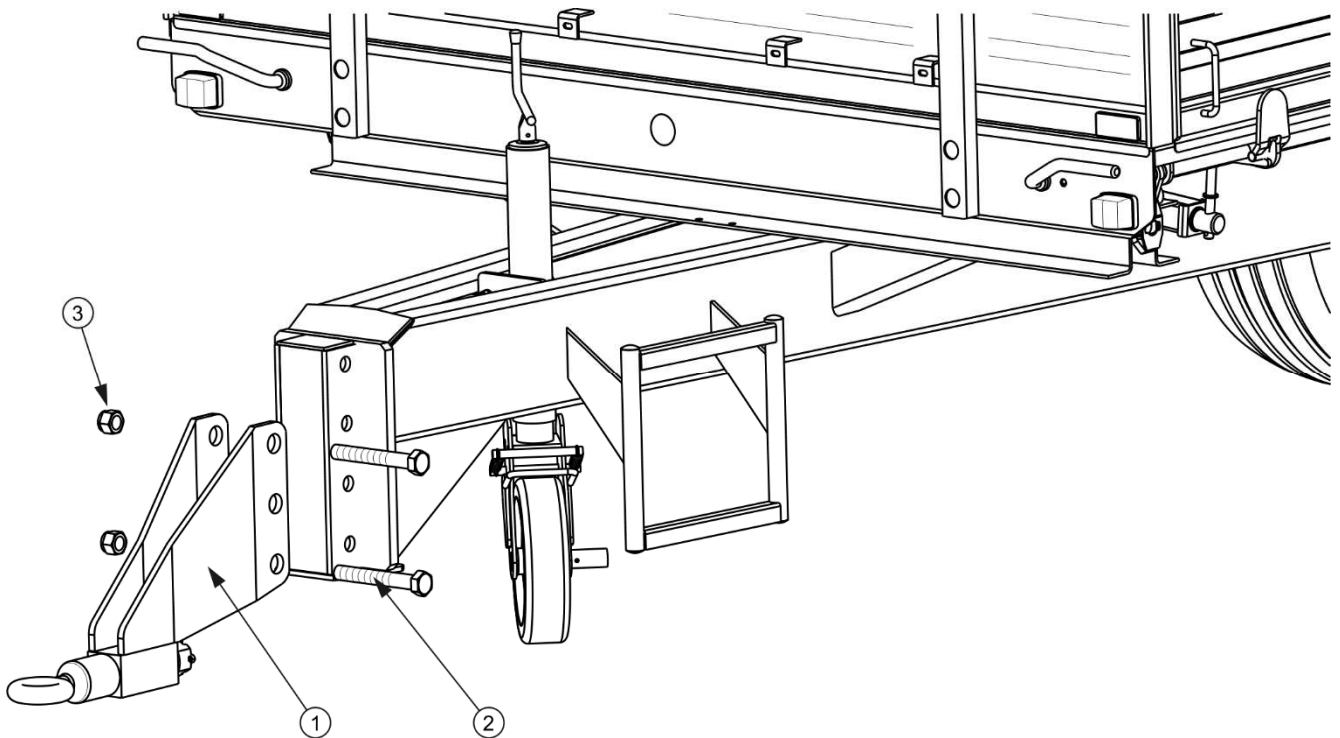


FIGURE 5.13 Adjustment of drawbar position

(1) drawbar with rotating drawbar eye, (2) bolt, (3) self locking nut

The mounting height and position of the drawbar should be individually matched to tractor hitch.



DANGER

Changing height of drawbar should be performed by two persons. Take special care when removing the bolts because of the risk of crushing feet.

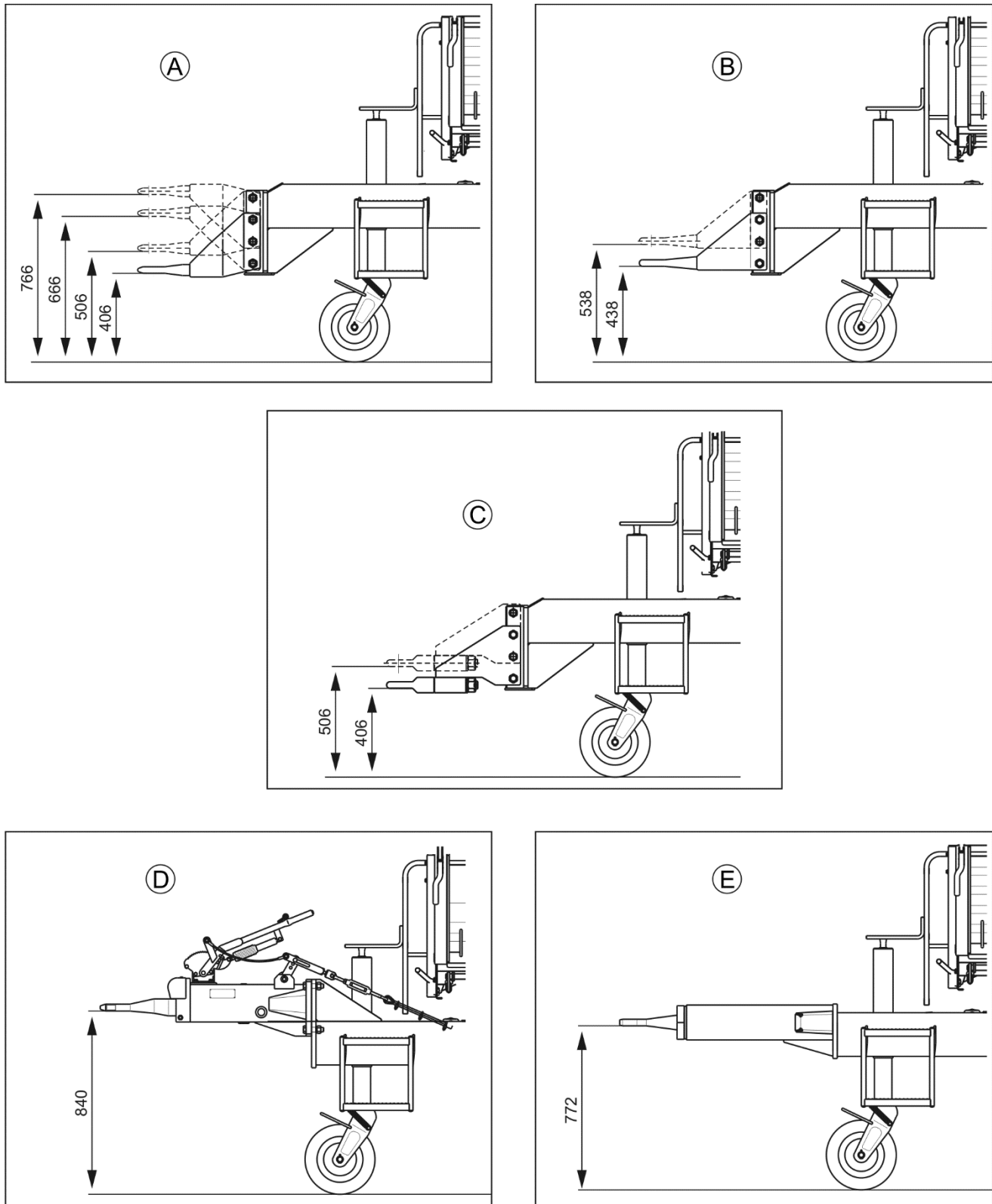


FIGURE 5.14 Changing the height of drawbar position

(A) lower drawbar with fixed drawbar eye $\varnothing 40$, (B) lower drawbar with fixed drawbar eye $\varnothing 50$, (C) lower drawbar with rotating drawbar eye $\varnothing 50$, (D) overrun drawbar, (E) upper drawbar

5.14 TROUBLESHOOTING

TABLE 5.7 Troubleshooting

FAULT	CAUSE	REMEDY
Problem with moving off	Brake system pneumatic conduits not connected	Connect brake conduits (applies to pneumatic systems)
	Applied parking brake	Release parking brake.
	Damaged pneumatic system connection conduits	Replace.
	Leaking connections	Tighten, replace washers or seal sets, replace conduits.
	Control valve or braking force regulator damaged	Check valve, repair or replace.
Noise in axle hubs	Excessive bearing slackness	Check slackness and adjust if needed
	Damaged bearings	Replace bearings
	Damaged hub parts	Replace
Poor efficiency of braking system. Excessive heating of axle hubs	Insufficient pressure in the system	<p>Check pressure on tractor pressure gauge, wait till compressor fills tank to required pressure.</p> <p>Damaged air compressor in tractor Repair or replace.</p> <p>Damaged brake valve in tractor. Repair or replace.</p> <p>Leaking system conduits or connections. Check system for tightness.</p>
	Incorrect main or parking brake adjustment	Regulate positions of expander arms
	Worn brake linings	Change brake shoes

FAULT	CAUSE	REMEDY
Incorrect hydraulic system operation	Improper hydraulic oil viscosity	Check oil quality, make sure that the oil in both machines is of the same type. If necessary change oil in tractor or in trailer
	Insufficient tractor hydraulic pump output, damaged tractor hydraulic pump.	Check tractor hydraulic pump.
	Damaged or contaminated cylinder	Check cylinder piston rod (bending, corrosion), check cylinder for tightness (cylinder piston rod seal), if necessary, repair or replace the cylinder.
	Excessive cylinder loading	Check and reduce cylinder load, if necessary
	Damaged hydraulic conduits	Check and ascertain that hydraulic conduits are tight, not fractured and properly tightened. If necessary, replace or tighten.

NOTES

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ANNEX A

Tyre dimensions

TRAILER VERSION	TRAILER AXLE
T671	400 / 60-15.5 145 A8 ⁽¹⁾ 12.5 / 80-18 145 A8 ⁽²⁾ 15.0 / 70-18 16PR ⁽³⁾

⁽¹⁾ - wheel disc 13x15.5 ET = -15

⁽²⁾ - wheel disc 11x18

⁽³⁾ - wheel disc 13x18